



Commercial Vehicle Business Unit

Product Spare Parts Catalogue

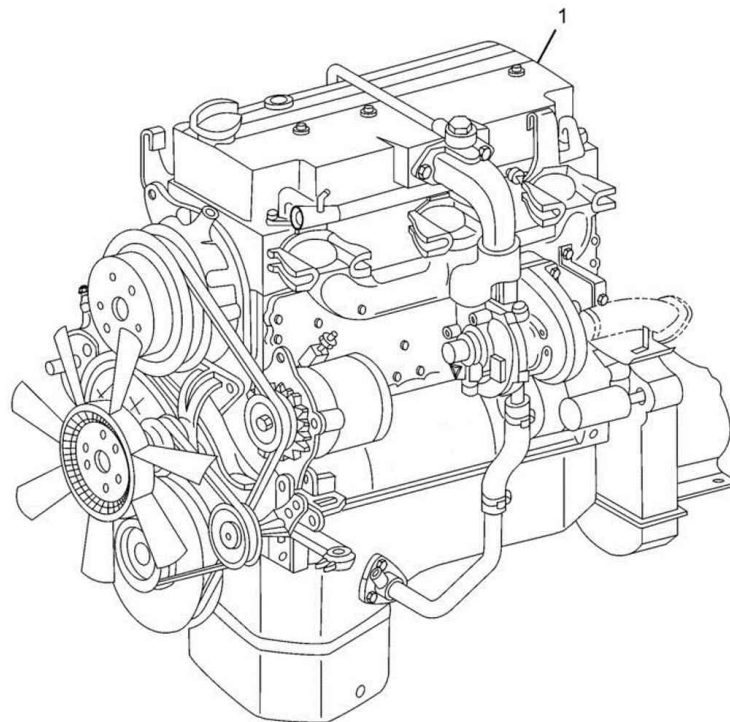
Model	SA 1212 TC/42 BS-IV EGR 4X4 W/O LOAD BODY WITH BLOWER G-600 RA-108RR ABS PS SFC CAB
Model Category	ARMY/DGBR/VFJ/BSF
VC No	20978042000R
Chassis Type	424127
Engine Type	CUMMINS ISBE5.9 160 40 BS-IV
Fuel Type	DIESEL

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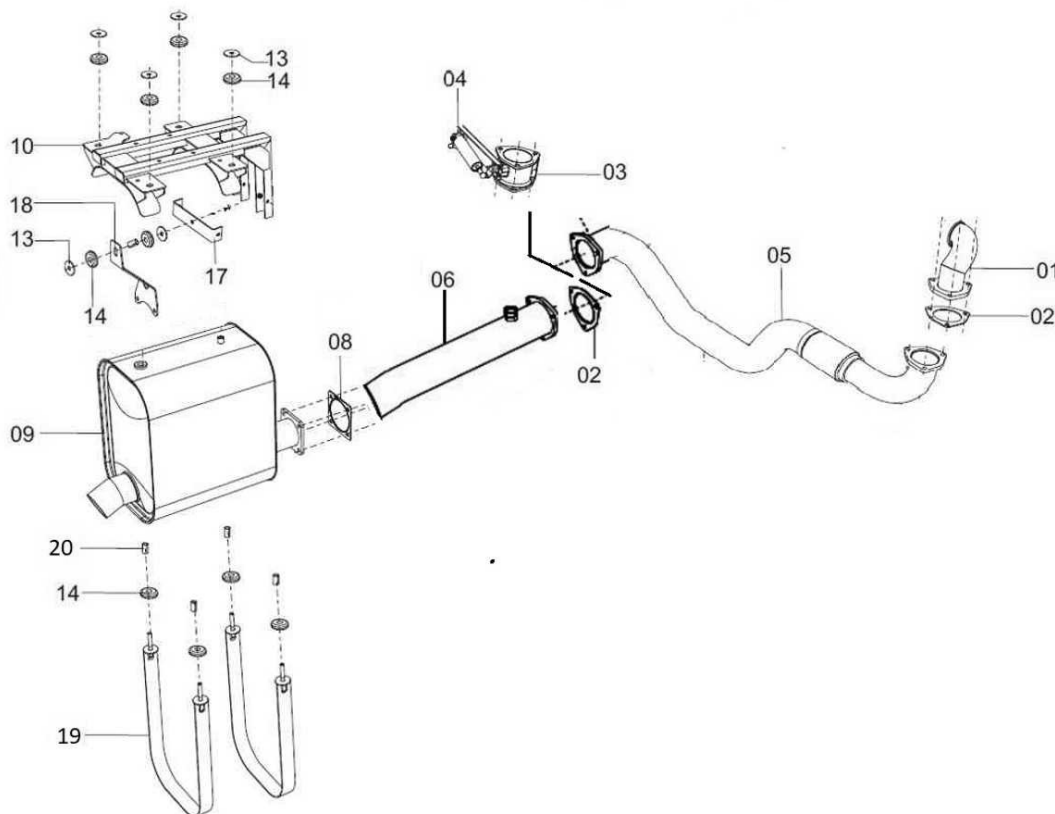
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VC No : 20978042000R Group : (49) EXHAUST SYSTEM Table : (2097814249R.01-EXHAUST SYSTEM (Applicable For Vehicle Manufactured Till 25th July-2019))

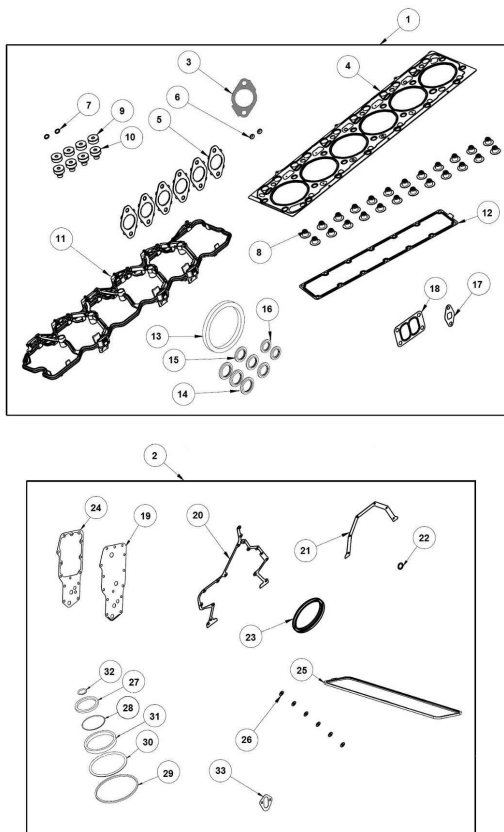
Fig.	Part No	Part Description	Qty	Remarks
01	209749200119	ASSY EXHAUST PIPE (FRONT)	1	
02	276349205301	GASKET EXHAUST PIPE FLANGE BS1/2/3/4/6	2	
03	216343710104	ASSY. 80DIA. EX. BRAKE W/28D.CYL. BS1- 4	1	
04	216343700210	28DIA EXH.BRAKE CYLINDER WITH ADAPTOR	1	
05	209749200101	EXHAUST PIPE ASSY WITH FLEX BELLOW	1	
06	209749200103	EXHAUST PIPE ASSY;INT	1	
08	288549100133	GASKET	1	
09	278614110187	EXHAUST GAS PROCESSOR	1	
10	219849200103	BRACKET ASSY;EGP MTG	1	
13	288549109201	WASHER	10	
14	288549107501	RUBBER BUFFER	10	
17	501149203335	BRACKET;EXHAUST SUPPORT	1	
18	-----	BRACKET;EXHAUST PIPE SUPPORT	1	
19	501149200149	STRAP ASSY;EGP MTG	2	
20	288549106915	TUBE	5	
-	257649007502	RUBBER BUFFER	2	
-	257649009202	WASHER	3	
-	257649006902	TUBE	1	
-	209749200111	ASSY.J BRACKET	1	
-	275449203317	BRACKET	1	
-	209749203310	L-BRACKET;EXHAUST MTG	1	
-	209749203309	BRACKET	1	



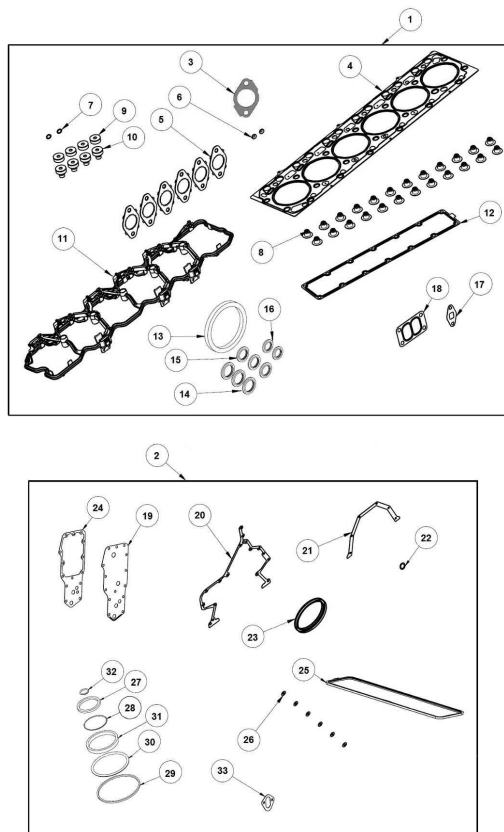
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VC No : 20978042000R Group : (00) ENGINE Table : (2069400200R.02-ENGINE GASKET KIT)

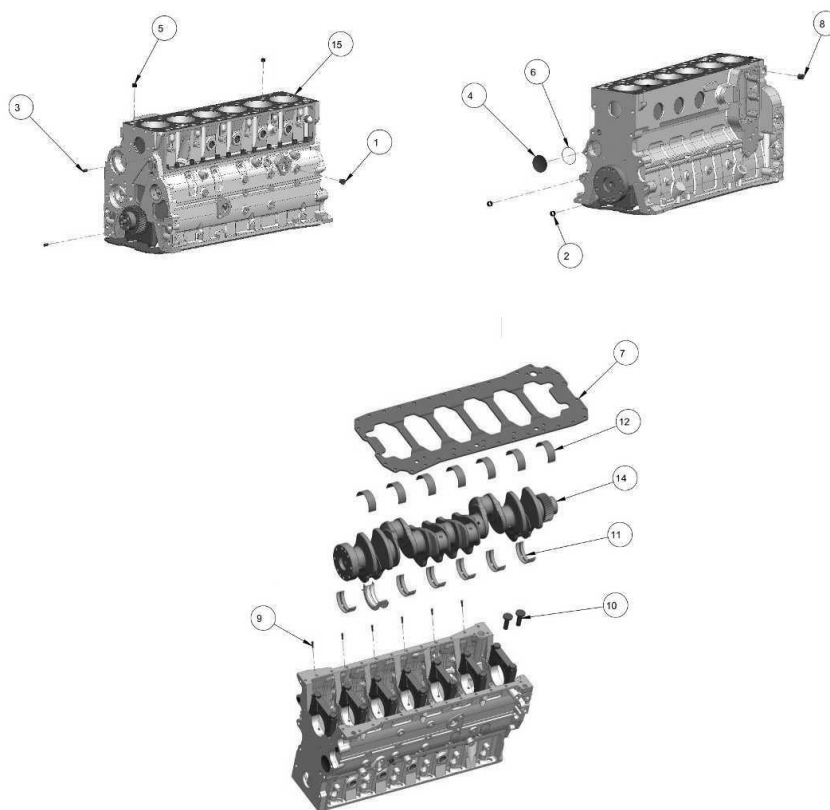
Fig.	Part No	Part Description	Qty	Remarks
1	278601995310	KIT-GASKET UPPER	1	
	-	CONSISTS OF :		
3	-	GASKET CONNECTION	1	
4	-	GASKET CYLINDER HEAD	1	
5	-	GASKET EXHAUST MANIFOLD	6	
6	-	WASHER SEALING	2	
7	-	SEAL/OIL RING	2	
8	-	SEAL VALVE STEEM	24	
9	-	ISOLATOR VIBRATION	4	
10	-	ISOLATOR VIBRATION	4	
11	-	GASKET,INTEGRATED WIRING	1	
12	-	GASKET INT MANIFOLD COVER	1	
13	-	SEAL RECTANGULAR RING	1	
14	-	WASHER SEALING	3	
15	-	WASHER SEALING	3	
16	-	WASHER SEALING	2	
17	-	GASKET OIL DRAIN	1	
18	-	GASKET TURBOCHARGER	1	
2	278601995311	KIT-GASKET LOWER	1	
	-	CONSISTS OF :		
19	-	GASKET FILTER HEAD	1	
20	-	GASKET GEAR HOUSING	1	
21	-	GASKET REAR COVER	1	
22	-	WASHER SEALING	1	
23	-	SEAL OIL	1	



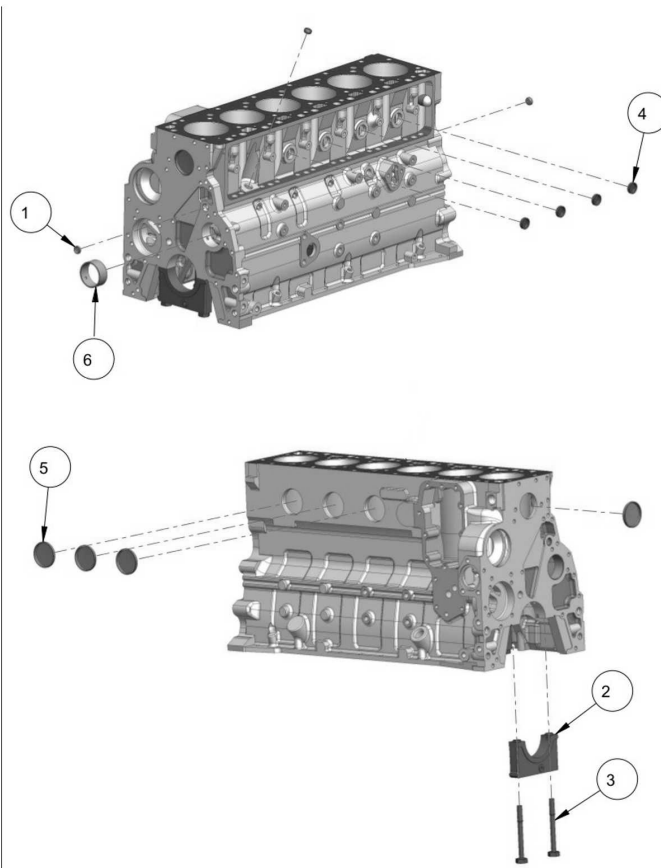
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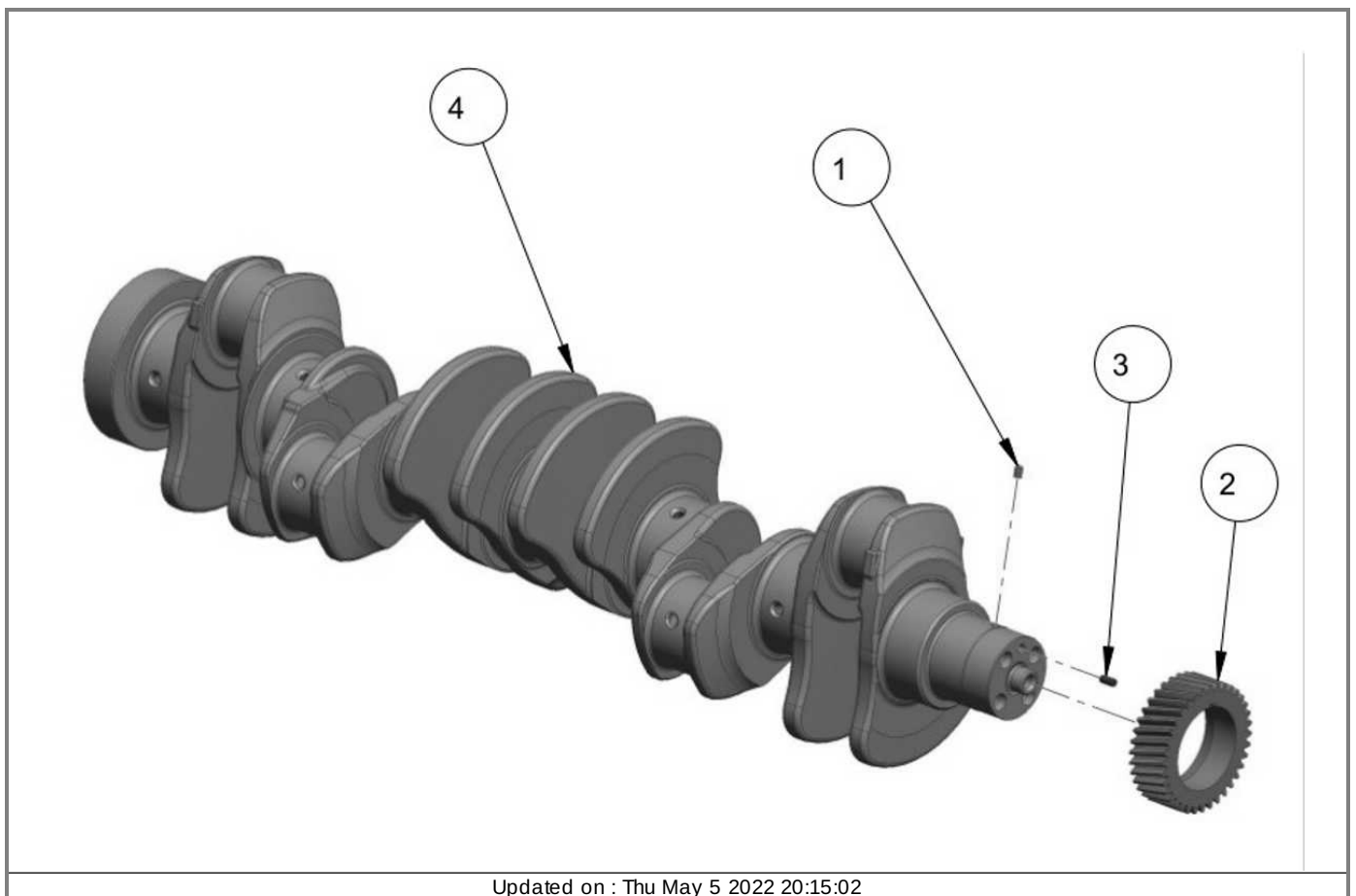
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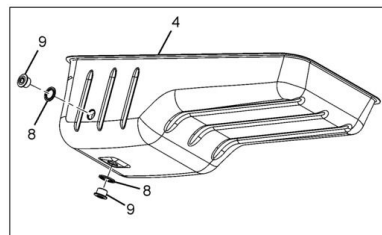
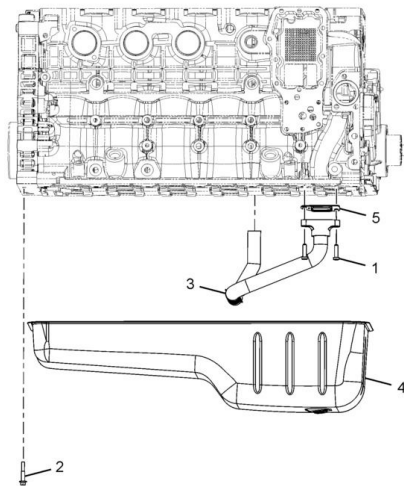
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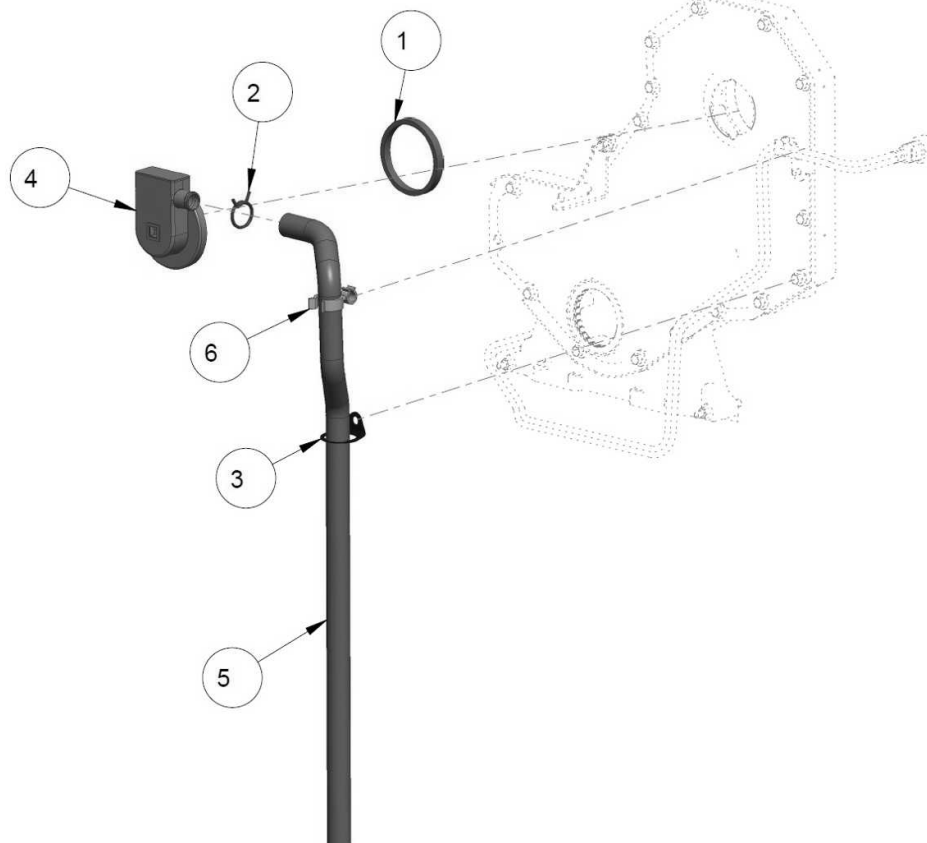
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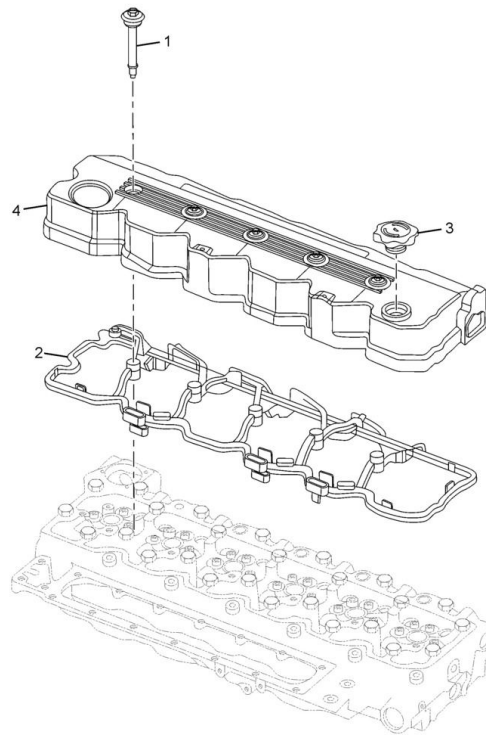
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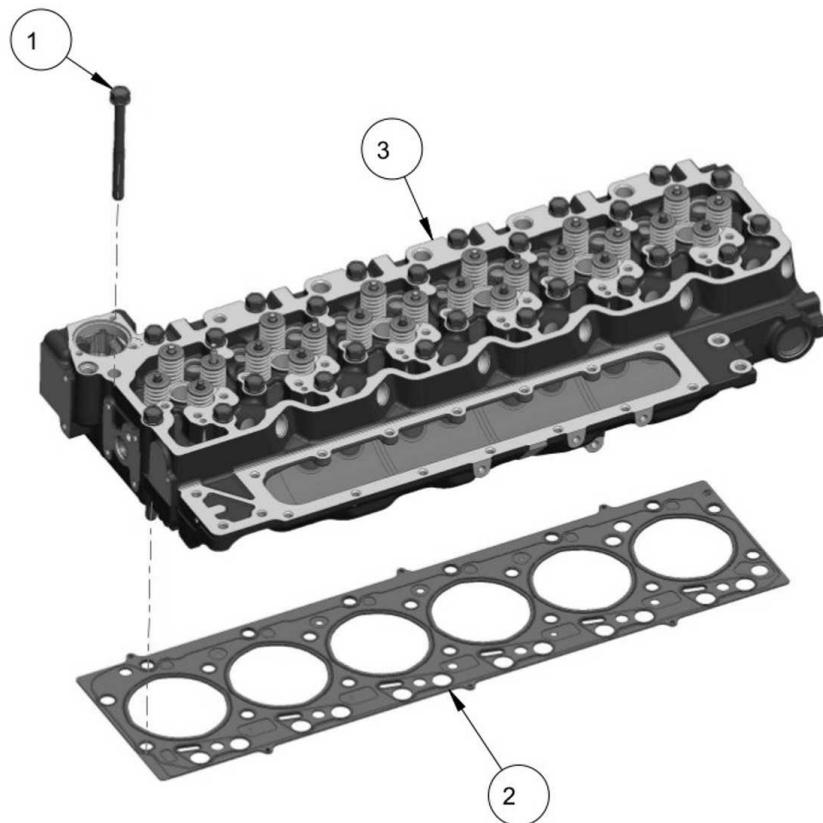
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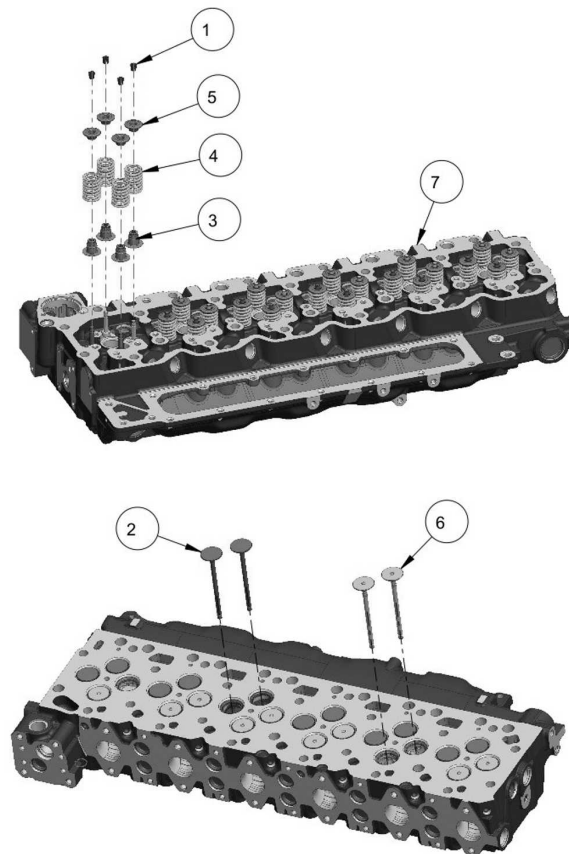
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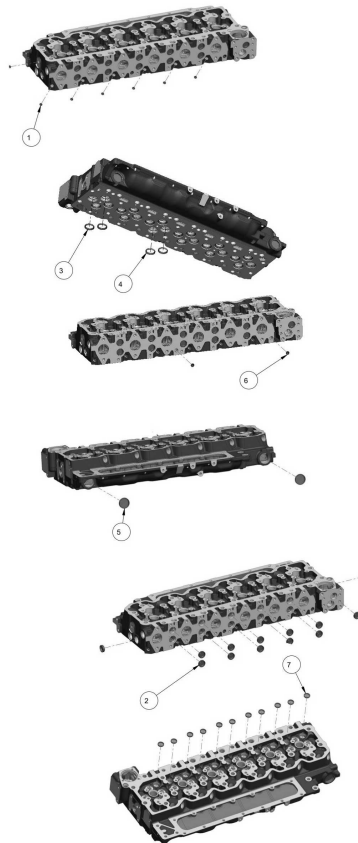
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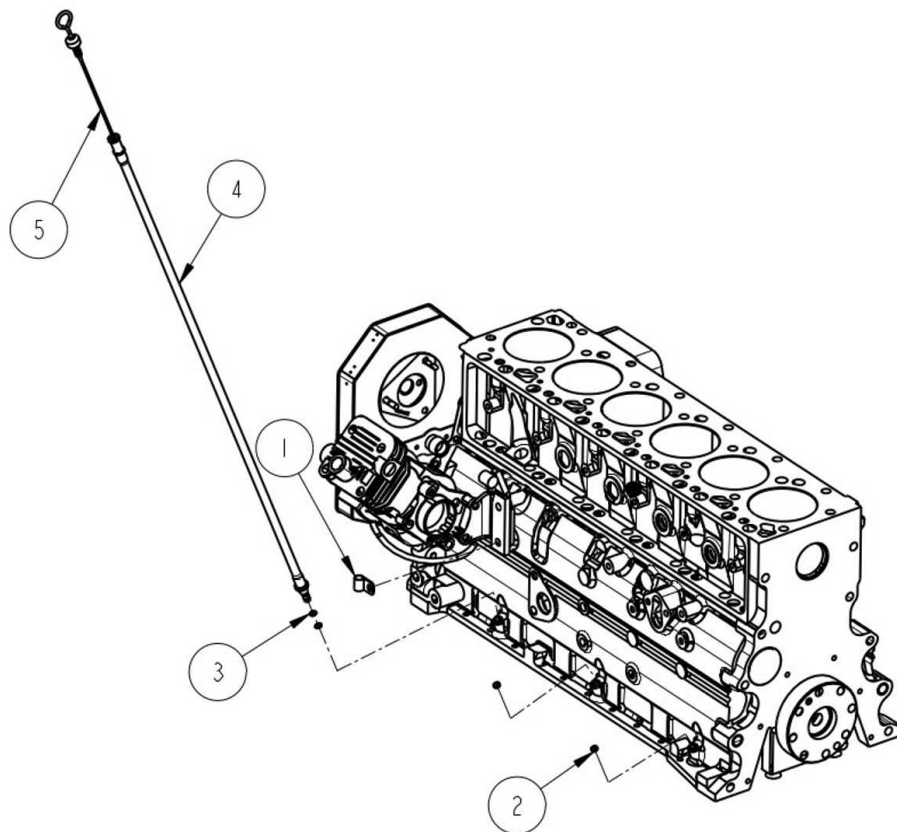
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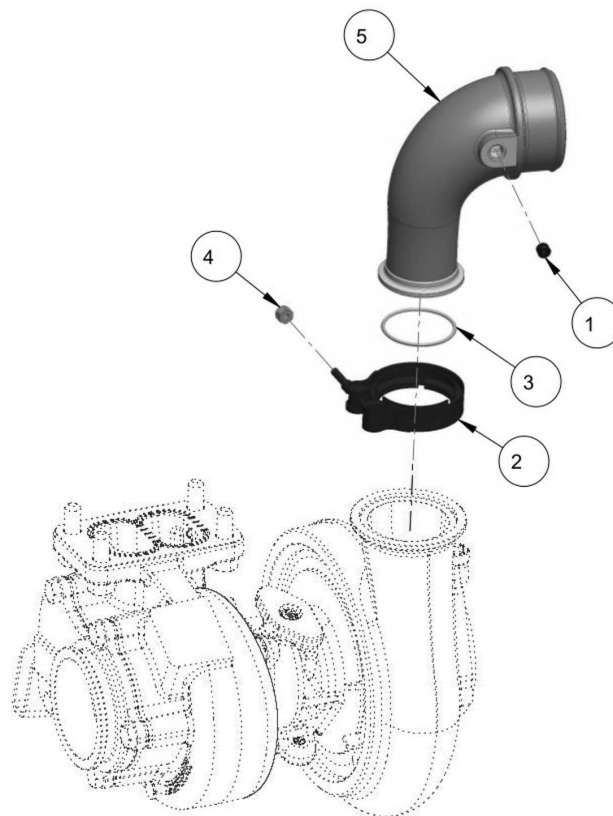
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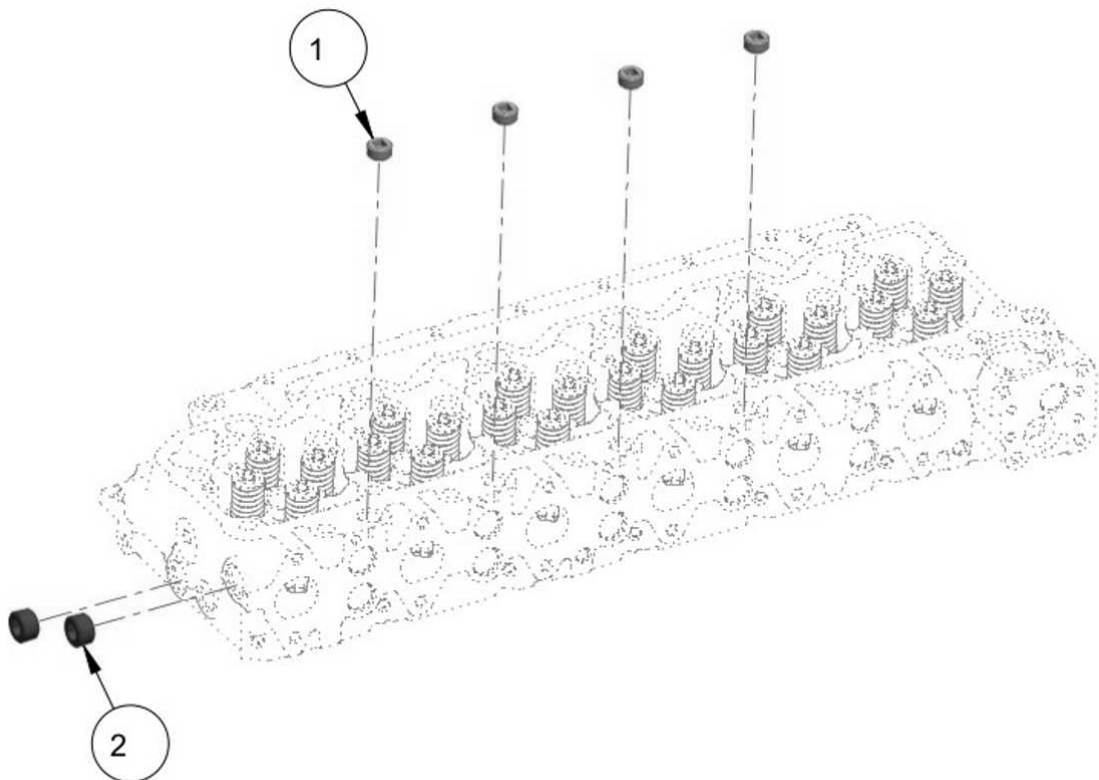
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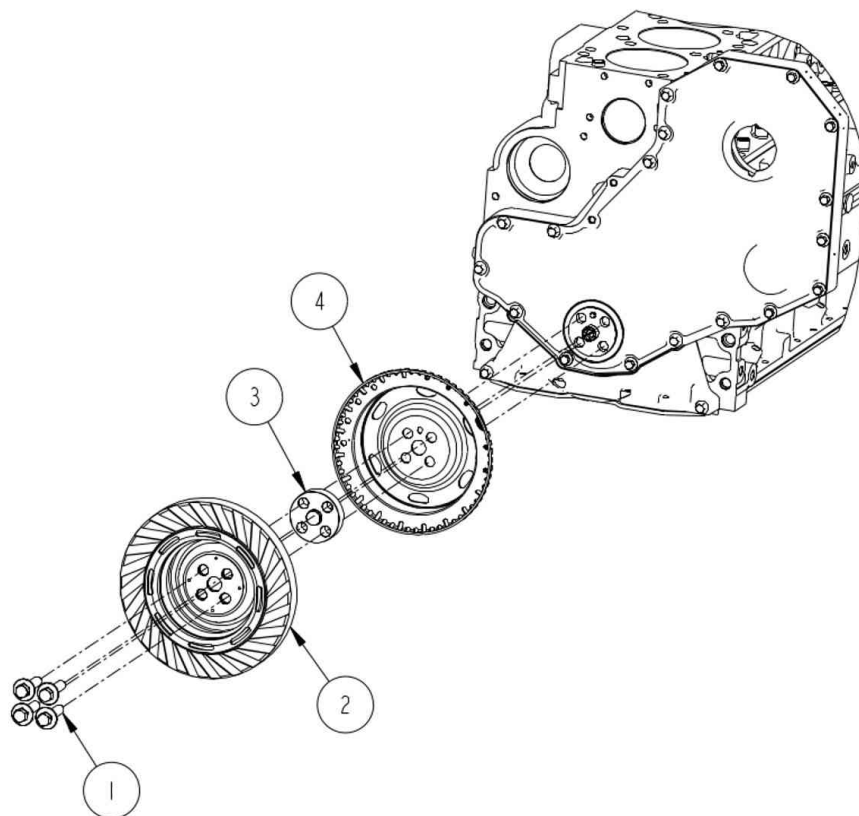
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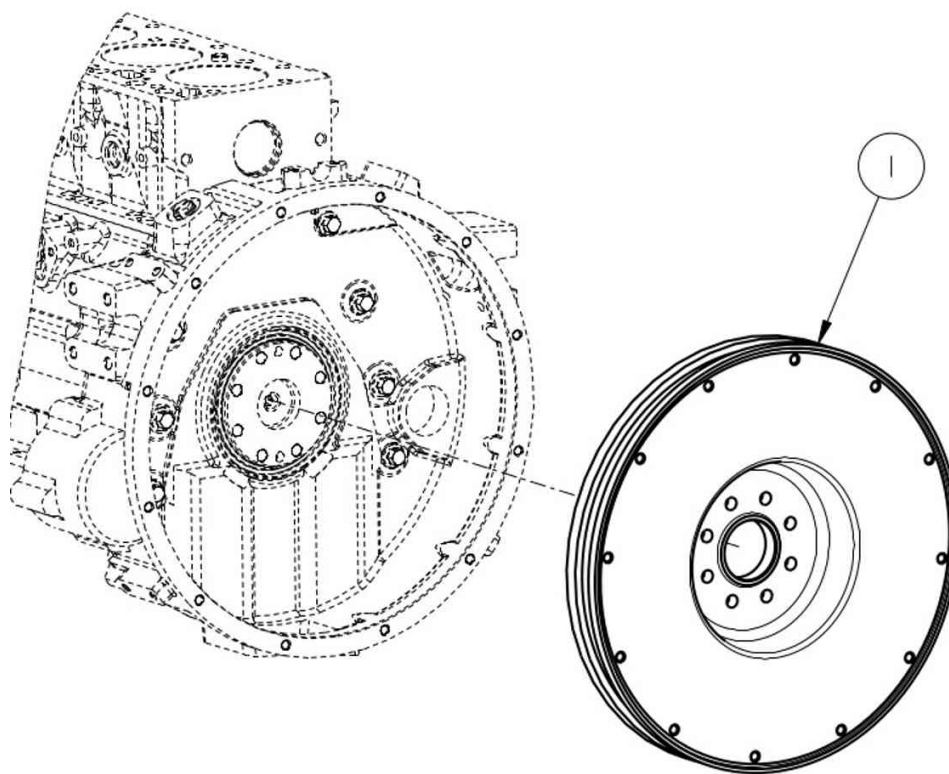
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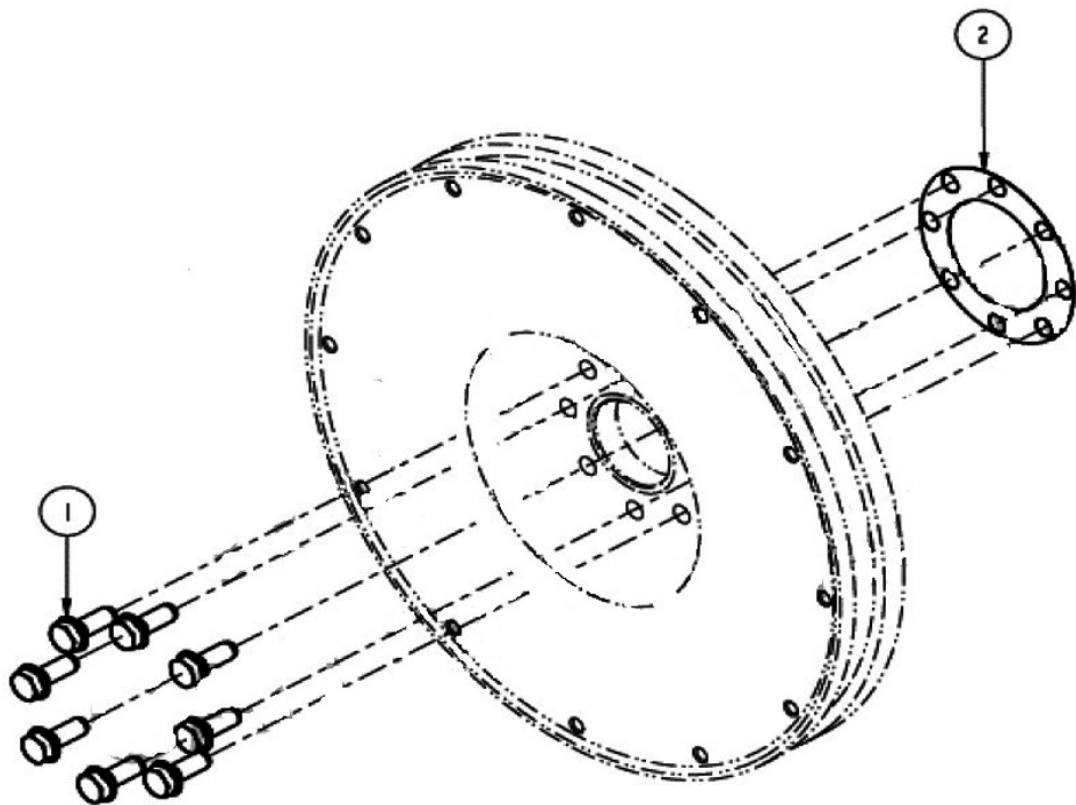
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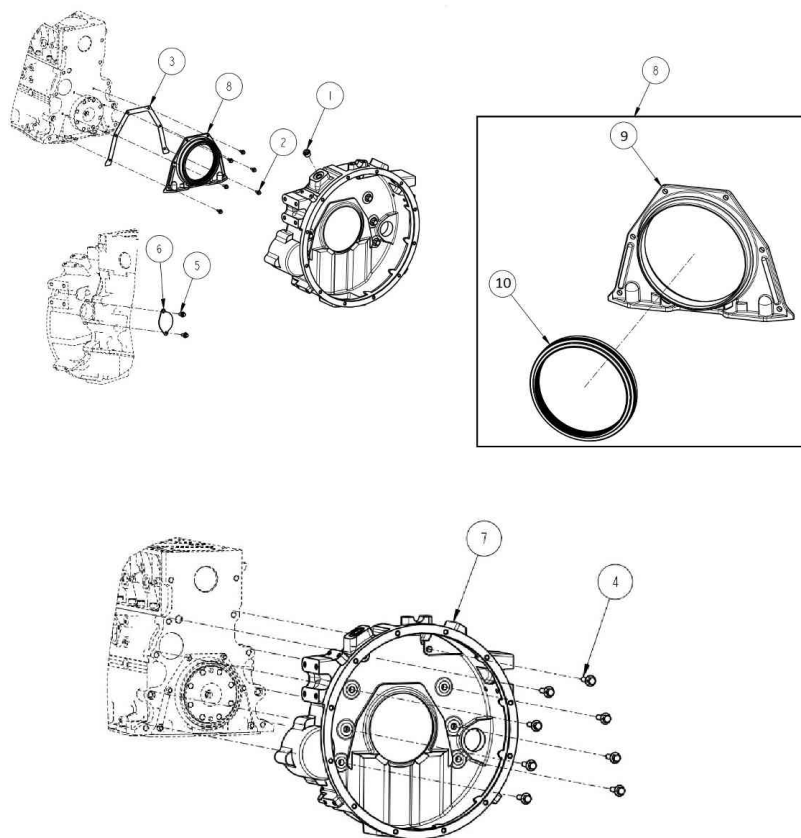
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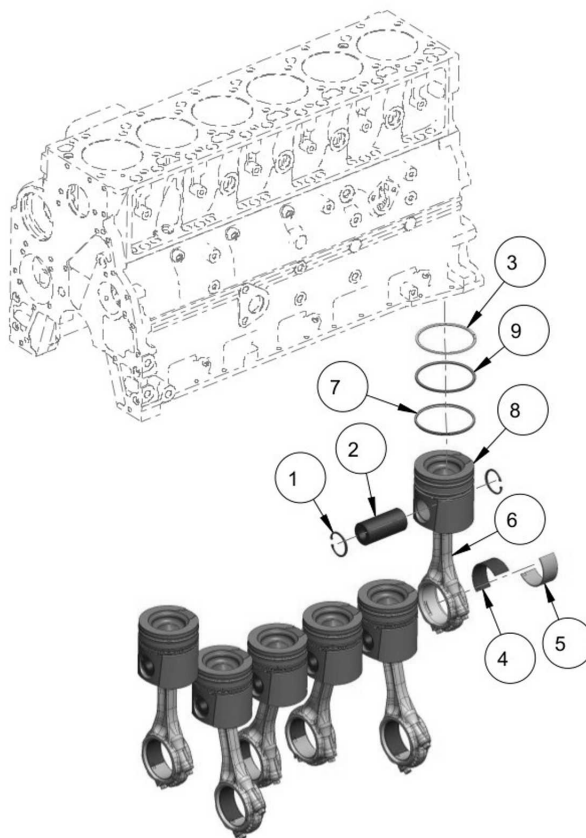
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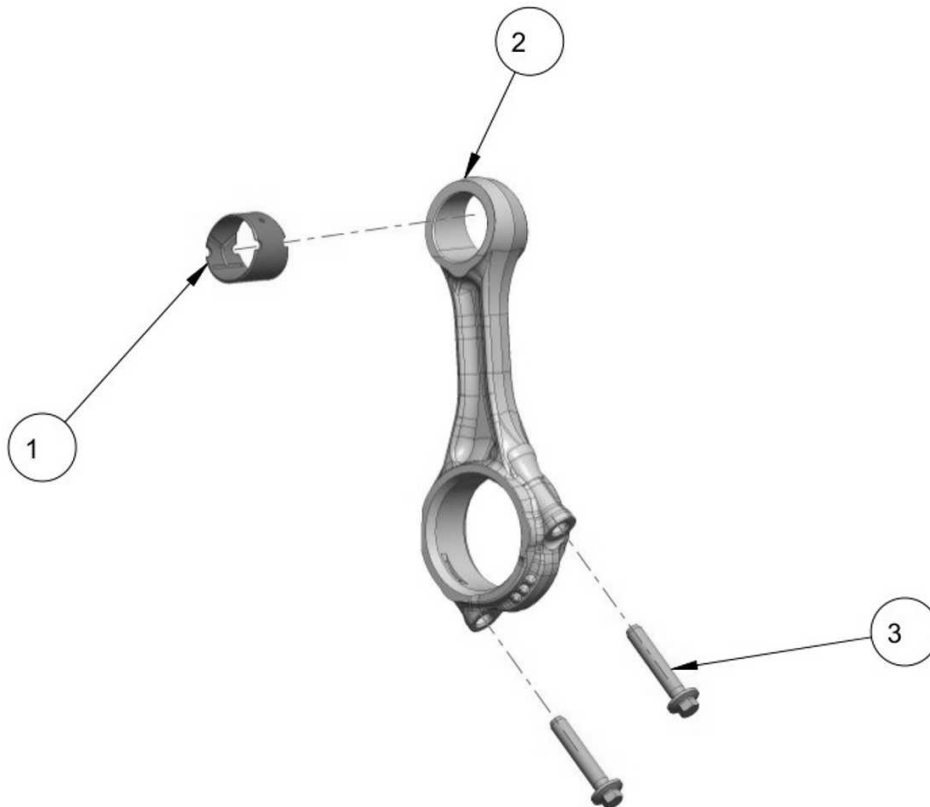
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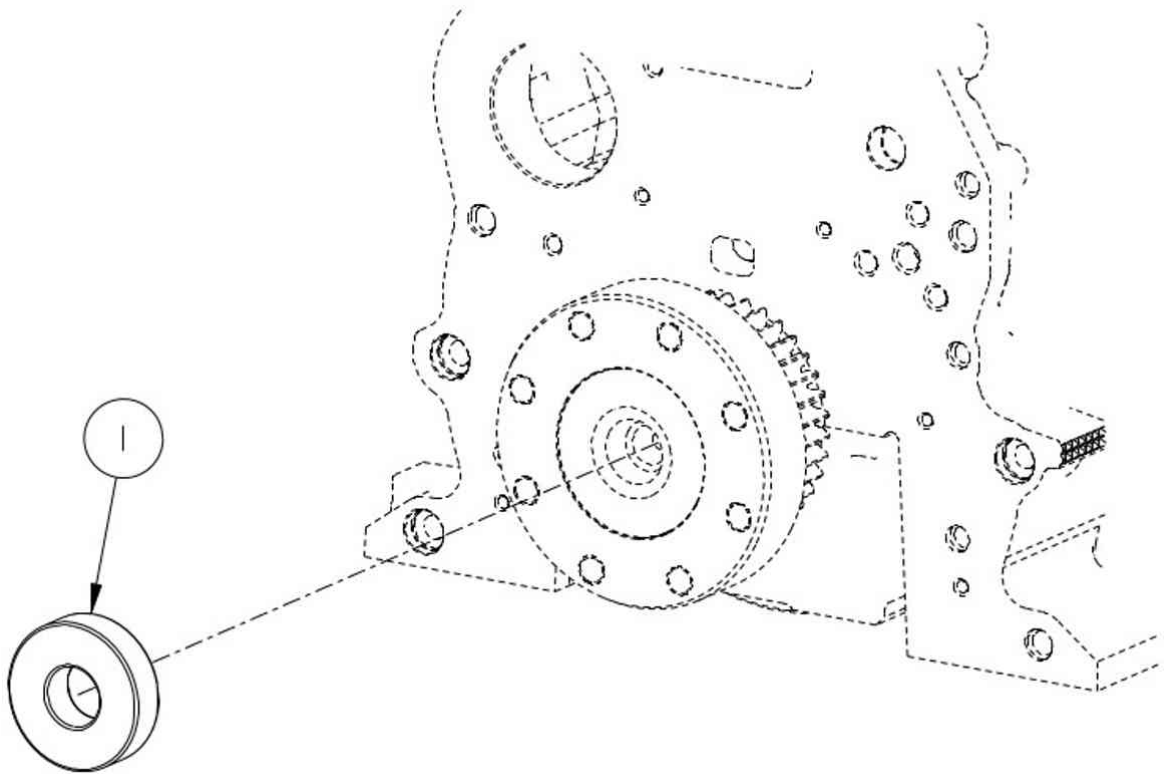
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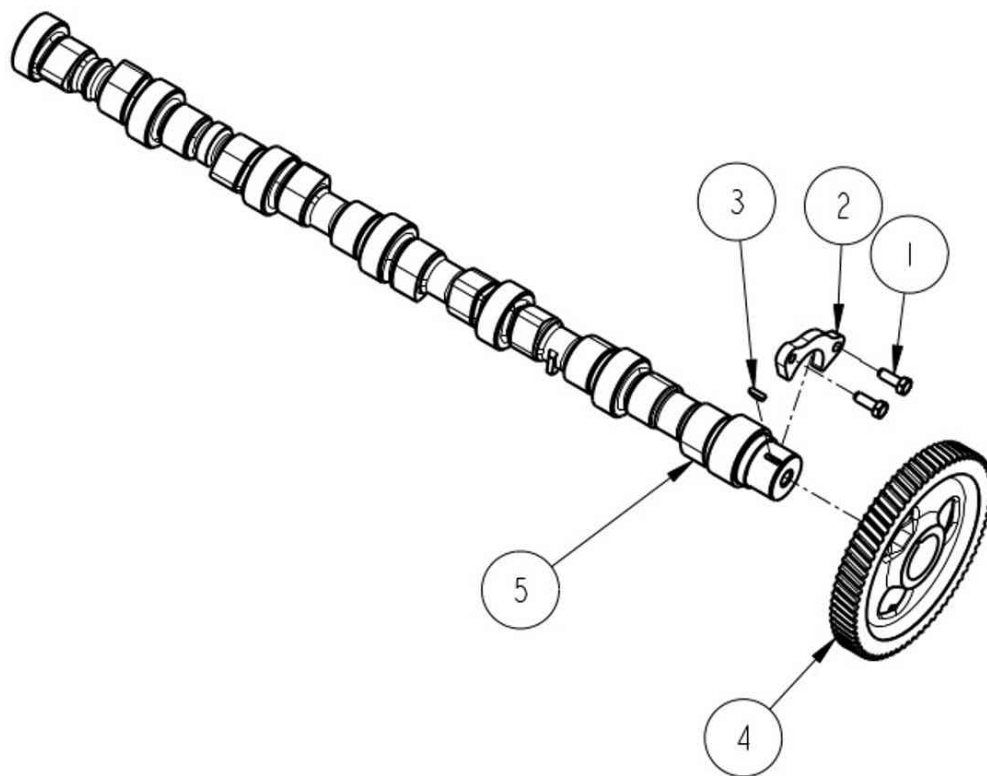
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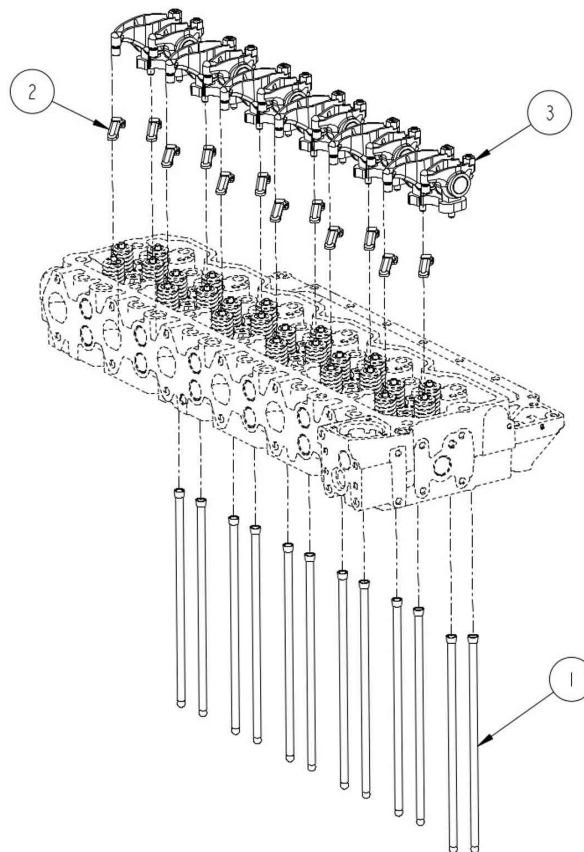
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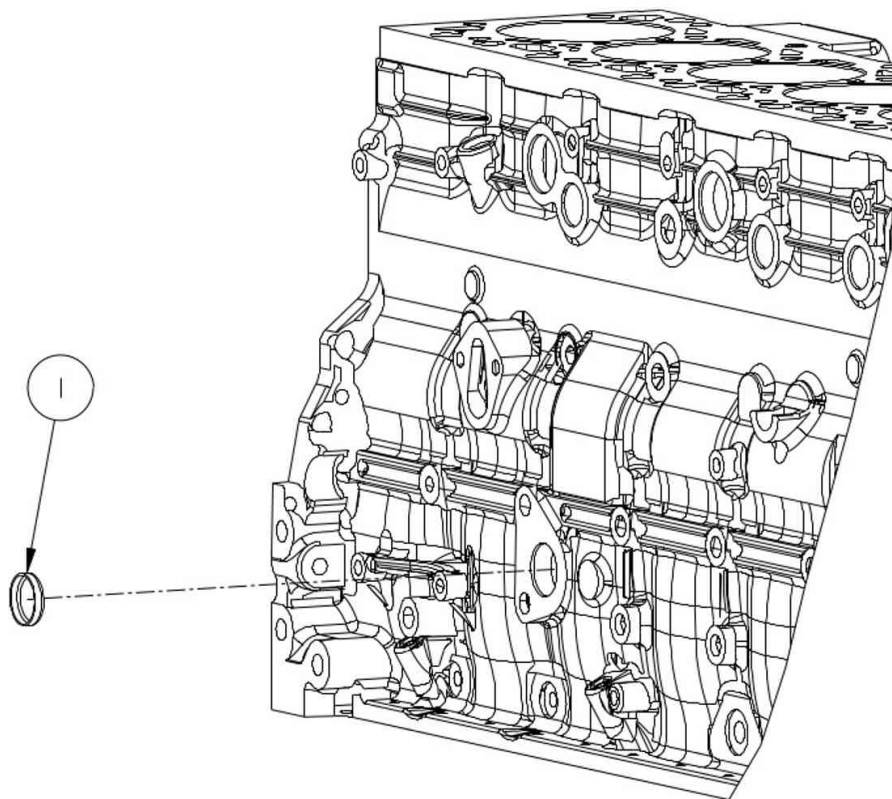
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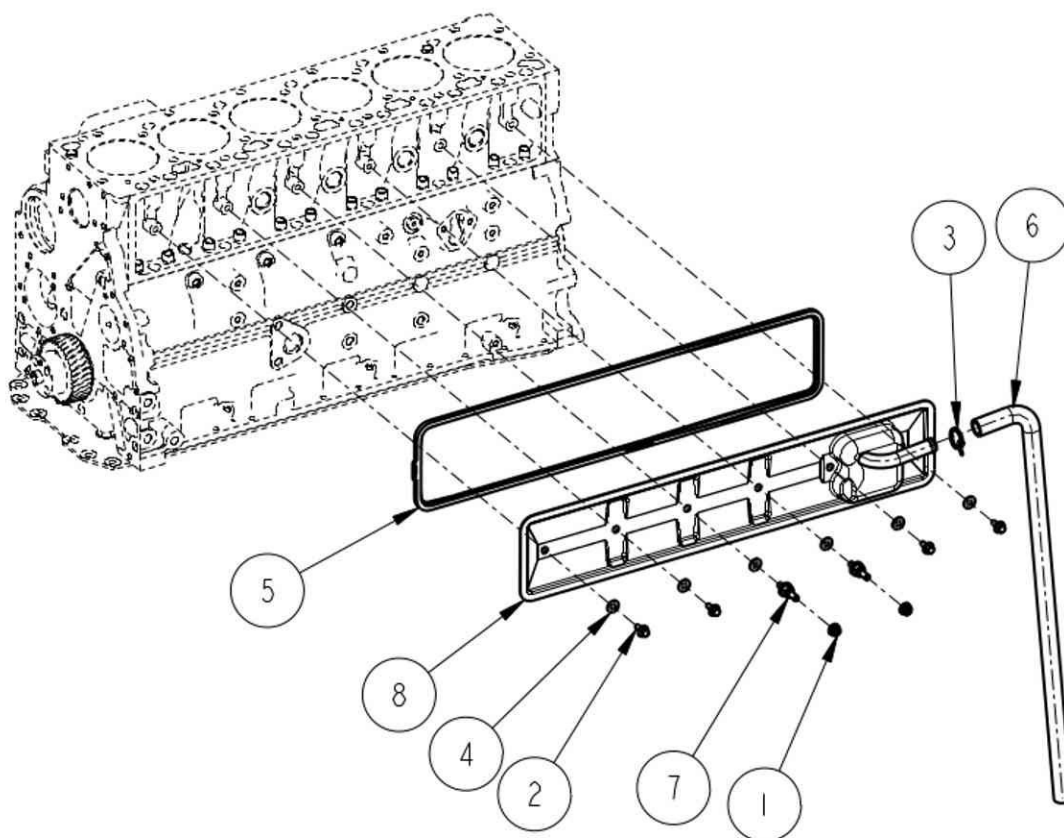
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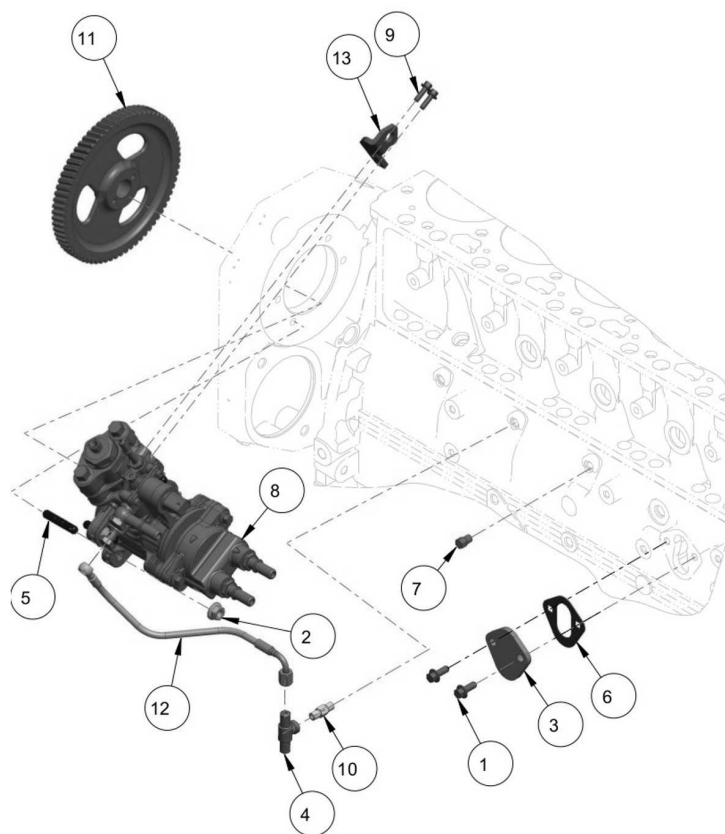
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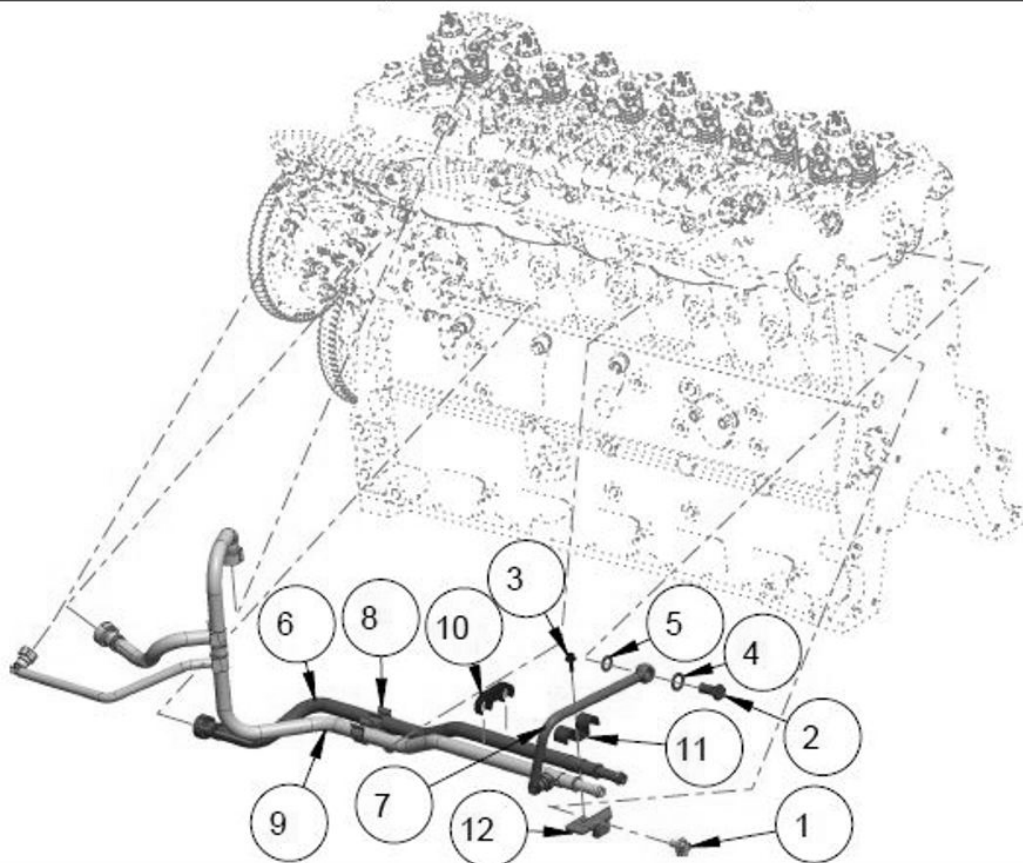
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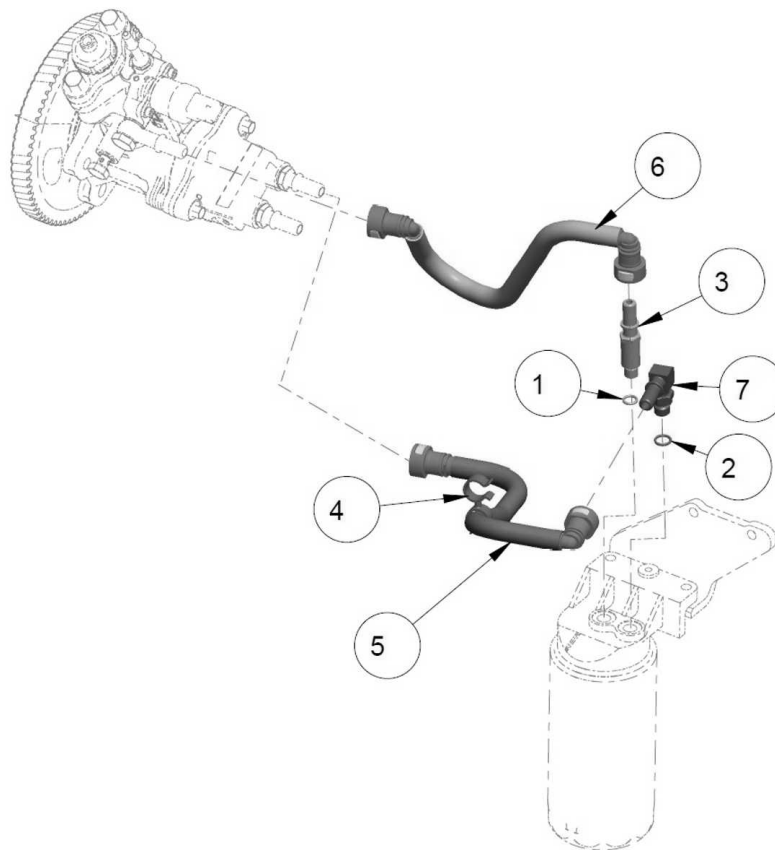
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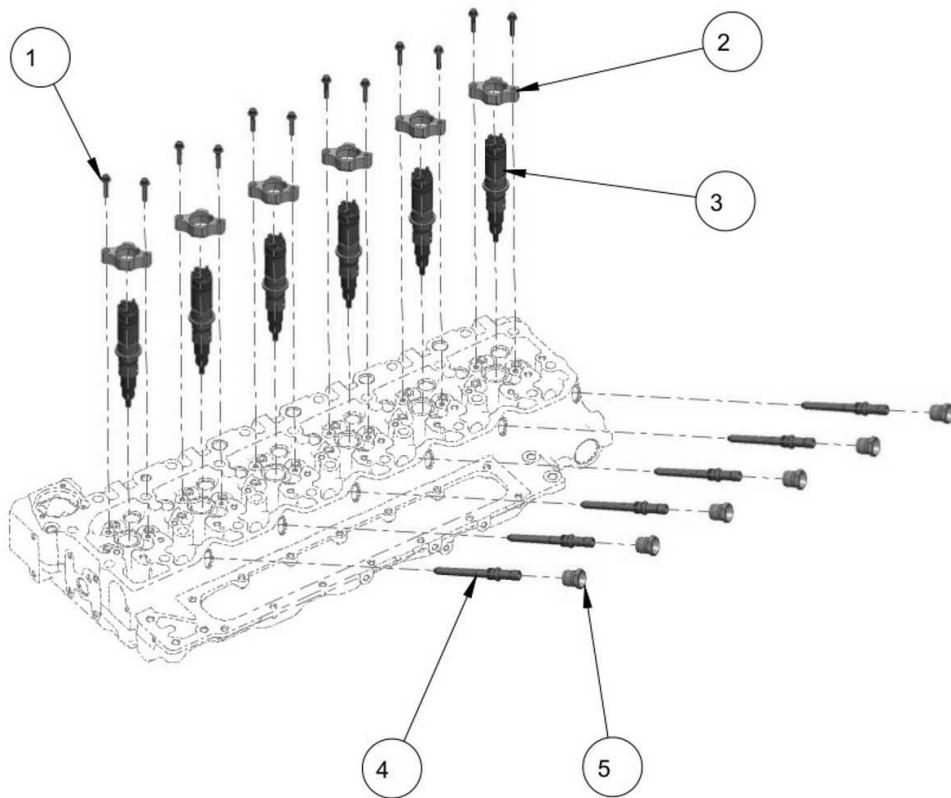
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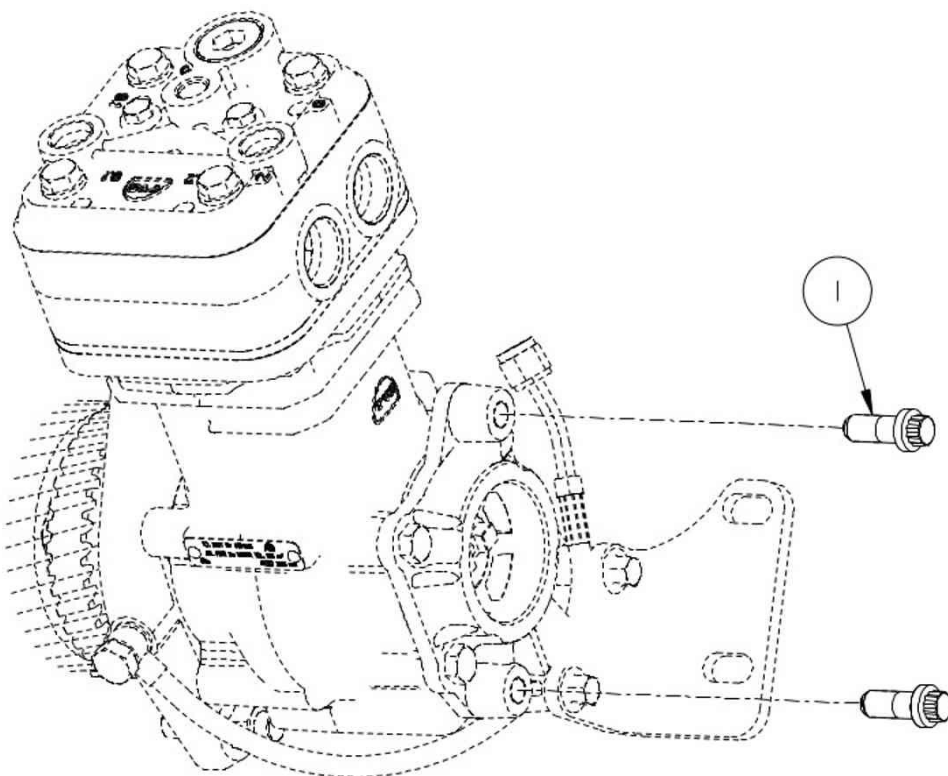
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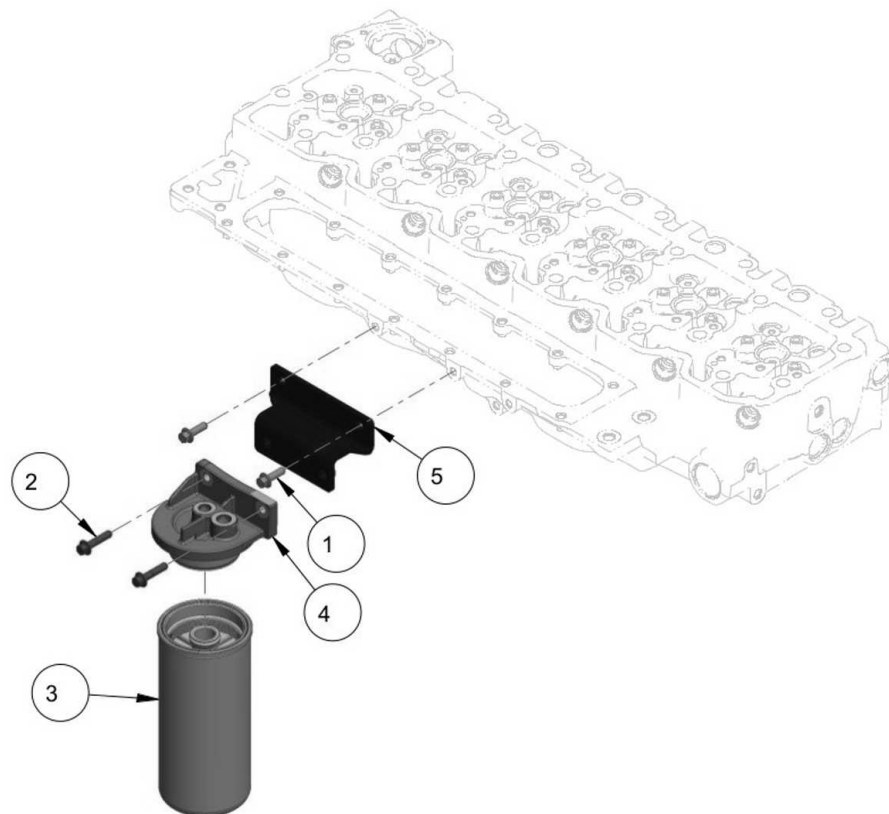
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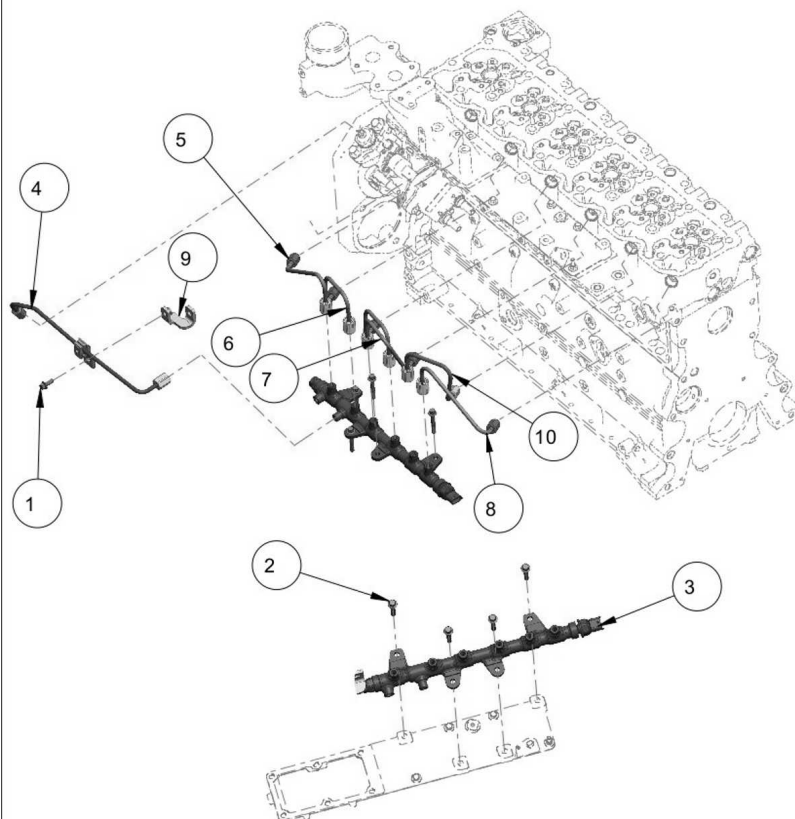
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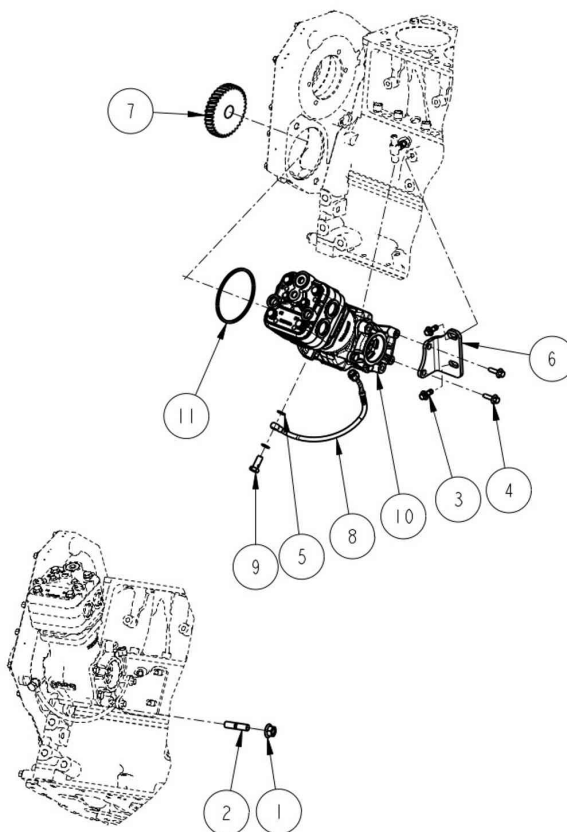
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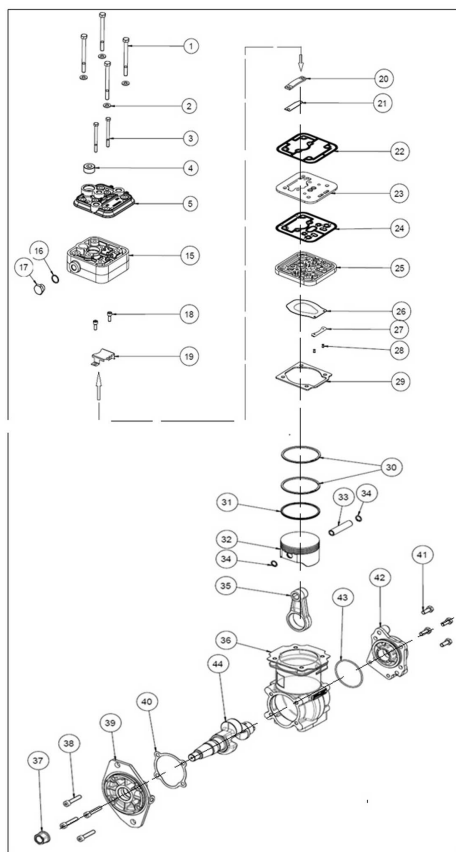
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VC No : 20978042000R Group : (00) ENGINE Table : (CP9893.13.02A-CHILD PARTS OF AIR COMPRESSOR)

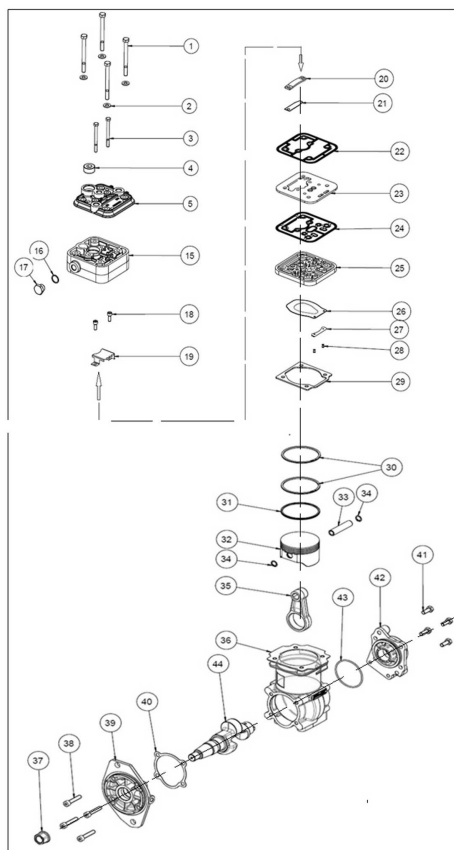
Fig.	Part No	Part Description	Qty	Remarks
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22	-----	GASKET	1	NOT SERVICED LOOSE
24	-----	GASKET	1	NOT SERVICED LOOSE
29	-----	INLET GASKET	1	NOT SERVICED LOOSE
	-----	GREASE SACHET	1	NOT SERVICED LOOSE
KIT2	278613990179	HEAD MAJOR KIT;CONSISTS OF	1	
18	-----	HEXAGONAL SCOKET HEAD SCREW	2	NOT SERVICED LOOSE
19	-----	BAFFLE	1	NOT SERVICED LOOSE
21	-----	DELIVERY REED	1	NOT SERVICED LOOSE
22	-----	GASKET	1	NOT SERVICED LOOSE
23	-----	VALVE PLATE COVER	1	NOT SERVICED LOOSE
24	-----	GASKET	1	NOT SERVICED LOOSE
26	-----	INLET REED	1	NOT SERVICED LOOSE
27	-----	INLET REED CLAMP	1	NOT SERVICED LOOSE
28	-----	RIVET REED CLAMP	2	NOT SERVICED LOOSE
29	-----	INLET GASKET	1	NOT SERVICED LOOSE
	-----	GREASE SACHET	1	NOT SERVICED LOOSE
KIT3	278613990180	CRANK CASE KIT;CONSISTS OF	1	
37	-----	FLANGED NUT	1	NOT SERVICED LOOSE
40	-----	GASKET - FRONT END COVER	1	NOT SERVICED LOOSE
43	-----	O-RING	1	NOT SERVICED LOOSE
KIT4	278613990182	GASKET AND SEALING RING KIT;CONSISTS OF	1	
22	-----	GASKET	1	NOT SERVICED LOOSE
24	-----	GASKET	1	NOT SERVICED LOOSE
29	-----	INLET GASKET	1	NOT SERVICED LOOSE



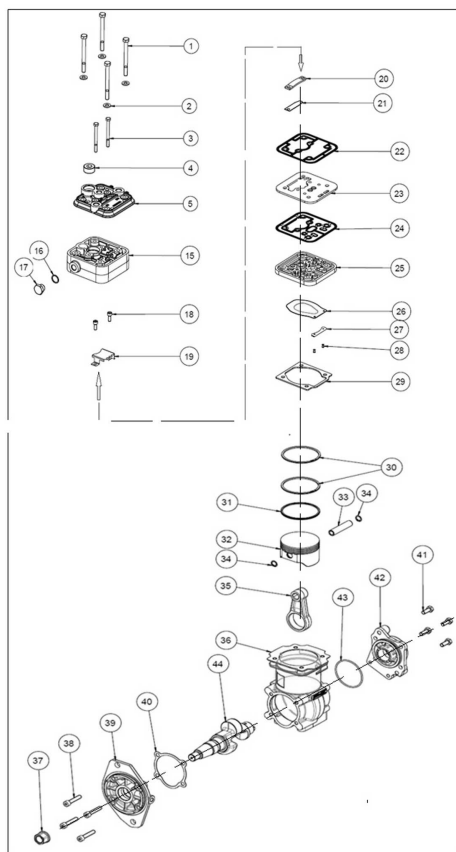
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VC No : 20978042000R Group : (00) ENGINE Table : (CP9893.13.02A-CHILD PARTS OF AIR COMPRESSOR)

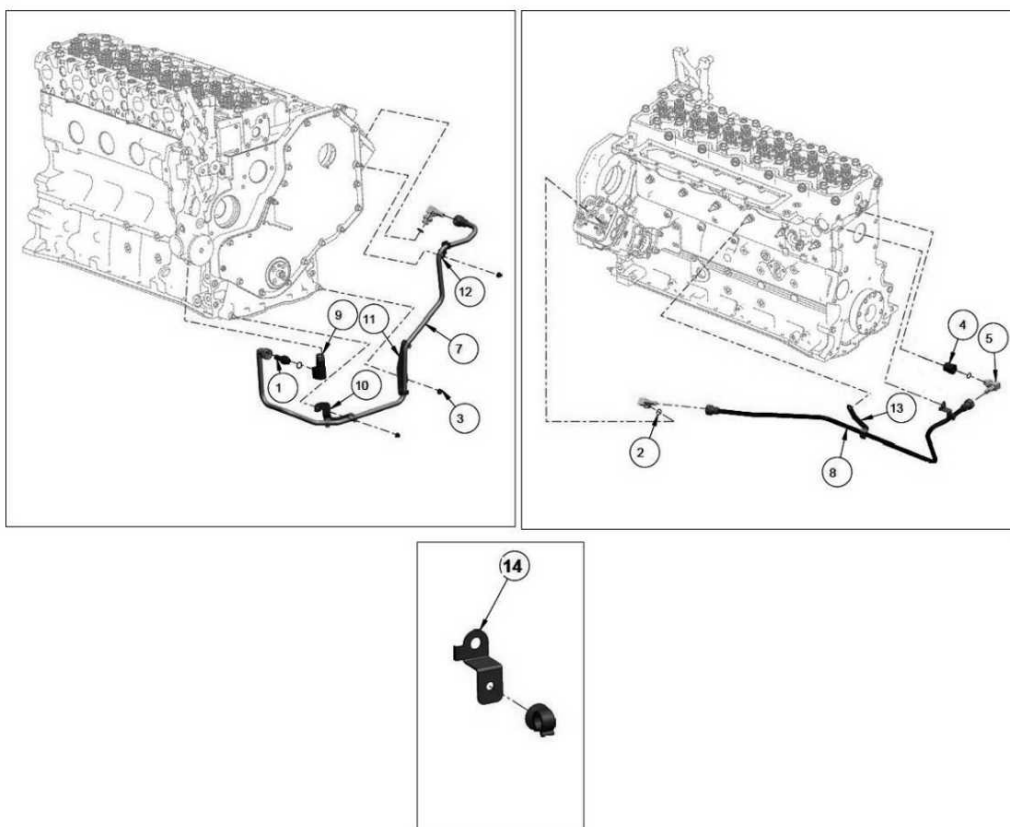
Fig.	Part No	Part Description	Qty	Remarks
40	-----	GASKET - FRONT END COVER	1	NOT SERVICED LOOSE
43	-----	O-RING	1	NOT SERVICED LOOSE
-	-----	GREASE SACHET	1	NOT SERVICED LOOSE
15	278613990187	ASSY. CYLINDER HEAD BS1/3/4	1	
5	277643704705	CYLINDER HEAD COVER	1	
25	278613990188	VALVE PLATE ASSEMBLY	1	
KIT5	278613990181	MAJOR OVERHAUL KIT;CONSISTS OF	1	
18	-----	HEXAGONAL SCOKET HEAD SCREW	2	NOT SERVICED LOOSE
19	-----	BAFFLE	1	NOT SERVICED LOOSE
21	-----	DELIVERY REED	1	NOT SERVICED LOOSE
22	-----	GASKET	1	NOT SERVICED LOOSE
23	-----	VALVE PLATE COVER	1	NOT SERVICED LOOSE
24	-----	GASKET	1	NOT SERVICED LOOSE
26	-----	INLET REED	1	NOT SERVICED LOOSE
27	-----	INLET REED CLAMP	1	NOT SERVICED LOOSE
28	-----	RIVET REED CLAMP	2	NOT SERVICED LOOSE
29	-----	INLET GASKET	1	NOT SERVICED LOOSE
37	-----	FLANGED NUT	1	NOT SERVICED LOOSE
40	-----	GASKET - FRONT END COVER	1	NOT SERVICED LOOSE
43	-----	O-RING	1	NOT SERVICED LOOSE
	-----	GREASE SACHET	1	NOT SERVICED LOOSE
KIT6	278613990183	RING KIT-STD;CONSISTS OF	1	
30	-----	EXTERNALLY STEPPED RING	2	NOT SERVICED LOOSE
31	-----	OIL CONTROL RING WITH EXPANDER	1	NOT SERVICED LOOSE
KIT7	278613990184	RING KIT-1ST O/S;CONSISTS OF	1	



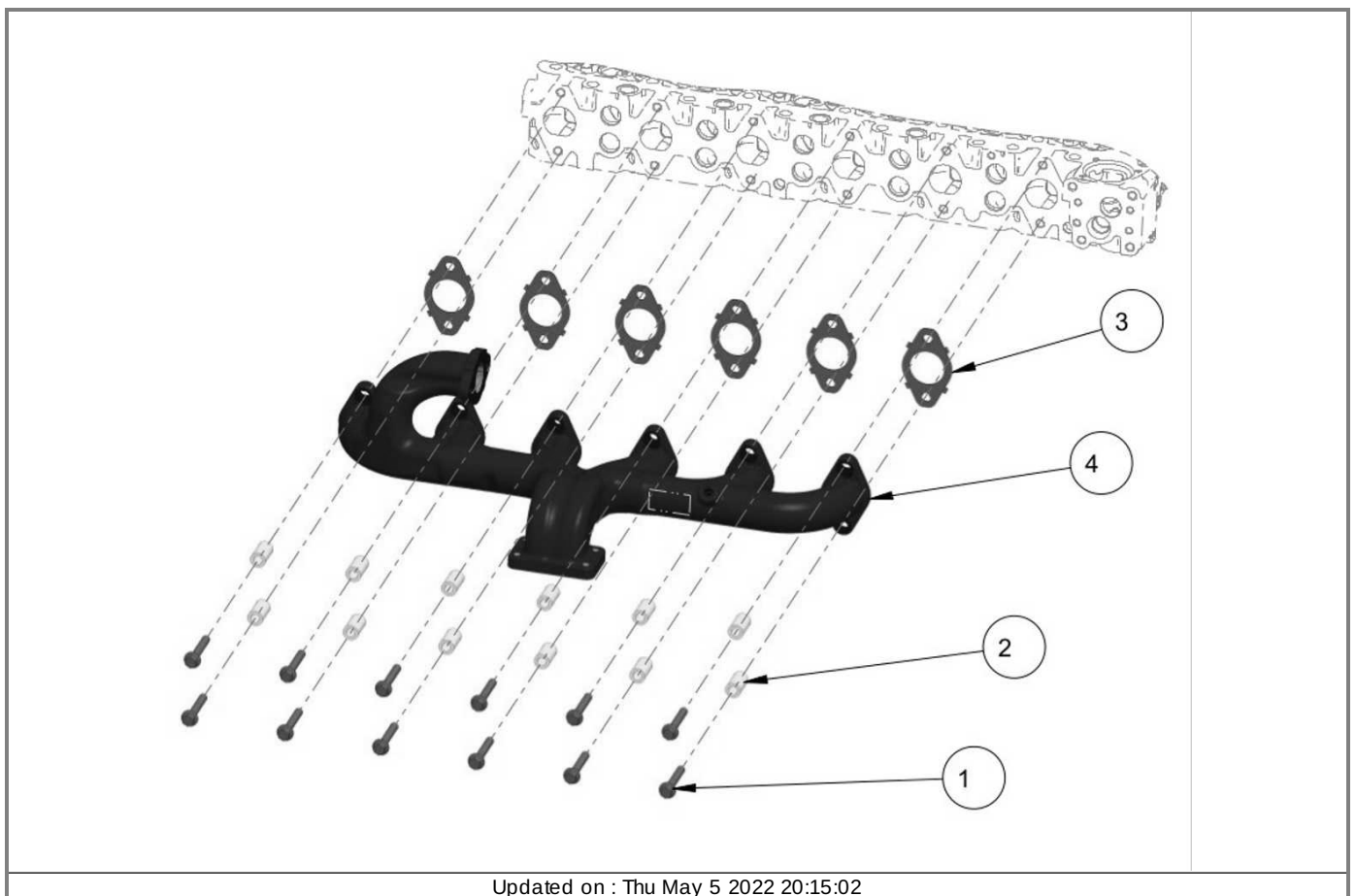
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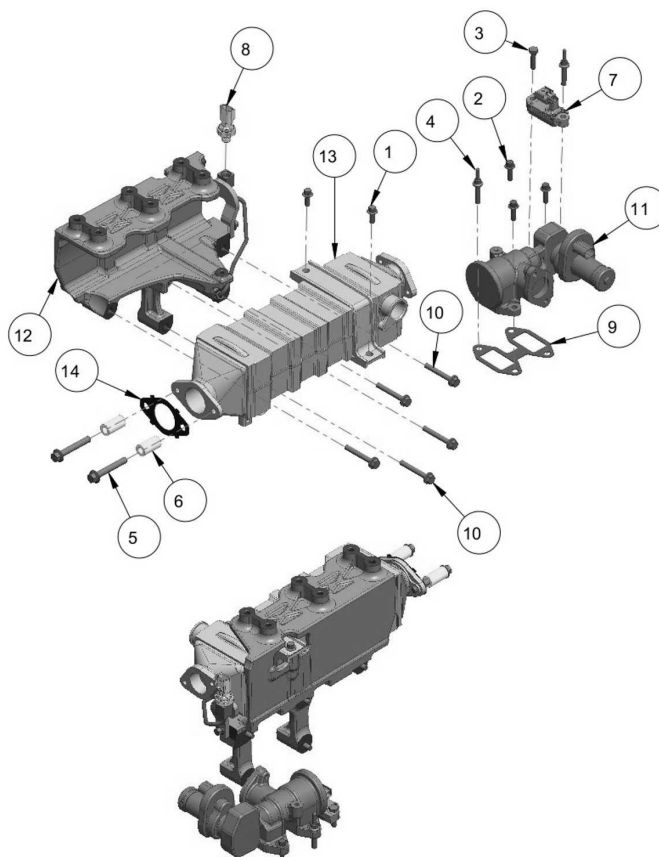
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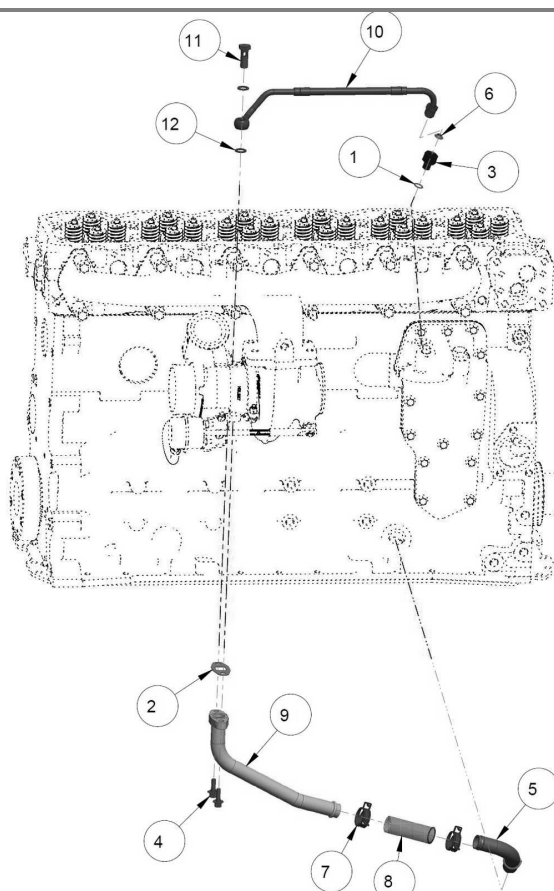
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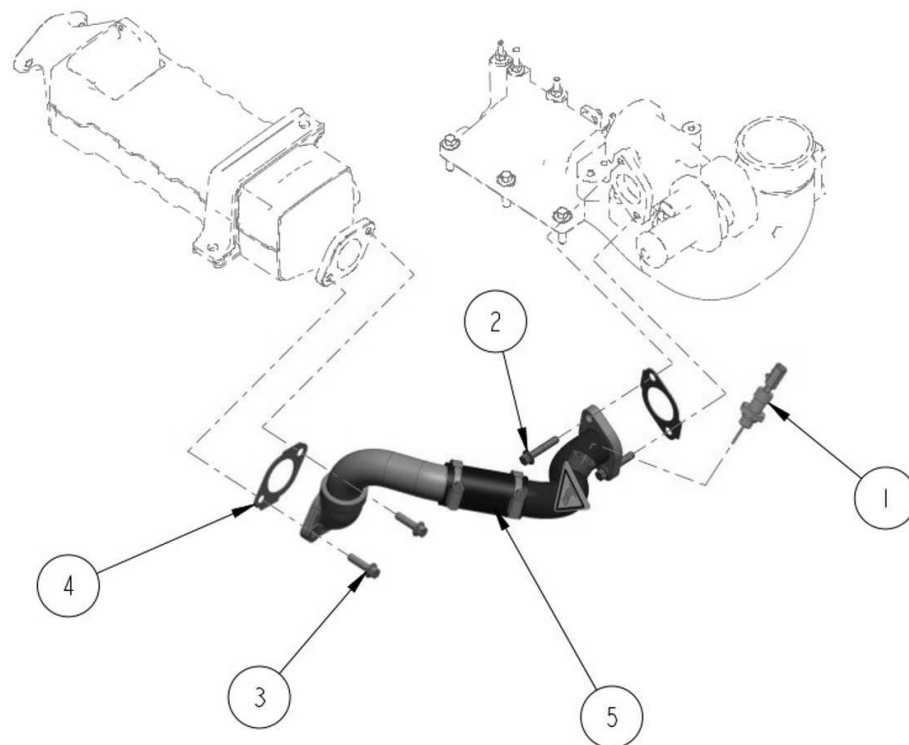
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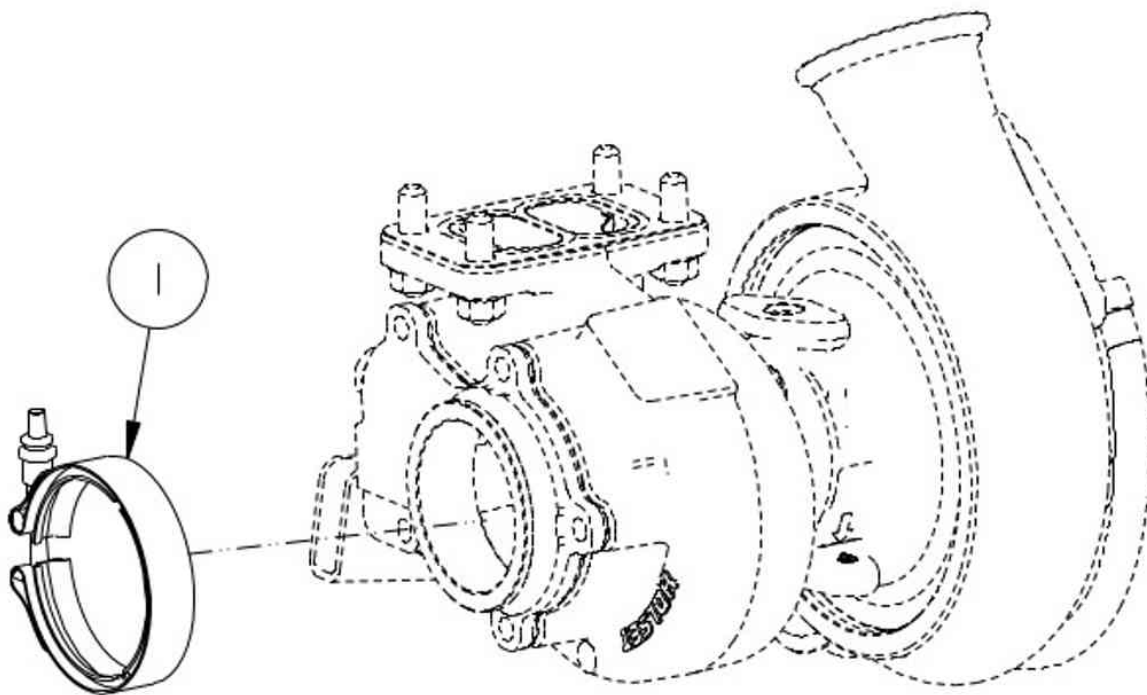
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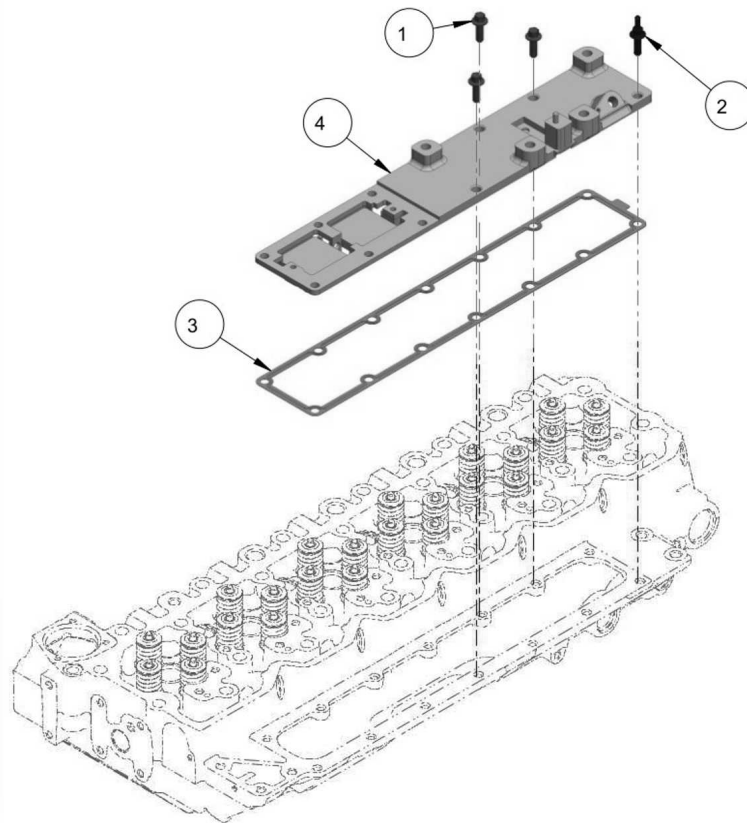
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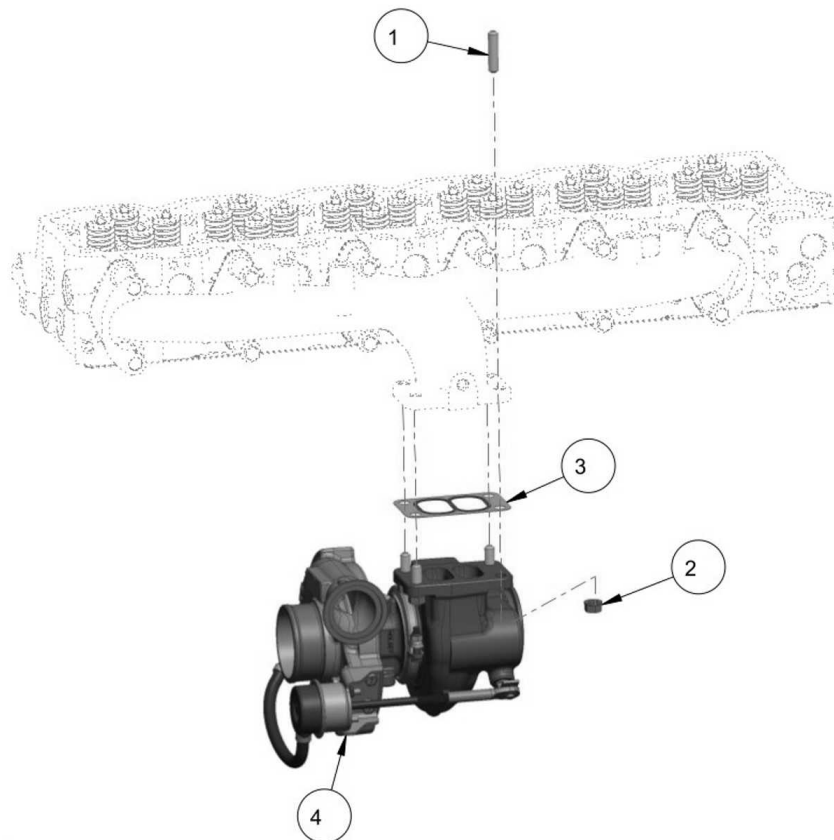
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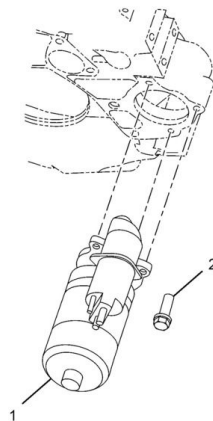
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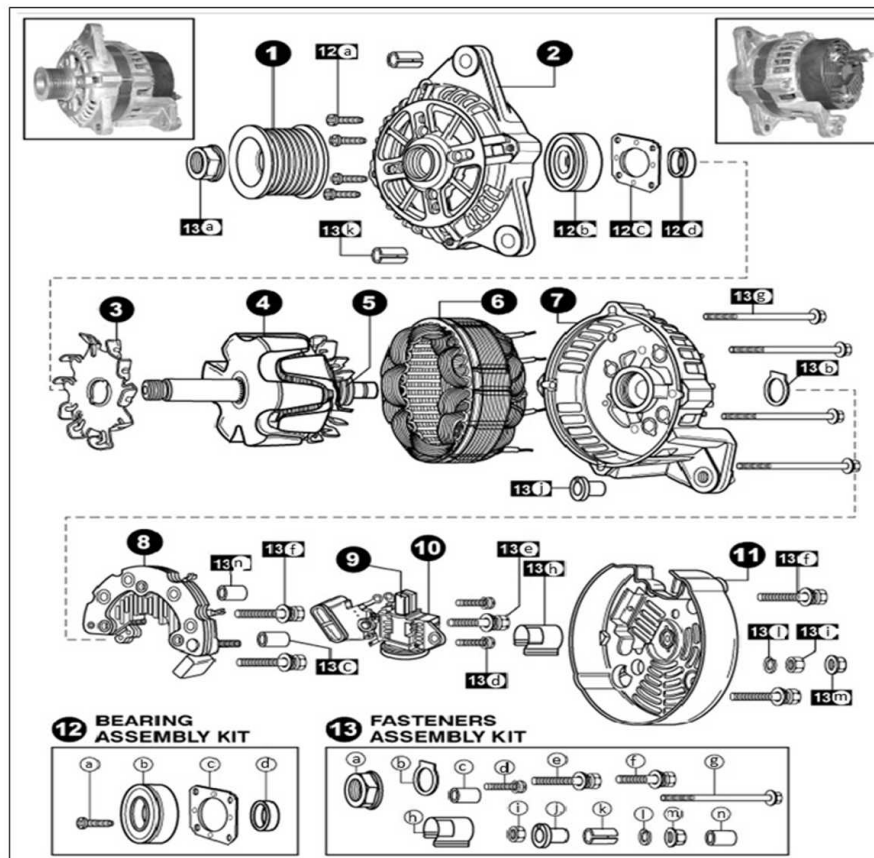
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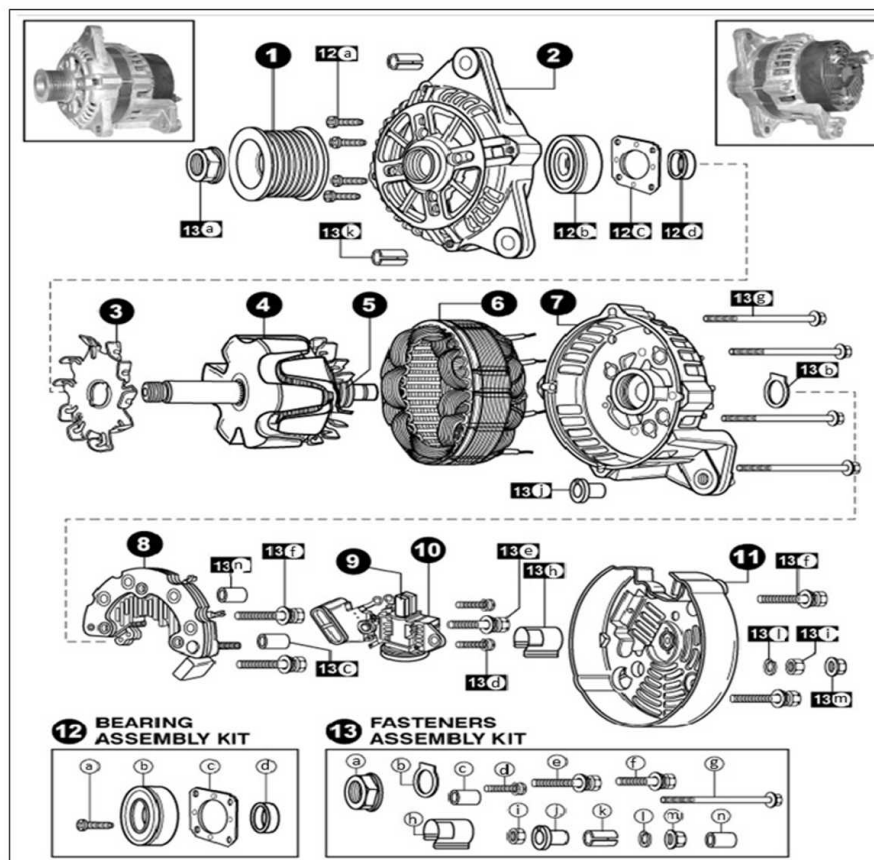
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VC No : 20978042000R Group : (00) ENGINE Table : (EE9384.15.02A-CHILD PARTS OF ALTERNATOR)

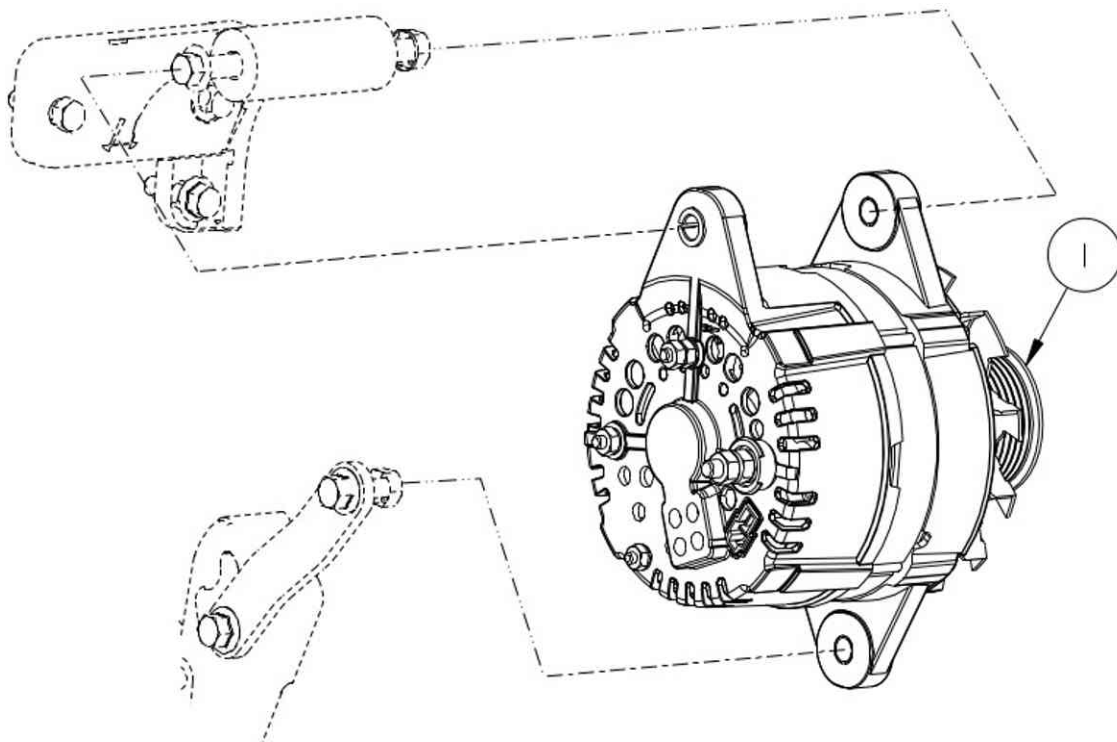
Fig.	Part No	Part Description	Qty	Remarks
1	278615997005	PULLEY	1	
2	284515409912	ASYMMETRIC FAN	1	
3	278615999855	THROUGH BOLT	4	
4	278615990223	DE BRACKET ASSY.	1	
5	278615990224	ROTOR FINAL ASSY.	1	
6	282915409976	SRE BALL BEARING	1	
7	278615990225	STATOR WINDING FINAL ASSY.	1	
8	278615990227	RECTIFIER ASSY	1	
9	-	REGULATOR & BRUSH BOX ASSY.	1	
10	282915409994	BRUSH	2	
11	278615990228	SRE BRACKET ASSY.	1	
12	278615990229	PULLY ASSY. KIT,CONSIST OF	1	
a	-----	FLANGE NUT	1	NOT SERVICED LOOSE
b	-----	BEARING COLLAR	1	NOT SERVICED LOOSE
13	278615990230	DE BEARING ASSY. KIT,CONSIST OF	1	
a	-----	SCREW(BEARING RETAINER FIXING)	3	NOT SERVICED LOOSE
b	-----	SPRING WASHER	3	NOT SERVICED LOOSE
c	-----	DE BALL BEARING	1	NOT SERVICED LOOSE
d	-----	BEARING RETAINER	1	NOT SERVICED LOOSE
e	-----	SPACING COLLAR	1	NOT SERVICED LOOSE
14	278615990231	RECTIFIER ASSY KIT,CONSIST OF	1	NOT SERVICED LOOSE
a	-----	SCREW(BRUSH BOX FIXING)	1	NOT SERVICED LOOSE
b	-----	WASHER	1	NOT SERVICED LOOSE
c	-----	FLANGE NUT	1	NOT SERVICED LOOSE
d	-----	PLAIN WASHER(TERMINAL)	2	NOT SERVICED LOOSE



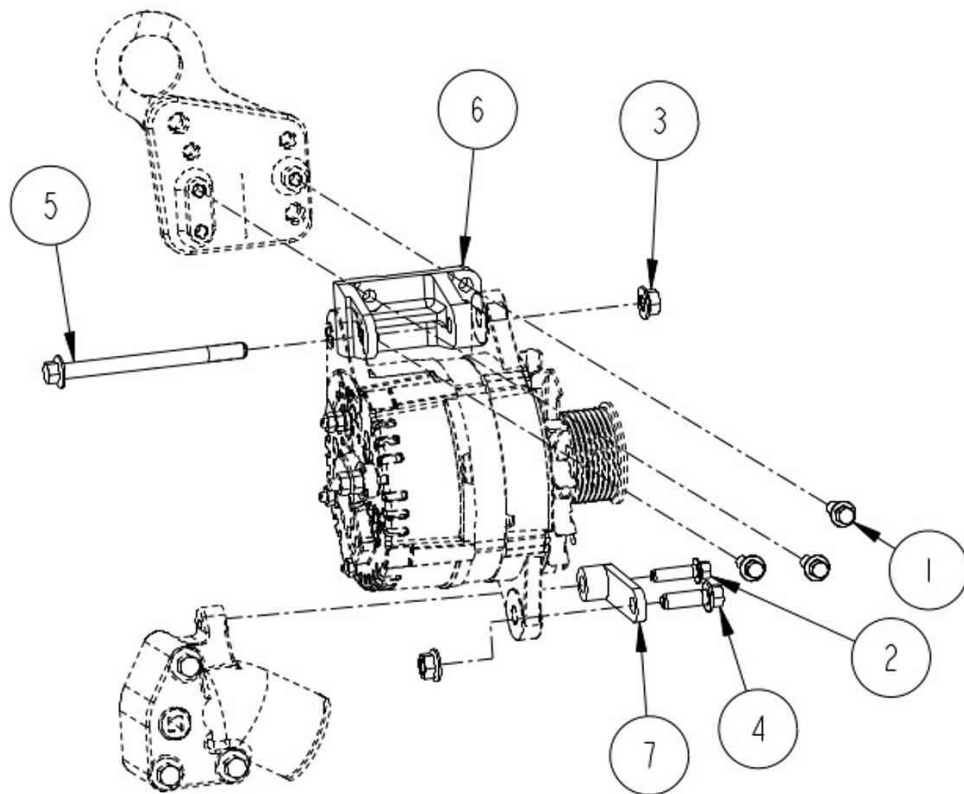
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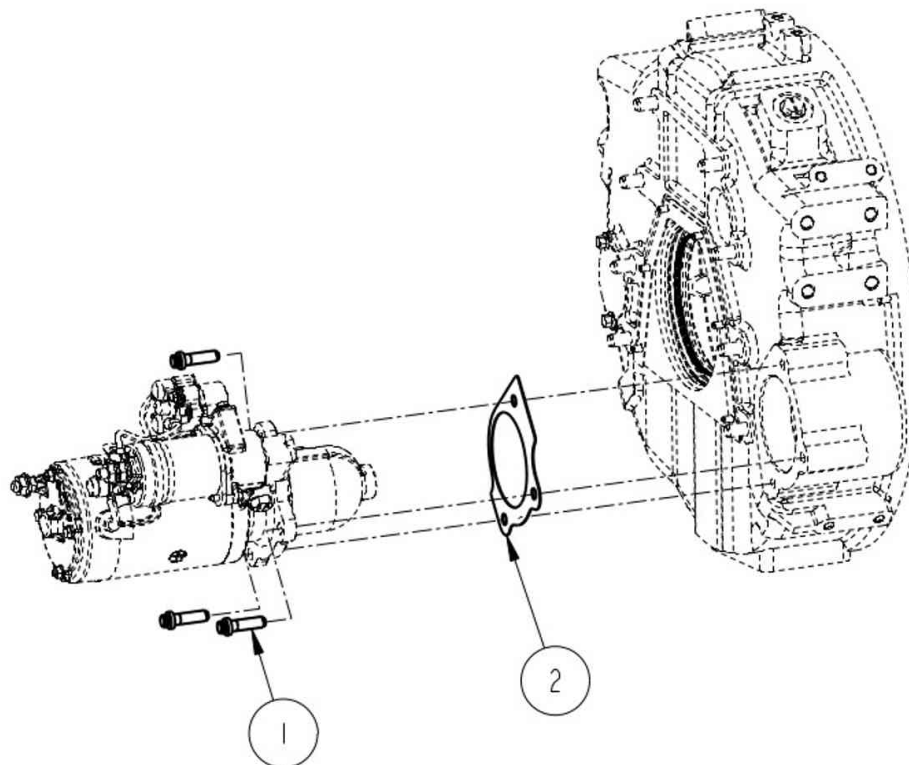
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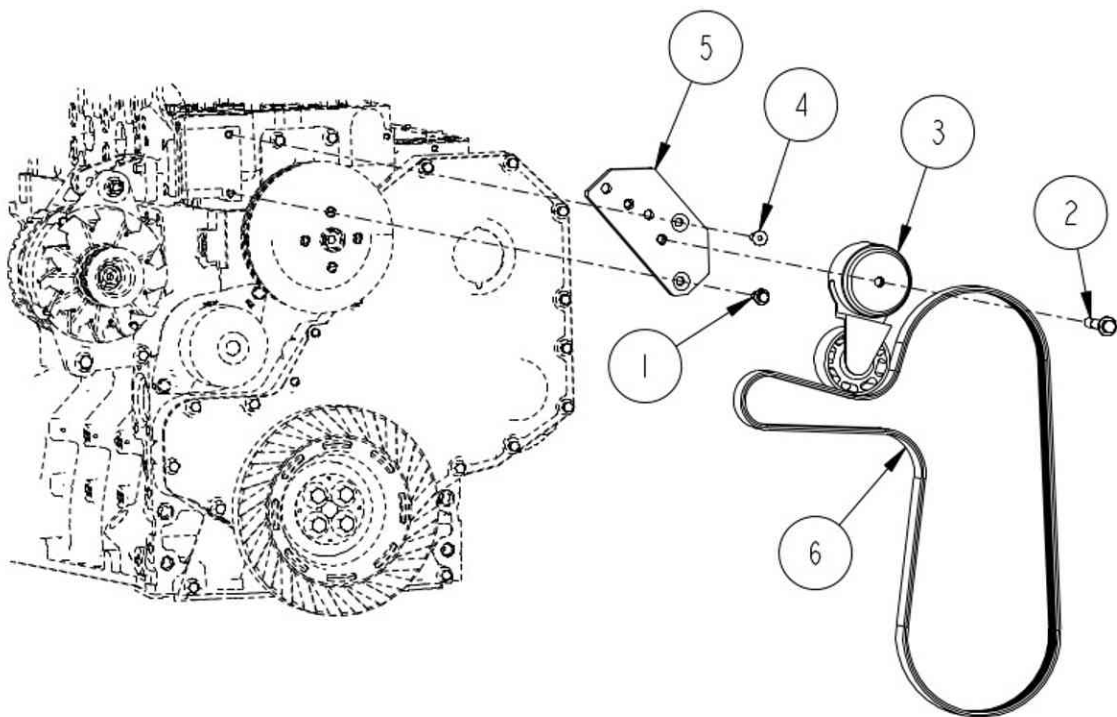
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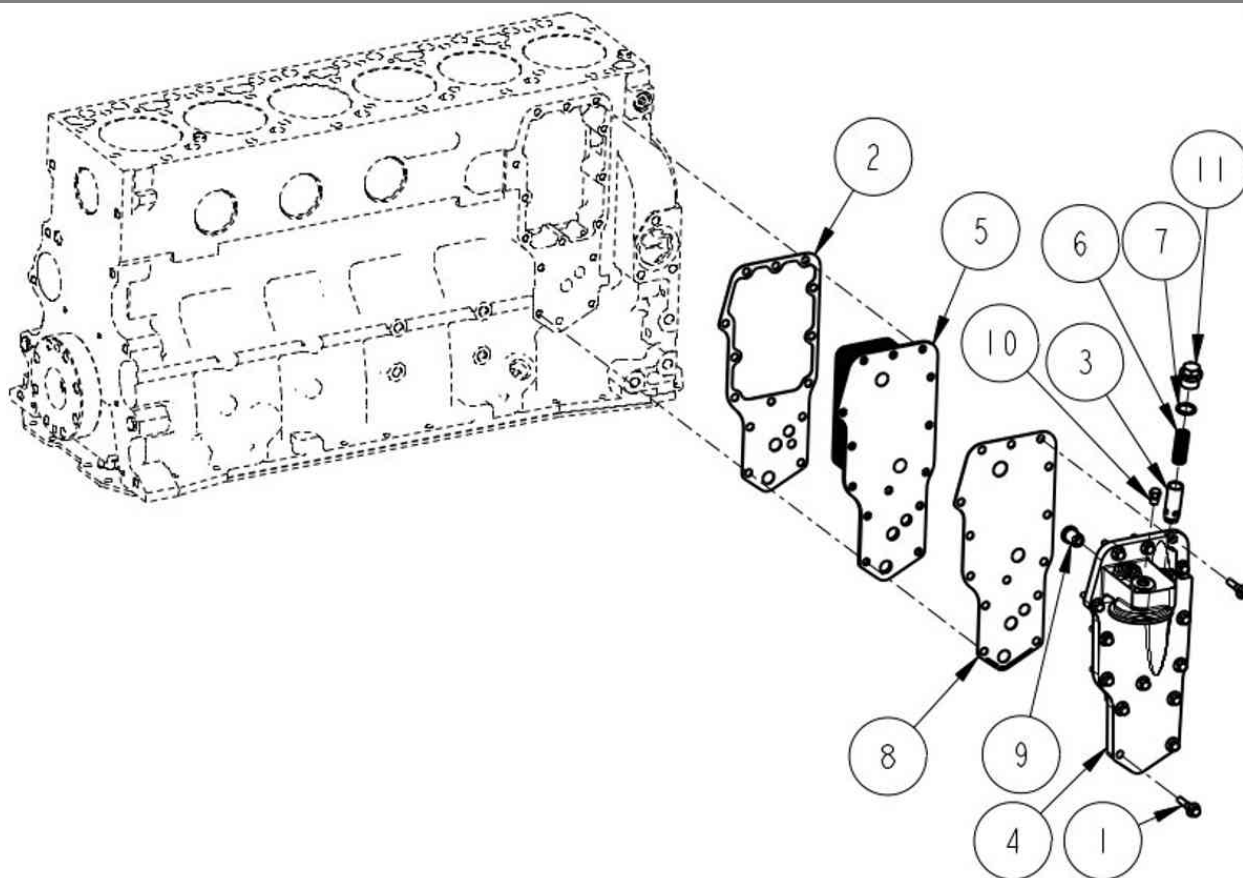
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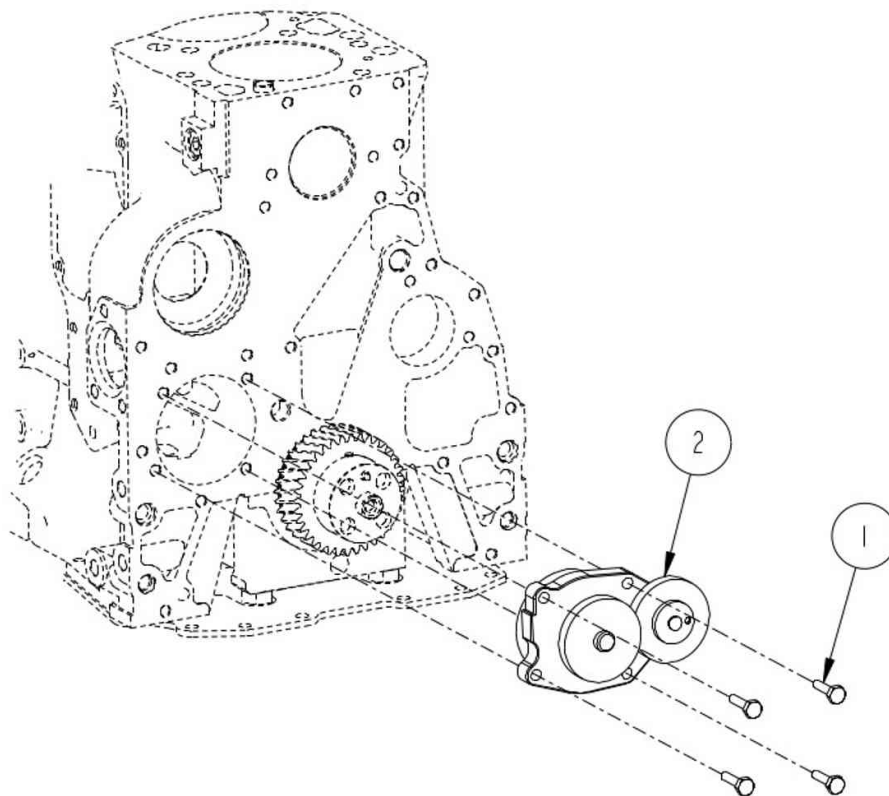
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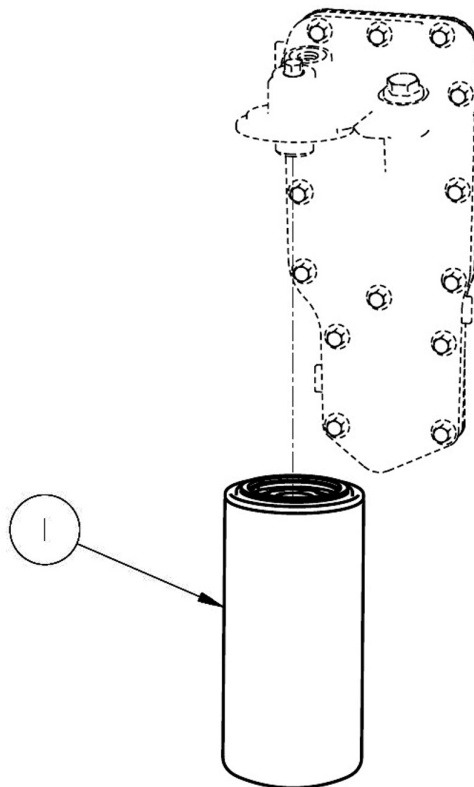
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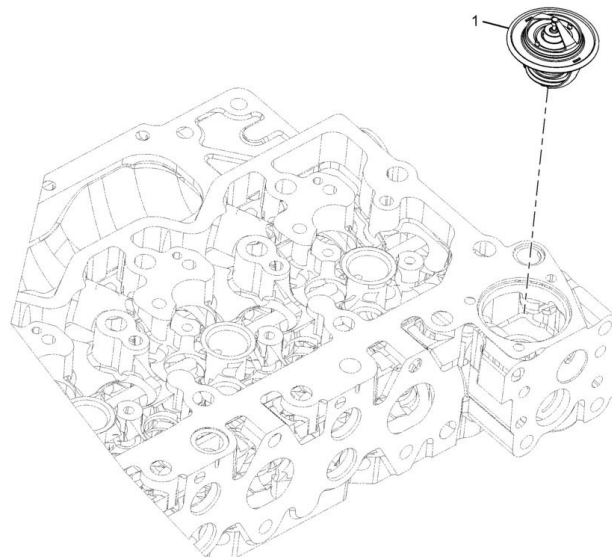
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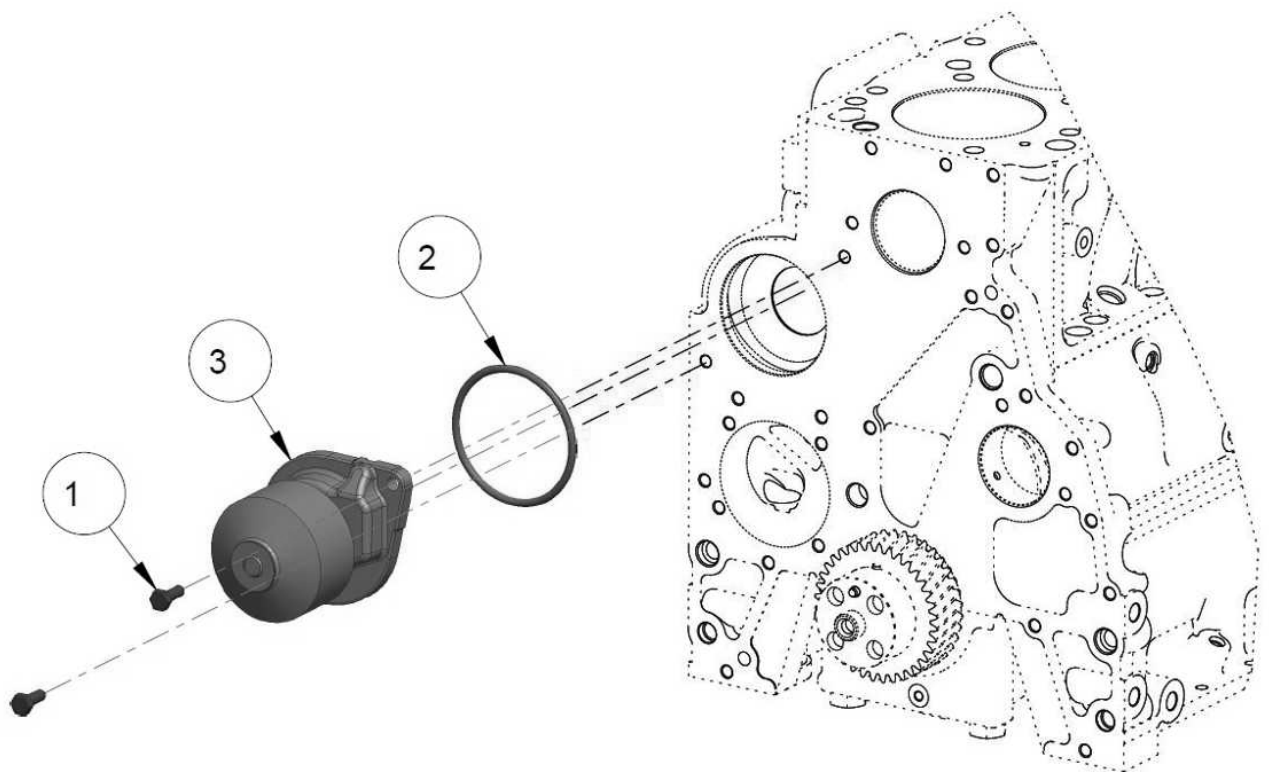
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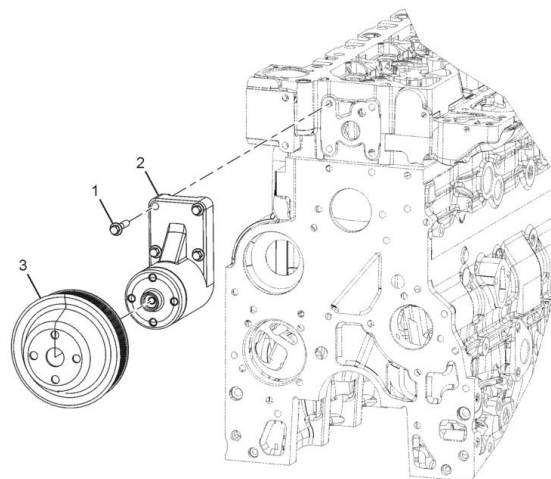
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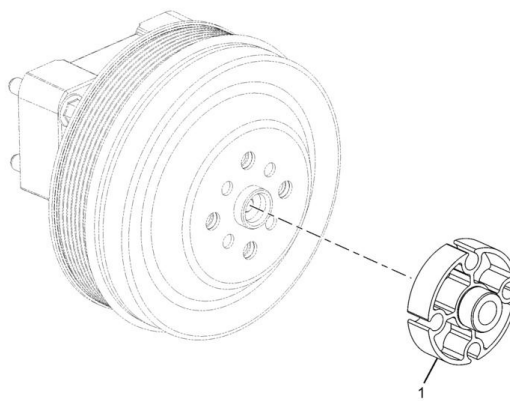
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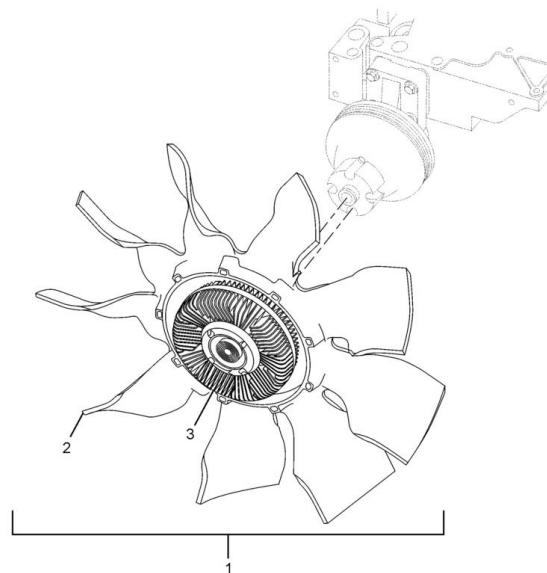
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CB PRIMA 4038S-SP9205.20.01

E13

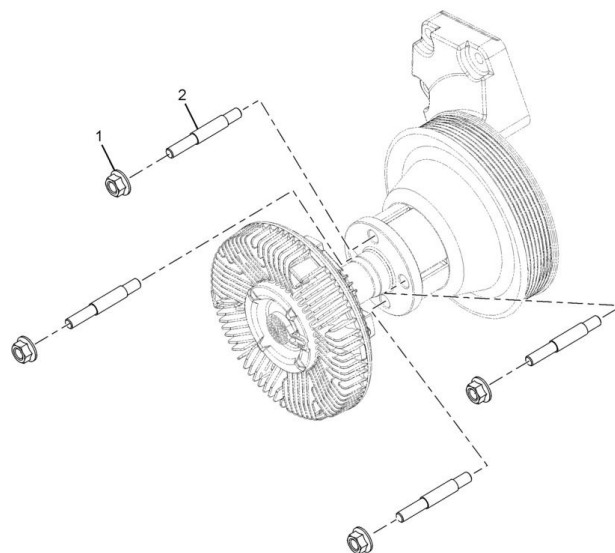
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[illegible]

LPS4923-00.20.04-R1

C09

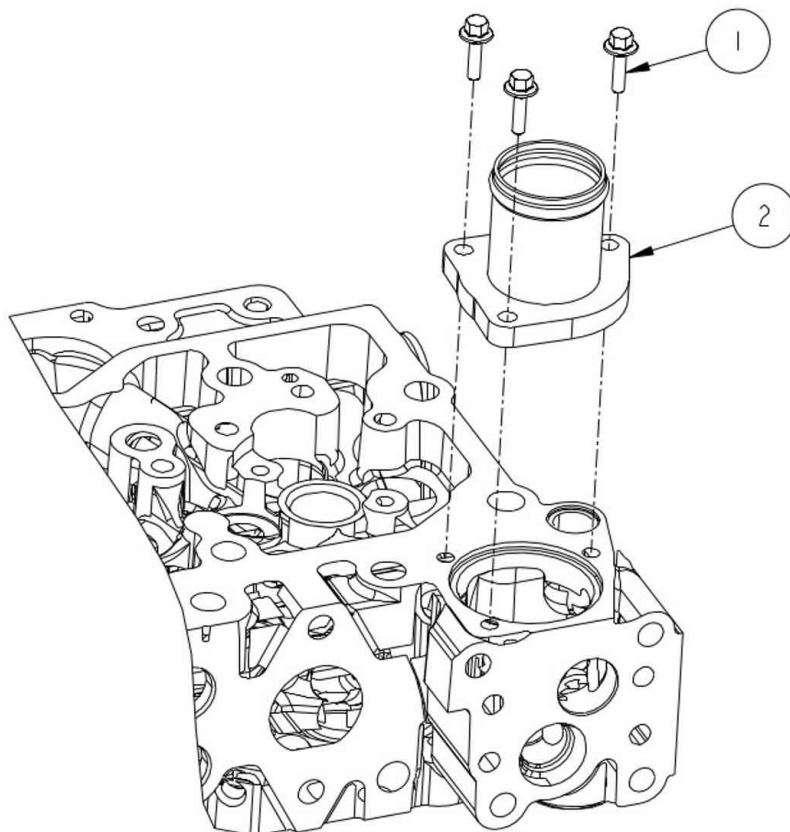
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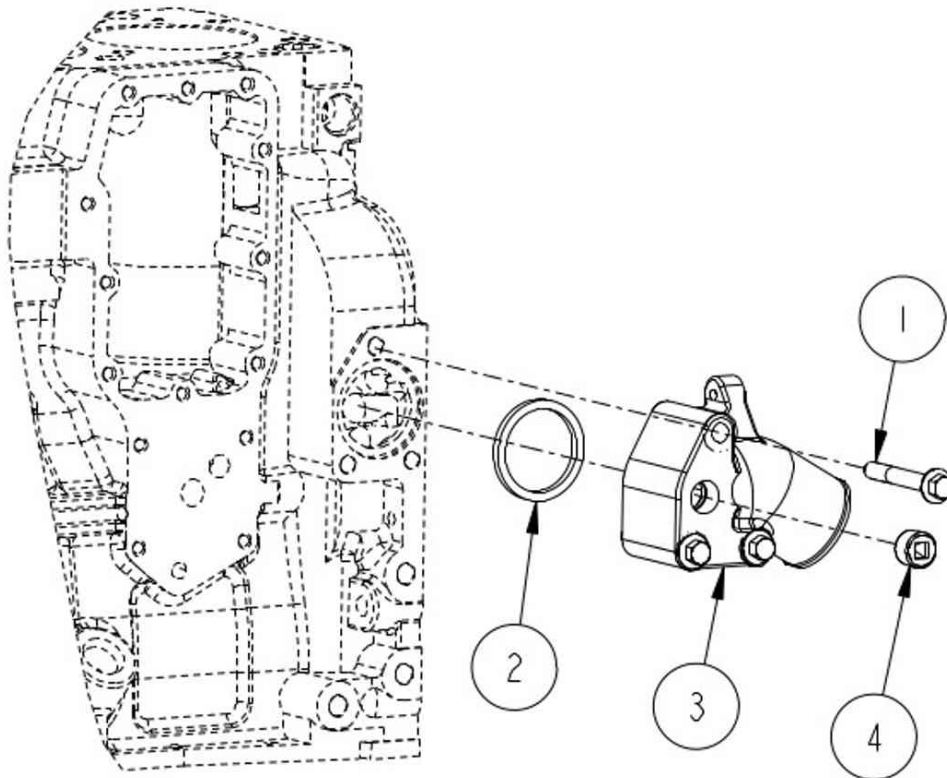
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E13

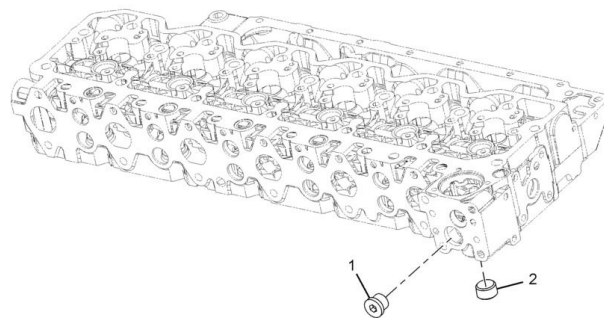
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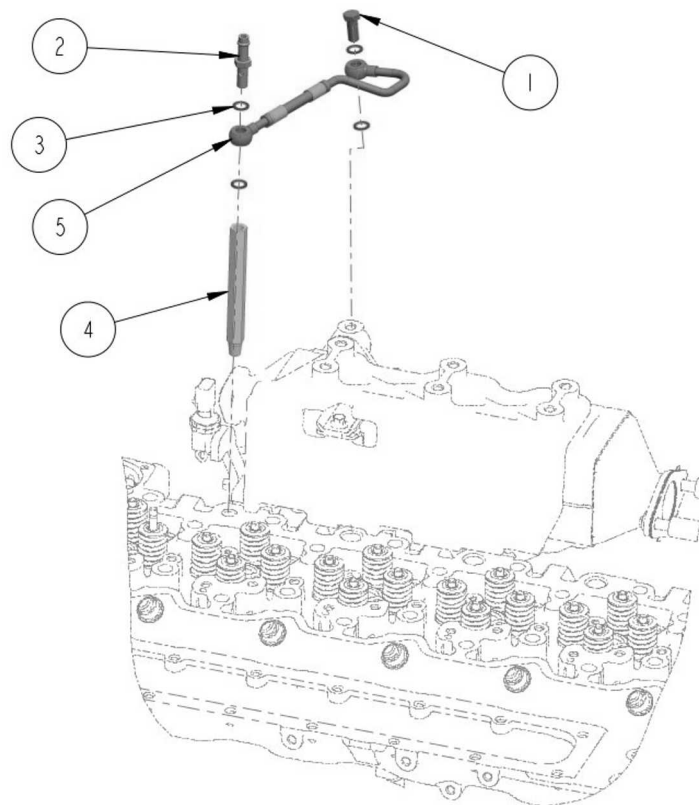
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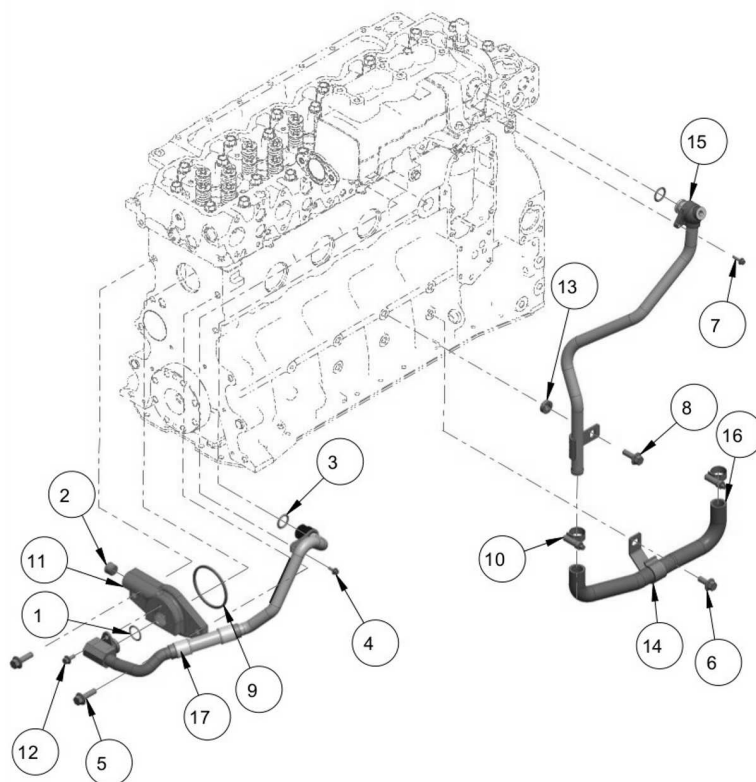
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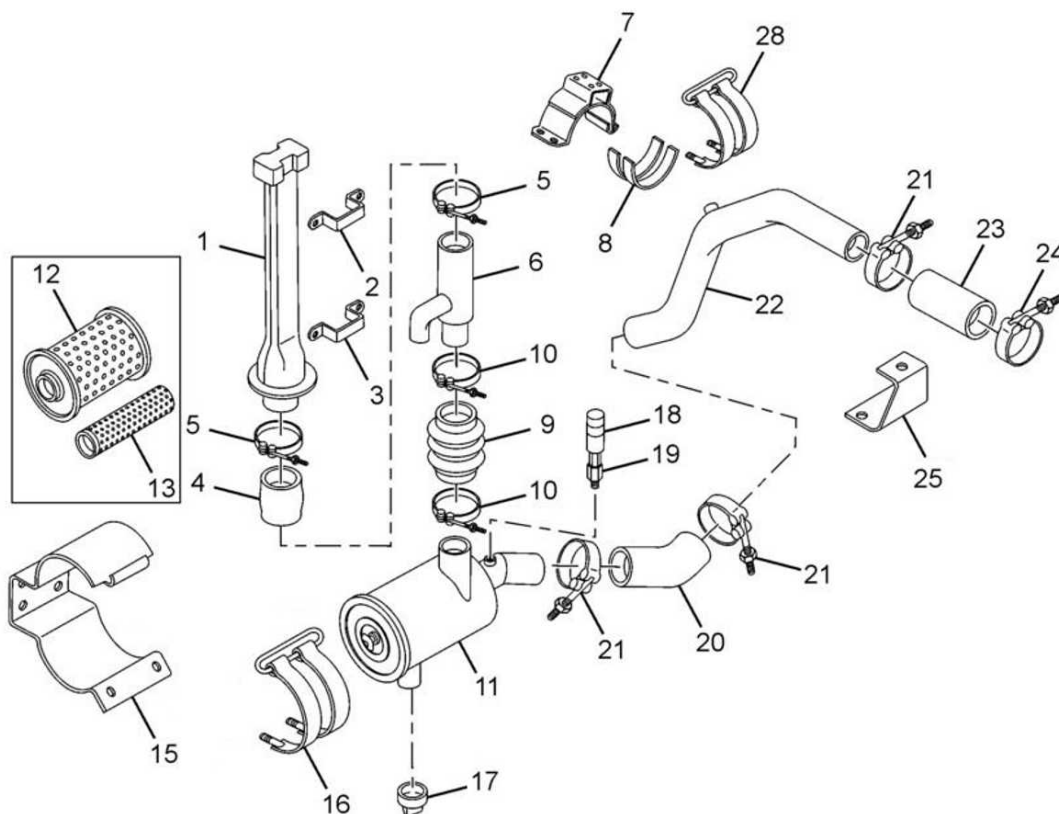
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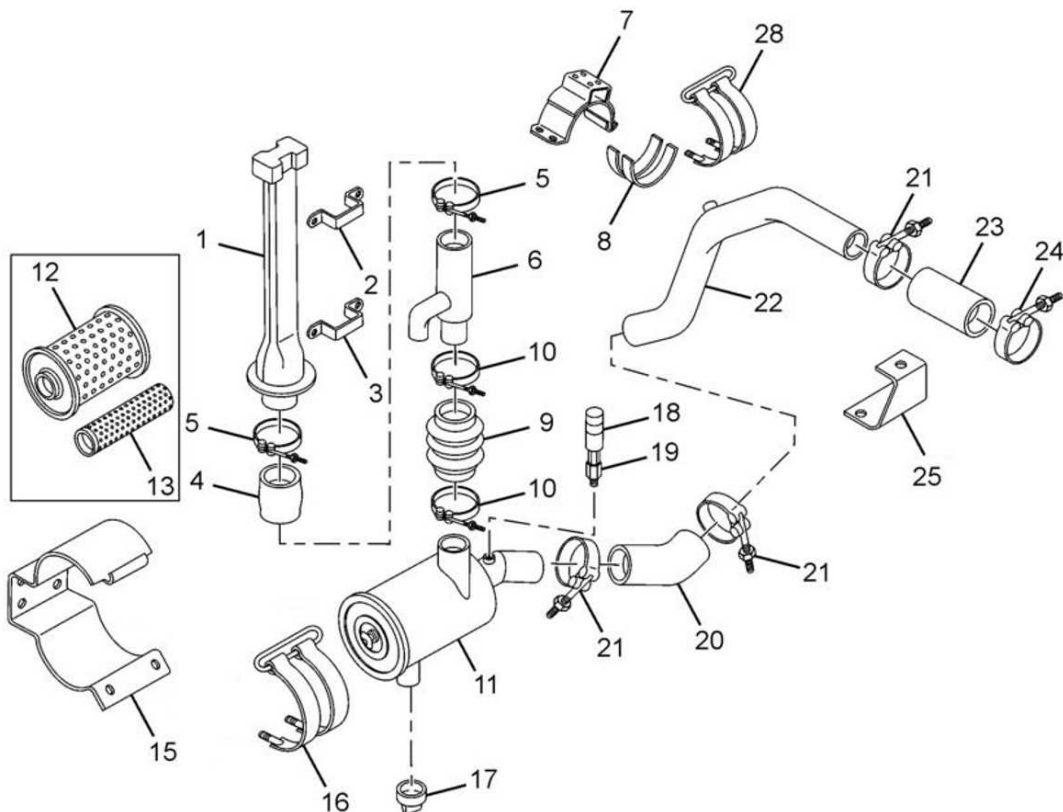
Updated on : Thu May 5 2022 20:15:02

VC No : 20978042000R Group : (00) ENGINE Table : (2069150821R.01-AIR FILTER)

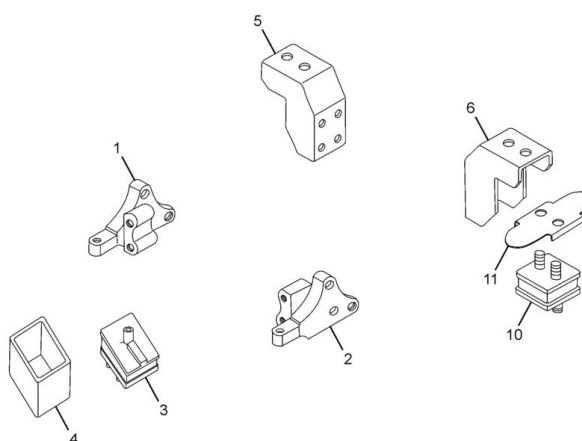
Fig.	Part No	Part Description	Qty	Remarks
1	206909130222	AIR INLET DUCT	1	
2	206909130180	ASSY BRACKET (DUCT TO REAR WALL))	1	
3	206909130181	ASSY BRACKET (AIR DUCT MTG. BOTTOM)	1	
4	206909135834	HOSE (SNORKEL TO PRE FILTER)	1	
5	14280598161	HOSE CLAMP TB-148 SAE J1508	2	
6	206909130142	ASSY PRE CLEANER	1	
7	206909130203	ASSY BRACKET- PREFILTER MTG	1	
28	206909130138	ASSY STRAP WITH SHACKLE(FOR PRE-FILTER)	1	
8	206909139901	RUBBER STRAP (FOR PRE CLEANER MTG. BKT.)	2	
9	206909135814	RUBBER BELLOW (BETWEEN PRE CLEANER & AIR FILTER)	1	
10	14280598179	HOSE CLAMP TB 120	2	
11	206909130185	ASSY AIR FILTER	1	
12	278509139902	AIR FILTER ELEMENT PRIMARY	1	
13	278509139903	AIR FILTER ELEMENT-SAFETY	1	
17	-	DUST VALVE	1	NOT SERVICED
15	206909130227	ASSY BRACKET (AIR FILTER MTG.)	1	
16	278509130101	ASSY STRAP WITH SHACKLE	1	
18	254709139918	SERVICE INDICATOR BS1/2/3/4/6	1	
19	278609139901	ADAPTOR (FOR SERVICE INDICATOR)	1	
20	206909135823	HOSE-AIR FILTER OUTLET	1	
21	14280598250	HOSE CLAMP TB-114 SAE J1508	4	
22	206909130238	ASSY AIR INTAKE PIPE (A/FILTER TO TC)	1	
23	-	HOSE (102 ID X 120 LG)	1	NOT SERVICED
24	206909134203	CLAMP	1	
25	206909133310	BRACKET (FOR MTG. AIR INLET PIPE)	1	



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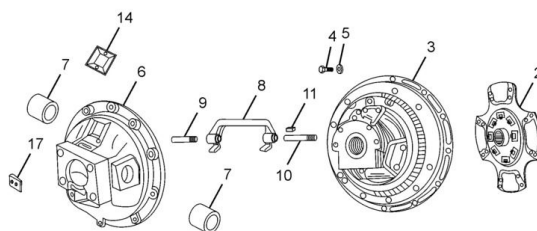
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Updated on : Thu May 5 2022 20:15:02

VC No : 20978042000R Group : (25) CLUTCH Table : (2724010425R.01G-CLUTCH)

Fig.	Part No	Part Description	Qty	Remarks
2	275225200106	CLUTCH DISC 352 DIA. BS1/2/3/4	1	ORDER P/N 886325010001 FOR IB
3	275225400105	CLUTCH COVER 352 DIA. BS1/2/3/4	1	ORDER P/N 886325010002 FOR IB
4	275425408002	HEX. SCREW (FOR CLUTCH MOUNTING)	12	
5	275425409202	FLAT WASHER	12	
6	272425100117	SUB ASSY. CLUTCH HOUSING-RHD(G600/G750)	1	
7	275425103401	BUSH	4	
8	275425605101	CLUTCH RELEASE YOKE 6BT BS1/2/3/4	1	
9	275425607901	CROSS SHAFT (KNURLED ON LH SIDE)	1	
10	275425607902	CROSS SHAFT	1	
11	275425605901	KEY (CLUTCH RELEASE YOKE)	1	
14	0422510004J	COVER CLUTCH HOUSING UPPER	1	
17	269125108201	COVER	1	
	-----	REPAIR KITS		
-	275425400119	RELEASE SLEEVE SERVICE KIT	1	ORDER P/N 886325010027 FOR IB
-	-	LOCK NUT SLEEVE	1	
-	-	SLEEVE	1	
-	-	SLEEVE BUSHING (IMP.)	1	
-	-	ADJ. RING	1	
-	275425400110	KIT-RELEASE LEVER BS1/2/3/4	1	ORDER P/N 886325010012 FOR IB
-	-	RELEASE LEVER	3	
-	-	RETRACTOR SPRING	3	
-	-	PRESS PLATE PIN	3	
-	-	NEEDLE BEARING (IMP.)	6	
-	-	WASHER	6	
-	-	RETAINER SPRING	3	



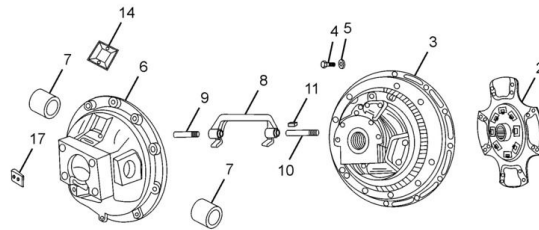
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Updated on : Thu May 5 2022 20:15:02

VC No : 20978042000R Group : (25) CLUTCH Table : (2724010425R.01G-CLUTCH)

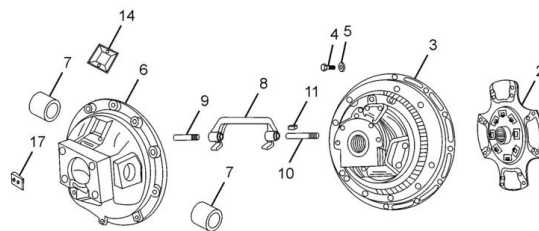
Fig.	Part No	Part Description	Qty	Remarks
-	275425400111	KIT-PRESSURE SPRING BS1/2/3/4	1	ORDER P/N 886325010009 FOR IB
-	-	PRESSURE SPRING	12	
-	-	PRESSURE SPRING	9	
-	275425400112	RELEASE BRG CASTING SERVICE KIT	1	ORDER P/N 886325010028 FOR IB
-	-	GREASE NIPPLE	1	
-	-	RELEASE BEARING HOUSING SUB. ASSY	1	
-	-	BEARING HOUSING	1	
-	-	WELDING W/BRG. HSG. WEAR PAD	2	
-	275425400114	KIT- PR. PLATE & NEEDLE ROLLER BS1/2/3/4	1	ORDER P/N 886325010006 FOR IB
-	-	PRESSURE PLATE	1	
-	-	NEEDLE BEARING	6	
-	275425400115	KIT-EYE BOLT & NEEDLE ROLLER BS1/2/3/4	1	ORDER P/N 886325010018 FOR IB
-	-	EYE BOLT	3	
-	-	LOCK NUT	3	
-	-	ADJUSTING NUT	3	
-	-	NEEDLE BEARING (IMP.)	3	
-	-	EYE BOLT PIN	3	
-	275425400116	RELEASE SPIDER SERVICE KIT	1	ORDER P/N 886325010026 FOR IB
-	-	SPIDER	1	
-	-	COTTER PIN	3	
-	-	LOCK NUT SLEEVE	1	
-	275425400120	HOLD DOWN BOLT KIT	1	ORDER P/N 886325010034 FOR IB
-	-	HOLD DOWN BOLT	3	
-	-	WASHER	3	
-	275425200109	KIT-DISC FACING (AKN-L1909) BS1/2/3/4	1	ORDER P/N 886325010014 FOR IB



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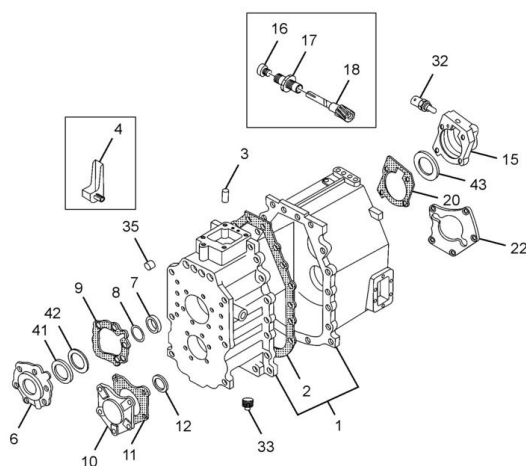
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Updated on : Thu May 5 2022 20:15:02

VC No : 20978042000R Group : (26) GEARBOX Table : (2691030226R.01-GEAR BOX, HOUSING AND COVERS (G 600))

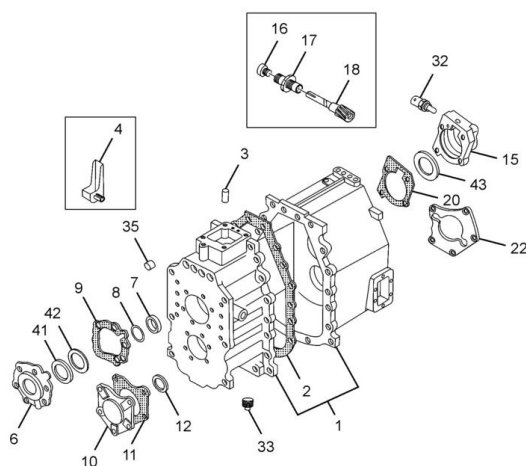
Fig.	Part No	Part Description	Qty	Remarks
-	269126020142	GEARBOX ASSY G600-6/6.58 DI/SHIFT	1	
1	269126100154	GEAR BOX HOUSING ASSY;FRONT & REAR-HALF	1	
2	269126105303	GASKET (HOUSING FRONT & REAR)	1	
3	269126106701	PIN (GEAR BOX HOUSING)	2	
4	269126106301	OIL CATCHER	1	
-	269126108202	COVER (OIL CATCHER)	1	
6	269126253704	FRONT COVER (UPPER)	1	
7	269126257808	OIL SEAL BS1/2/3/4/6	1	
8	269126208301	SHIM (0.5 THK.)	AR	FOR SELECTION
8	269126208302	SHIM(0.25THK.)	AR	FOR SELECTION
8	269126208303	SHIM (0.125 THK.)	AR	FOR SELECTION
8	269126208304	SHIM(0.05THK.)	AR	FOR SELECTION
9	269126255302	GASKET (FRONT COVER-UPPER)	1	
10	269126303703	FRONT COVER (LOWER)	1	
11	269126255303	GASKET (FRONT COVER LOWER)	1	
12	269126308305	SHIM (0.5 THK.)-FRT COVER LOWER	AR	FOR SELECTION
12	269126308306	SHIM(0.25THK.)	AR	FOR SELECTION
12	269126308307	SHIM(0.125HK.)	AR	FOR SELECTION
12	269126308308	SHIM(0.05THK.)	AR	FOR SELECTION
15	269126203710	REAR COVER (UPPER)	1	
16	250626207804	OIL SEAL	1	
-	269126207807	DUST SEAL (REAR COVER)	1	
-	269126208601	SPACER	1	
17	269126203426	SPEEDO ADAPTOR (REAR COVER UPPER)	1	
18	269126207910	SPEEDO PINION (REAR COVER UPPER)	1	



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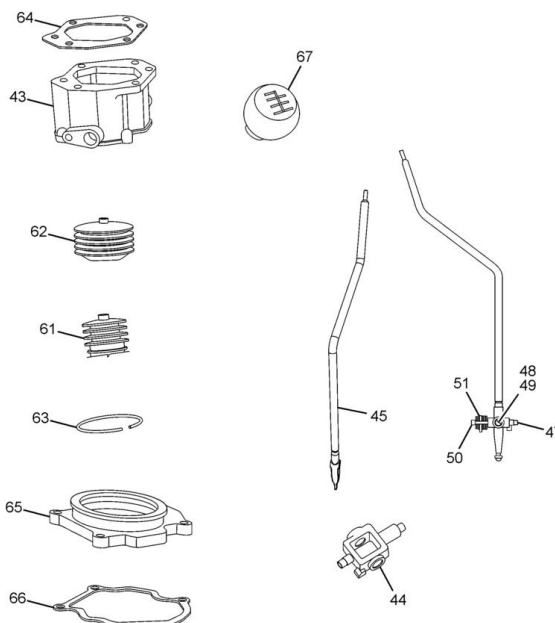
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VC No : 20978042000R Group : (26) GEARBOX Table : (2691030226R.02-TOP COVER)

Fig.	Part No	Part Description	Qty	Remarks
-	269126700107	ASSY. TOP COVER COMP. RHD6 SPEED BS3/4	1	
43	269126703803	TOP COVER LOWER HALF	1	
44	269126705102	HOUSING BLOCK	1	
45	269126700103	GEAR SHIFT LEVER	1	
47	269126706704	PIN GEAR SHIFT LEVER	1	
48	265146603401	NEEDLE BUSH	4	
49	276326806101	STAR WASHER	2	
50	269126706703	RETAINER PIN (HSG BLK SPRING)	1	
51	269126708702	TORSION SPRING	1	
-	269126708601	SPACER 2.9 THK	1	FOR SELECTION
-	269126708602	SPACER 3.0 THK	1	FOR SELECTION
-	269126708603	SPACER 3.1 THK	1	FOR SELECTION
-	269126708604	SPACER 3.2 THK	1	FOR SELECTION
-	269126708605	SPACER 3.3 THK	1	FOR SELECTION
-	269126708606	SPACER 3.4 THK	1	FOR SELECTION
-	269126706502	RETAINER BOLT (NEEDLE BRG)	2	
-	269126706501	RETAINER BOLT (HSG BLK SPRING)	1	
61	269126707701	BELLOW INNER (GEAR SHIFT LEVER)	1	
62	269126707702	BELLOW OUTER (GEAR SHIFT LEVER)	1	
63	269126708701	SPRING RING (BELLOW)	1	
64	269126705301	GASKET (BETWEEN TOP COVER & HSG FRONT)	1	
65	269126703802	TOP COVER UPPER HALF	1	
66	269126705302	GASKET BETWEEN COVER TOP & BOTTOM	1	
67	275126800134	ASSY GEAR SHIFT LEVER KNOB	1	

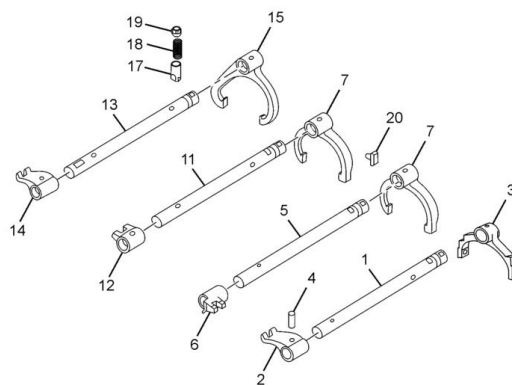


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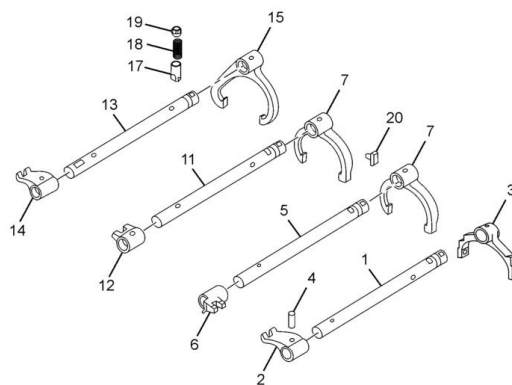
VC No : 20978042000R Group : (26) GEARBOX Table : (2691030226R.03-SHIFTER SHAFT AND FORK)				
Fig.	Part No	Part Description	Qty	Remarks
1	269126517907	SHIFTER SHAFT (5TH / 6TH SPEED)	1	
2	269126515123	SHIFTER DOG FINGER (5TH/6TH SPEED)	1	
3	269126515120	SWING FORK (5TH/O.D.)	1	
4	269126516705	SPIRAL PIN 8X36	2	
-	269126513402	BUSH (SWING FORK)	1	
-	250726703103	NEEDLE BUSH	2	
20	269126519901	BRASS PAD BS1/2/3/4	2	
-	269126516701	THREADED PIN (SWING FORK)	2	
5	269126517920	SHIFTER SHAFT (3RD/4TH)(WITH HOLE)	1	
6	269126515116	SHIFTER DOG (3RD/4TH SPEED)	1	
7	269126515125	SHIFTER FORK (1ST/2ND & 3RD/4TH) BS1-6	1	
4	269126516705	SPIRAL PIN 8X36	2	
20	269126519901	BRASS PAD BS1/2/3/4	2	
-	15950400177	BALL 13.494DIA-GRADE 200	3	
-	269126516703	INTERLOCK PIN	2	
11	269126517919	SHIFTER SHAFT (1ST/2ND)(WITH HOLE)	1	
12	269126515115	SHIFTER DOG (1ST / 2ND SPEED)	1	
7	269126515125	SHIFTER FORK (1ST/2ND & 3RD/4TH) BS1-6	1	
4	269126516705	SPIRAL PIN 8X36	2	
20	269126519901	BRASS PAD BS1/2/3/4	2	
13	269126517918	SHIFTER SHAFT(REVERSE)	1	
14	269126515118	SHIFTER DOG (REVERSE)	1	
15	269126515113	SHIFTER FORK- REVERSE BS1/2/3/4/6	1	
4	269126516705	SPIRAL PIN 8X36	2	
17	269126510120	ASSY. DETENT BS1/2/3/4	4	



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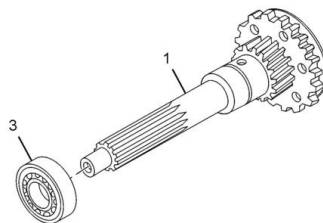
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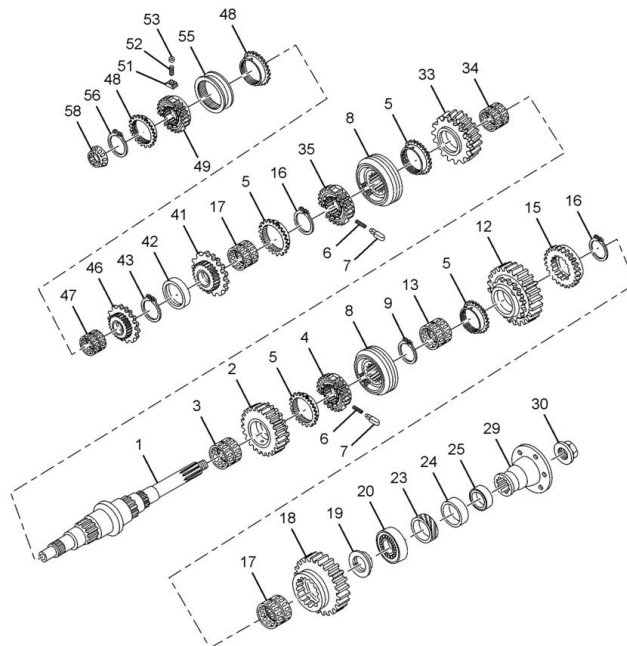
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VC No : 20978042000R Group : (26) GEARBOX Table : (2691030226R.05-MAIN SHAFT AND GEARS)

Fig.	Part No	Part Description	Qty	Remarks
1	269126207911	MAIN SHAFT (34T/26T/38T) BS1/2/3/4	1	
2	269126200185	ASSY. HELICAL GEAR (2ND SPEED) BS1/2/3/4	1	
3	269126203120	NEEDLE CAGE DOUBLE ROW BS1/2/3/4/6	1	
4	269126204615	ENGAGING GEAR (1/2 GEAR)	1	
5	269126204650	SYNCHRO CONE 1/2/3/4 (CARBON) BS1/2/3/4	2	
6	250726208705	COMPRESSION SPRING	3	
7	250726206702	RETENTION PIN	3	
8	269126204618	SHIFTER SLEEVE (51T)(1ST/2ND & 3RD/4TH)	1	
9	269126204315	CIRCLIP (2.5 THICK) 1ST SPEED	1	FOR SELECTION
9	269126204316	CIRCLIP (2.6 THICK) 1ST SPEED	1	FOR SELECTION
9	269126204317	CIRCLIP (2.7 THICK) 1ST SPEED	1	FOR SELECTION
9	269126204321	CIRCLIP (2.8 THICK) 1ST SPEED	1	FOR SELECTION
12	269126200184	ASSY. GEAR (1ST SPEED) BS1/2/3/4	1	
13	269126203111	NEEDLE CAGE 1ST SPEED BS1/2/3/4/6	1	
15	269126204624	ENGAGING GEAR (REVERSE)	1	
16	269126204301	CIRCLIP (1.8 THICK)	1	FOR SELECTION
16	269126204302	CIRCLIP (1.9 THICK)	1	FOR SELECTION
16	269126204303	CIRCLIP (2.0 THICK)	1	FOR SELECTION
16	269126204304	CIRCLIP (2.1 THICK)	1	FOR SELECTION
16	269126204305	CIRCLIP (2.2 THICK)	1	FOR SELECTION
16	269126204310	CIRCLIP (2.3 THICK)	1	FOR SELECTION
16	269126204311	CIRCLIP (2.4 THICK)	1	FOR SELECTION
17	269126203106	NEEDLE CAGE (REV.GEAR) BS1-6	1	
18	269126205445	REVERSE GEAR MAIN SHAFT BS2/3/4	1	
19	269126208612	SPACER (MAIN SHAFT) (11.4 THICK)	1	FOR SELECTION



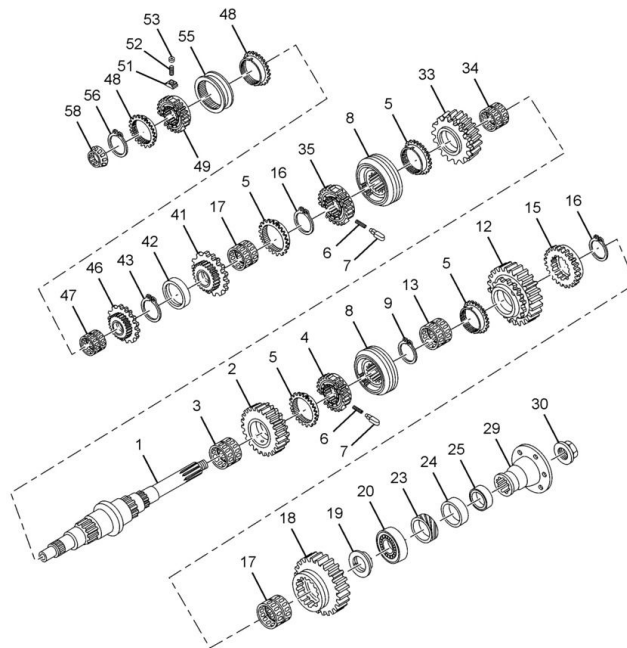
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VC No : 20978042000R Group : (26) GEARBOX Table : (2691030226R.05-MAIN SHAFT AND GEARS)

Fig.	Part No	Part Description	Qty	Remarks
19	269126208613	SPACER (MAIN SHAFT) (11.3 THICK)	1	FOR SELECTION
19	269126208614	SPACER (MAIN SHAFT) (11.2 THICK)	1	FOR SELECTION
19	269126208615	SPACER (MAIN SHAFT) (11.1 THICK)	1	FOR SELECTION
19	269126208616	SPACER (MAIN SHAFT) (11.0 THICK)	1	FOR SELECTION
19	269126208617	SPACER (MAIN SHAFT) (10.9 THICK)	1	FOR SELECTION
19	269126208618	SPACER (MAIN SHAFT) (10.8 THICK)	1	FOR SELECTION
19	269126208619	SPACER (MAIN SHAFT) (10.7 THICK)	1	FOR SELECTION
19	269126208620	SPACER (MAIN SHAFT) (10.5 THICK)	1	FOR SELECTION
19	269126208624	SPACER (MAIN SHAFT) (11.6 THICK)	1	FOR SELECTION
19	269126208625	SPACER (MAIN SHAFT) (11.5 THICK)	1	FOR SELECTION
19	269126208626	SPACER (MAIN SHAFT) (10.5 THICK)	1	FOR SELECTION
19	269126208627	SPACER (MAIN SHAFT) (10.4 THICK)	1	FOR SELECTION
20	269126203103	TAPER ROLLER BRG. 28580/521 BS1/2/3/4	1	
23	268826205407	SPEEDO GEAR (M/SHAFT)	1	OPTIONAL
24	269126208601	SPACER	1	
25	269126207814	OIL SEAL BS1/2/3/4	1	
29	269126200172	ASSY. COUPLING FLANGE (130 DIA)BS1/2/3/4	1	
30	268826206501	LOCK NUT BS1/2/3/4	1	
33	269126200186	ASSY. HELICAL GEAR (3RD SPEED) BS1/2/3/4	1	
34	269126200142	ASSY. NEEDLE CAGE-1ST/2ND/3RD GEAR BS1-6	1	
35	269126204675	ENGAGING GEAR(3RD/4TH)	1	
8	269126204618	SHIFTER SLEEVE (51T)(1ST/2ND & 3RD/4TH)	1	
7	250726206702	RETENTION PIN	3	
6	250726208705	COMPRESSION SPRING	3	
5	269126204650	SYNCHRO CONE 1/2/3/4 (CARBON) BS1/2/3/4	2	



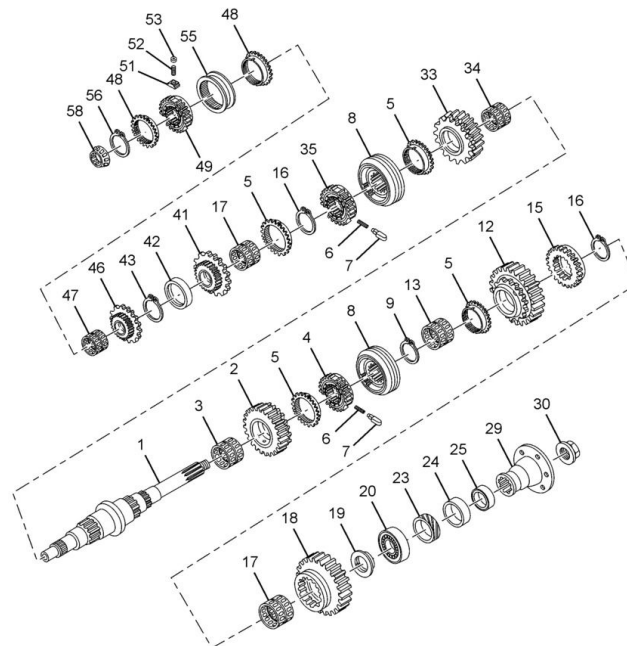
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VC No : 20978042000R Group : (26) GEARBOX Table : (2691030226R.05-MAIN SHAFT AND GEARS)

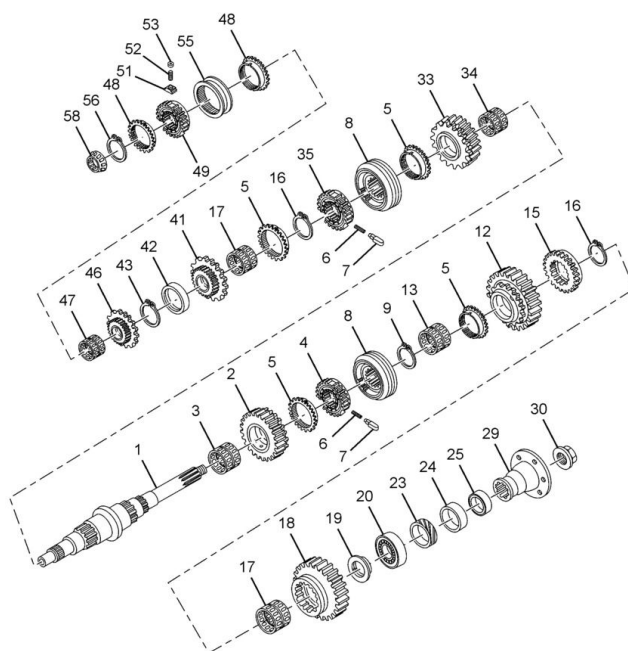
Fig.	Part No	Part Description	Qty	Remarks
16	269126204301	CIRCLIP (1.8 THICK)	1	FOR SELECTION
16	269126204302	CIRCLIP (1.9 THICK)	1	FOR SELECTION
16	269126204303	CIRCLIP (2.0 THICK)	1	FOR SELECTION
16	269126204304	CIRCLIP (2.1 THICK)	1	FOR SELECTION
16	269126204305	CIRCLIP (2.2 THICK)	1	FOR SELECTION
16	269126204310	CIRCLIP (2.3 THICK)	1	FOR SELECTION
16	269126204311	CIRCLIP (2.4 THICK)	1	FOR SELECTION
17	269126203106	NEEDLE CAGE (REV.GEAR) BS1-6	1	
41	269126200188	ASSY. HELICAL GEAR 4TH SPD OD BS1/2/3/4	1	
42	269126208657	SPACER 4TH GEAR M/SHAFT(G600_OD)	1	
43	271526204350	CIRCLIP (3.9 THK)	1	FOR SELECTION
43	271526204347	CIRCLIP (3.6 THK)	1	FOR SELECTION
43	271526204346	CIRCLIP (3.5 THK)	1	FOR SELECTION
43	271526204345	CIRCLIP (3.4 THK)	1	FOR SELECTION
43	271526204349	CIRCLIP (3.8 THK)	1	FOR SELECTION
43	271526204348	CIRCLIP (3.7 THK)	1	FOR SELECTION
46	271526204351	CIRCLIP (4.0 THK)	1	
-	269126204652	SYNCHRO RING 5TH SPEED(48T) BS1/2/3/4	1	
47	269126200143	ASSY. NEEDLE CAGE-4TH GEAR BS1/2/3/4/6	1	
48	269126204651	SYNCHRO CONE (5/6 SPEED) BS1/2/3/4	2	
49	269126204640	ENG. GEAR (48T/48T/34T)(5TH/DS)BS1/2/3/4	1	
51	268826209901	CARRIER	3	
52	3219930701	COMPRESSION SPRING	3	
53	268826206702	RETENTION PIN (3/4)	3	
55	268826204608	SHIFTER SLEEVE G-600 BS1/2/3/4	1	



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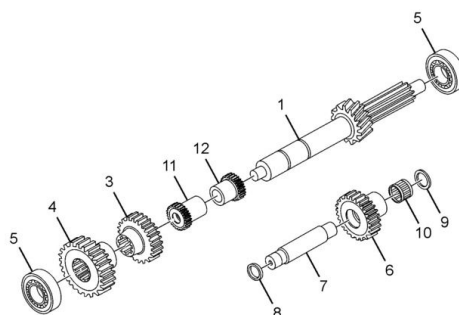
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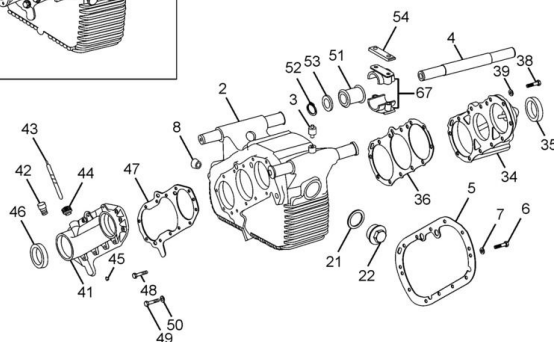
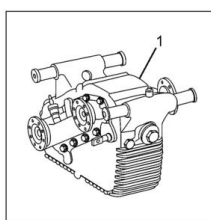
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VC No : 20978042000R Group : (28) AUXILIARY GEAR BOX Table : (2099044228R.01A-AUX GEAR BOX,HOUSING)

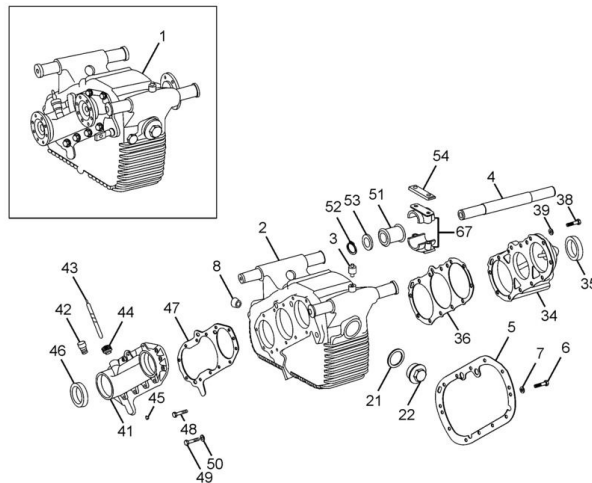
Fig.	Part No	Part Description	Qty	Remarks
1	206328010101	AUX GEAR BOX ASSY WITH OIL	1	
2	3522800003	ASSY HOUSING AND INTERMEDIATE FLANGE	1	
3	257433150102	BREATHER	1	
-	257428159902	ADAPTOR	1	
4	257428556701	PIN MOUNTING	2	
5	3522810179	GASKET	1	
6	11063996035	BOLT M 12X1.5X55	12	
7	12460501308	BRIGHT WASHER 13	12	
8	0009970006J	OIL FILLING PLUG	1	
21	16221610737	SEALING WASHER C 52X60 AL ASB.	1	
22	16081205209	SEALING PLUG CM 52X1.5	1	
-	257428103701	COVER (AUX.GEAR BOX REAR)	1	
34	3522810104	INTERMEDIATE FLANGE	1	
35	257428207803	OIL SEAL	1	
-	3222810063	OIL GUIDING TUBE	1	
36	3522810480	SEALING GASKET	1	
38	11323996051	SCREW M 10X30	8	
39	12460501057	BRIGHT WASHER 10.5	4	
41	3522810114	COVER FRONT	1	
42	3122611131	BUSH THREADED	1	
43	250626207904	SHAFT SPEEDOMETER DRIVE	1	
44	251526200117	DRIVE GEAR SMALL	1	
45	1532640055	PLUG	1	
46	257428207802	OIL SEAL BS1/2/3/4/6	2	
47	3522810380	GASKET (COVER FRONT ON HOUSING)	1	



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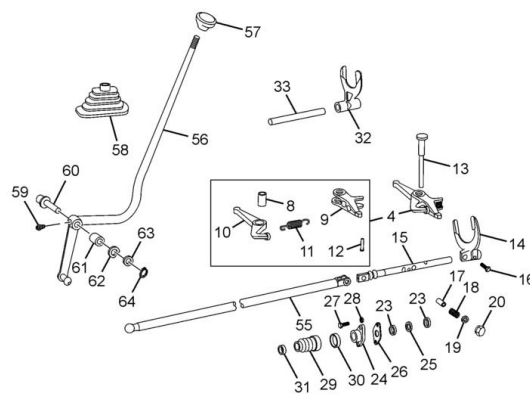
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VC No : 20978042000R Group : (28) AUXILIARY GEAR BOX Table : (2099044228R.02B-AUXILIARY GEAR BOX SHIFTING)

Fig.	Part No	Part Description	Qty	Remarks
4	3522800245	ASSY SHIFTING LEVER	1	
8	3122841050	BUSH	1	
9	3522840011	SHIFTER LEVER HALF UPPER	1	
10	3522840111	SHIFTING LEVER HALF LOWER	1	
11	3129931410	TENSION SPRING	1	
12	3129911205	PIN (GEAR CHANGE LEVER)	1	
13	3522840015	PIN BEARING (SHIFTING LEVER ON HSG.)	1	
14	3122841301	SHIFTER FORK (UPPER)	1	
15	3122841020	SHIFTER SHAFT	1	
16	-	SCREW (SHIFTER FORK TO SHIFTER SHAFT)	1	NOT SERVICED
17	3222840148	LOCK BOLT	1	
18	3229931701	COMP. SPRING	1	
19	16220510216	SEALING WASHER 14X18 IS3175 AL	1	
20	3229970330	PLUG	1	
23	3122841060	SEALING RING (FOR SEALING SHIFTER SHAFT)	2	
24	3122841038	FLANGE (FOR SEALING SHIFTER SHAFT)	1	
25	3122841151	INTERMEDIATE RING (FOR SEALING SHIFTER SHAFT)	1	
26	3122841079	SHIM SEALING (FOR SEALING SHIFTER SHAFT)	1	
27	11323998151	SCREW M 6X18 (FOR SEALING SHIFTER SHAFT)	2	
28	12520698017	SPRING WASHER B 6 (FOR SEALING SHIFTER SHAFT)	2	
29	3122841097	SLEEVE SHIFTER SHAFT	1	
30	3129940034	SPRING RING (SLEEVE ON FLANGE)	1	
31	3129940134	SPRING RING (SLEEVE ON SHIFTER SHAFT)	1	
32	3222840401	SHIFTER FORK (LOWER)	1	
33	3122841021	GUIDE SHAFT	1	



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This diagram illustrates the exploded view of a bicycle front fork assembly. The components are numbered as follows:

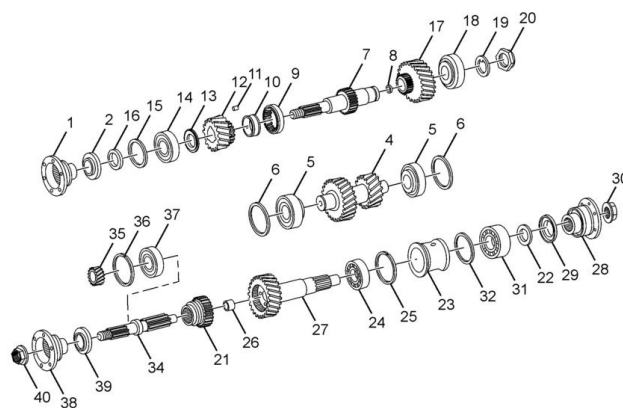
- 1**: Upper fork leg
- 2**: Lower fork leg
- 3**: Upper fork crown
- 4**: Upper fork crown cap
- 5**: Upper fork crown cap screw
- 6**: Upper fork crown cap nut
- 7**: Upper fork crown cap washer
- 8**: Upper fork crown cap bush
- 9**: Upper fork crown cap bush
- 10**: Upper fork crown cap bush
- 11**: Upper fork crown cap bush
- 12**: Upper fork crown cap bush
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- 31**: Upper fork crown cap bush
- 32**: Upper fork crown cap bush
- 33**: Upper fork crown cap bush

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VC No : 20978042000R Group : (28) AUXILIARY GEAR BOX Table : (2099044228R.03A-GEAR SHAFTS AND GEARS (AUX.GEAR BOX))

Fig.	Part No	Part Description	Qty	Remarks
1	257428250101	ASSY COUPLING FLANGE	1	
2	17071002004	SEALING CAP 20	1	
4	3222830102	COUNTER SHAFT (AUX GEAR BOX) BS1/2/3/4	1	
5	250726303101	TAPER ROLLER BEARING	2	
6	3122831352	SHIM 0.1 MM THICK	AR	FOR SELECTION
6	3122831452	SHIM 0.2 MM THICK	AR	FOR SELECTION
7	3222820301	DRIVE SHAFT	1	
8	3122831055	OIL CATCH RING	1	
9	3222820123	SLEEVE SHIFTER	1	
10	3122820253	SPACER	1	
11	257428209901	ROLLER 4X12	86	
12	3122822211	GEAR FRONT BS1/2/3/4	1	
13	3122822562	BUTTING RING FRONT	1	
14	250526303104	TAPER ROLLER BRG. BS1/2/3/4/6	1	
15	3122831052	SHIM 0.10 MM THICK	AR	FOR SELECTION
15	3122831152	SHIM 0.20 MM THICK	AR	FOR SELECTION
15	3122831252	SHIM 0.40 MM THICK	AR	FOR SELECTION
15	3122831752	SHIM 0.05 MM THICK	AR	FOR SELECTION
16	3122822062	BUTTING RING	1	
17	3222820211	GEAR REAR	1	
18	250726303101	TAPER ROLLER BEARING	1	
19	3122821962	BUTTING RING REAR	1	
20	3122821072	NUT	1	
21	3222830723	SHIFTER SLEEVE	1	
22	257428308602	SPACER RING	1	



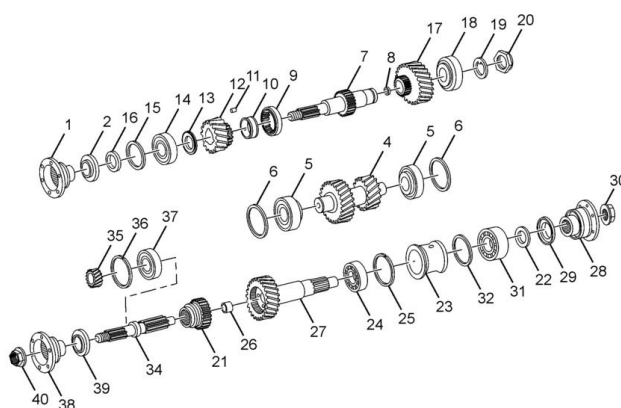
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VC No : 20978042000R Group : (28) AUXILIARY GEAR BOX Table : (2099044228R.03A-GEAR SHAFTS AND GEARS (AUX.GEAR BOX))

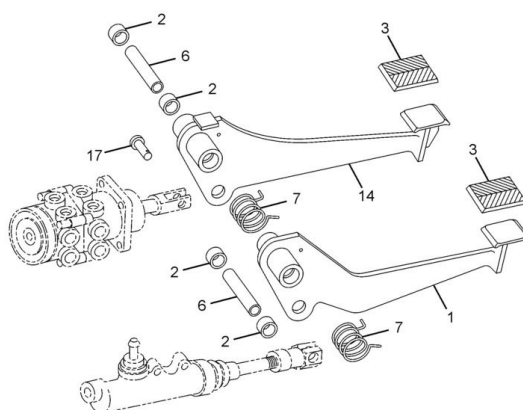
Fig.	Part No	Part Description	Qty	Remarks
23	257428308601	SPACER TUBE	1	
24	261235303101	TAPER ROLLER BEARING	1	
25	15955010008	SNAP RING 100	1	
26	0009810512	ROLLER CAGE	1	
27	257428307901	DRIVE SHAFT (REAR AXLE SIDE) BS1/2/3/4	1	
28	257428250101	ASSY COUPLING FLANGE	1	
29	3122621063	DUST COVER	1	
30	0424110072J	NUT	1	
31	250726303101	TAPER ROLLER BEARING	1	
32	257428308302	SHIM 0.1 MM THICK	1	FOR SELECTION
32	257428308303	SHIM 0.2 MM THICK	1	FOR SELECTION
32	257428308304	SHIM 0.4 MM THICK	1	FOR SELECTION
32	257428308305	SHIM 0.5 MM THICK	1	FOR SELECTION
34	3222830605	DRIVE SHAFT, FRONT AXLE	1	
35	251526200118	DRIVE GEAR FOR SPEEDOMETER	1	
36	15955009000	SNAP RING SP 90	1	
37	3129811325	GR. BALL BEARING (GROOVED)	1	
38	3122621545	COUPLING FLANGE	1	
39	3122621063	DUST COVER	1	
40	0424110072J	NUT	1	



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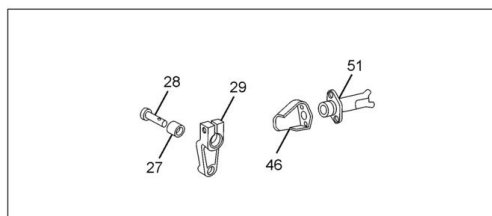
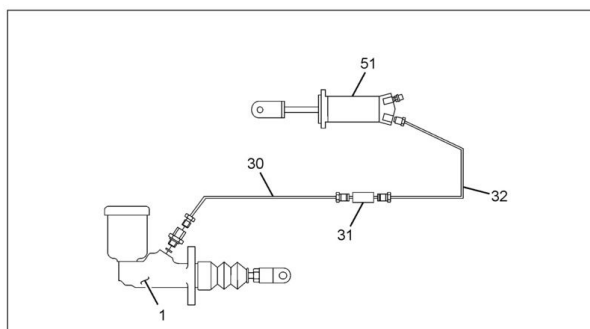
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M07

Updated on : Thu May 5 2022 20:15:02

VC No : 20978042000R Group : (29) CONTROLS Table : (2097804229R.02-HYD.CLUTCH CONTROL(WITH SLAVE CYL))				
Fig.	Part No	Part Description	Qty	Remarks
1	265129100118	CLUTCH MASTER CYL. 19.05 DIA. BS1/2/3/4	1	
-	206729107501	GROMMET	1	
51	275429100106	CLUTCH SLAVE CYLINDER BS1/2/3/4	1	
46	275429350101	ASSY BRACKET(RH) (SLAVE CYL. MOUNTING)	1	
27	275129506301	BUSH	1	
28	257329209904	PIN(HYD.SLAVE CYL.PUSH ROD TO LEVER)	1	
29	275429106007	CLUTCH RELEASE LEVER	1	
30	222129300101	ASSY TUBE(O.D-6) M/CYL.TO INT.JOINT.	1	
31	264142806803	ADAPTOR (TUBE TO TUBE)	1	
32	209729300102	BUNDY TUBE ASSY	1	
32	209729300102	BUNDY TUBE ASSY	1	
-	206042703322	BRACKET FOR CLAMPING OF AIR LINES	1	
-	269929100293	REPAIR KIT (MAJOR) CL MASTER CYL(BI)CONSISTS OF:	1	
-	-	CRIMPING SLEEVE - TMC ASSY	1	
-	-	PLUNGER ASSEMBLY	1	
-	-	CIRCLIP	1	
-	-	DUST COVER	1	
-	-	GASKET	1	
-	-	GREASE SACHET	1	
-	269929100294	REPAIR KIT (MINOR) CL MASTER CYL(BI)CONSISTS OF:	1	
-	-	SEAL	1	
-	-	CRIMPING SLEEVE - TMC ASSY	1	
-	-	CIRCLIP	1	
-	-	VALVE SEAL	1	
-	-	DUST COVER	1	

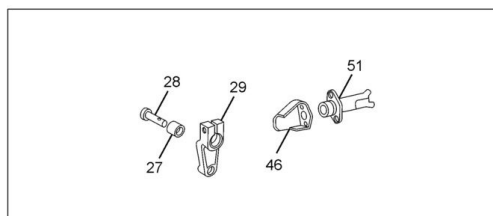
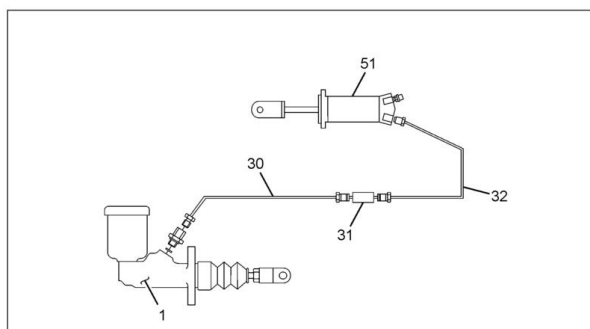


SE 1613 TCIC BS 3-2194013229R.02

H10

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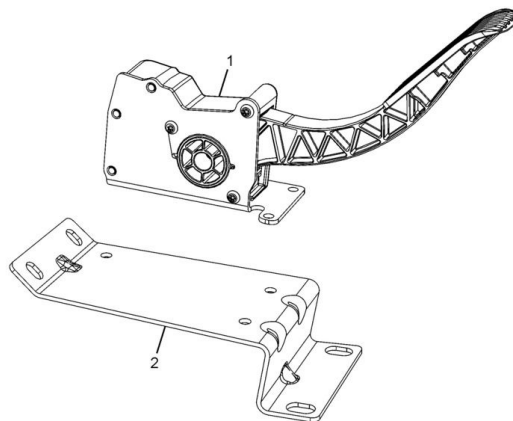
VC No : 20978042000R Group : (29) CONTROLS Table : (2097804229R.02-HYD.CLUTCH CONTROL(WITH SLAVE CYL))				
Fig.	Part No	Part Description	Qty	Remarks
-	-	SEAL PRESSURE	1	
-	-	GASKET	1	
-	-	GREASE SACHET	1	
-	275229300101	MAJOR KIT-SLAVE CYLINDER		
-	-	SEAL (LOW SWELL)	1	
-	-	CIRCLIP	1	
-	-	SEAL (LOW SWELL)	1	
-	-	SLEEVE	1	
-	-	DUST COVER	1	
-	-	SEALING RING	1	
-	-	PLUNGER	1	
-	-	SPRING	1	
-	-	GREASE SACHET	1	
-	275229300103	MINOR KIT-SLAVE CYLINDER		
-	-	SEAL (LOW SWELL)	1	
-	-	CIRCLIP	1	
-	-	SEAL (LOW SWELL)	1	
-	-	SLEEVE	1	
-	-	DUST COVER	1	
-	-	SEALING RING	1	
-	-	GREASE SACHET	1	



SE 1613 TCIC BS 3-2194013229R.02

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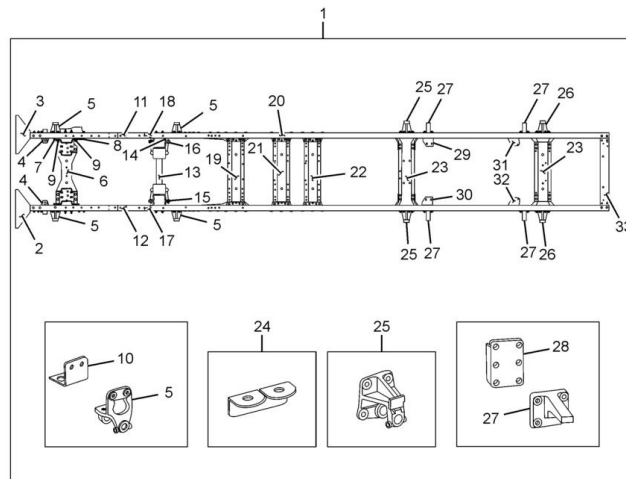
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C12

Updated on : Thu May 5 2022 20:15:02

VC No : 20978042000R Group : (31) FRAME Table : (2097634231R.01A-FRAME)

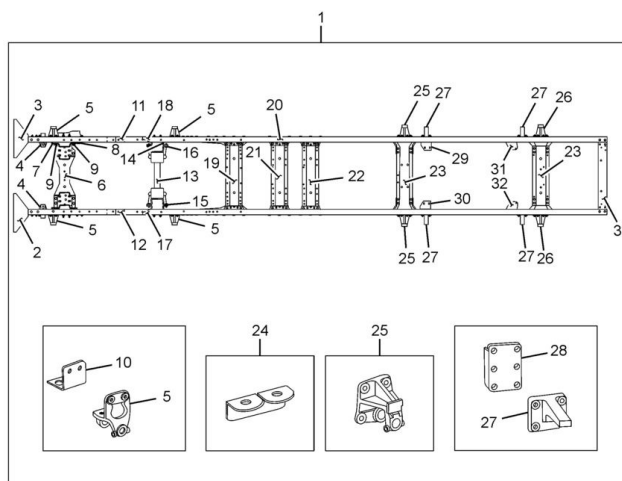
Fig.	Part No	Part Description	Qty	Remarks
1	209731000129	ASSY FRAME COMPLETE-SA1212(FOR S-CAM)	1	
2	209931200123	ASSY SUPPORT(BUMPER)-LH	1	
3	209931200124	ASSY SUPPORT(BUMPER)-RH	1	
4	206950003314	SIDE-RAD MTG BRACKET	2	
5	257432253701	FRONT SPRING BRACKET	4	
6	209931200125	ASSY ENGINE MTG CROSS-MEMBER FRONT	1	
7	209931207150	SUPPORT CROSS-MEMBER FRONT RH	1	
7	209931207151	SUPPORT CROSS-MEMBER FRONT LH	1	
8	209931207135	SUPPORT-FRT ENG X-MEMBER(REAR)-RH	1	
8	209931207136	SUPPORT-FRT ENG X-MEMBER(REAR)-LH	1	
9	257631208211	TABLE PACKING PLATE	AR	
9	257631208212	PACKING PLATE 1.5 THK	AR	
10	206031208235	REINFORCEMENT	4	
11	209931200110	ASSY REINFORCEMENT BRACKET RH	1	
12	209931200111	ASSY REINFORCEMENT BRACKET LH	1	
13	209931200122	ASSY ENGINE MTG CROSS-MEMBER REAR	1	
14	209931200120	ASSY SUPPORT-ENG X-MEMBER REAR-RH	1	
15	209931200121	ASSY SUPPORT-ENG X-MEMBER REAR-LH	1	
16	257631208218	PACKING PLATE 3THK	AR	FOR SELECTION
16	257631208219	PACKING PLATE 1.5THK	AR	FOR SELECTION
17	209931207142	REINFORCEMENT L.H. (BOTTOM)	1	
18	209931207143	REINFORCEMENT R.H. (BOTTOM)	1	
19	263231200105	ASSY CROSS MEMBER FOR 16T TRUCK	1	
20	257331207101	SUPPORT BOTTOM	4	
21	209731200105	ASSY CROSS MEMBER	1	



CI SA1212 TC-2097634231R.01

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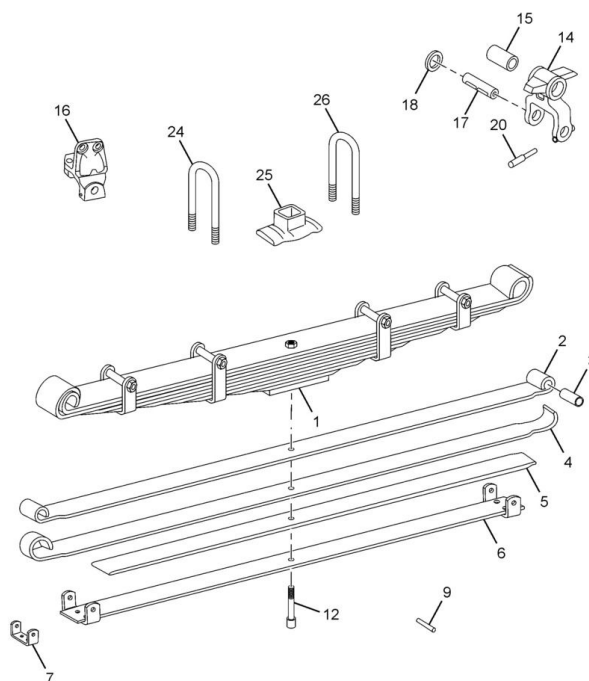
CI SA1212 TC-2097634231R 01

A14

Updated on : Thu May 5 2022 20:15:02

VC No : 20978042000R Group : (32) SUSPENSION Table : (2097474232R.01B-FRONT SPRING AND SUSPENSION)

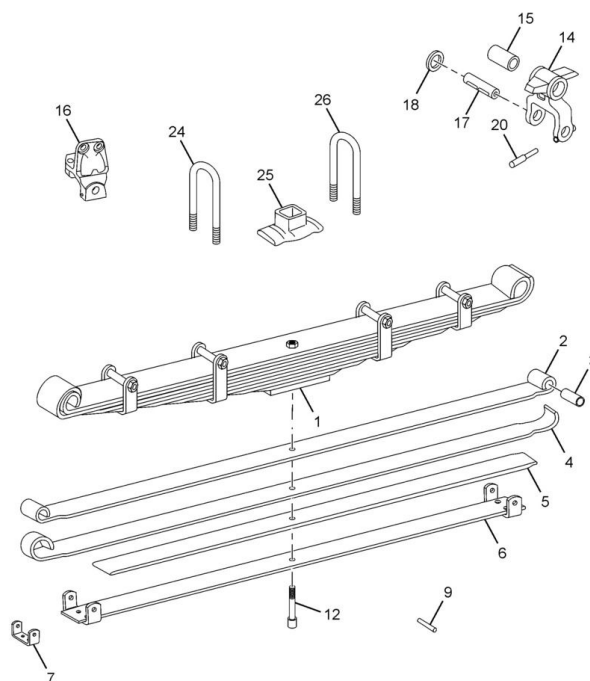
Fig.	Part No	Part Description	Qty	Remarks
1	257432150101	ASSY FRONT SPRING	2	
2	206032107127	LEAF 1ST WITH BUSHING	2	
3	277032103401	SPRING BUSH - BI-METALLIC	4	
4	206032107128	LEAF 2ND	2	
5	257432107116	LEAF 3RD	2	
6	206032107129	LEAF 4TH	2	
-	206032107130	LEAF 5TH	2	
-	206032107131	LEAF 6TH	2	
-	206032107132	LEAF 7TH	2	
-	206032107133	LEAF 8TH	2	
-	206032107134	LEAF 9TH	2	
-	206032107135	LEAF 10TH	2	
-	206032107136	LEAF 11TH	2	
7	-	SPRING CLAMP (INNER)	4	NOT SERVICED
9	-	SPACER / DISTANCE TUBE	8	NOT SERVICED
12	-	CENTRE BOLT M 12X137	2	NOT SERVICED
-	12052296054	HEX NUT M 12	2	
14	3523200063	SHACKLE (WITH BUSHING)	2	
15	277032103401	SPRING BUSH - BI-METALLIC	2	
16	257432253701	BRACKET (FOR FRONT AND REAR SPRING)	4	
17	3523220530	PIN (SHACKLE TO FRONT SPRING)	4	
18	257332100107	ASSY SEALING RING	12	
20	0429900037J	COTTER PIN BS1/2/3/4/6	6	
25	257432253706	GUIDE PLATE	2	
24	257433154214	U CLAMP	2	



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J13

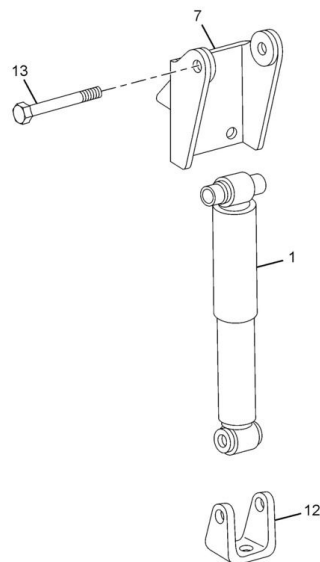
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J13

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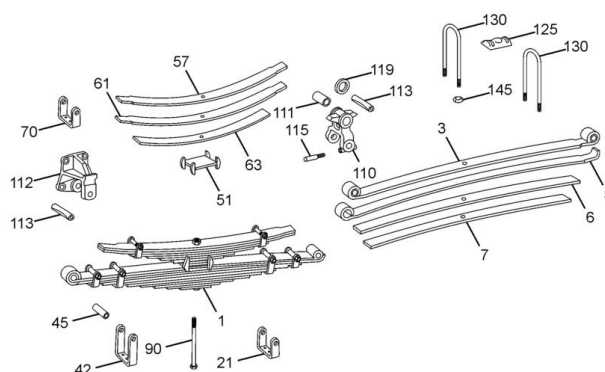
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C09

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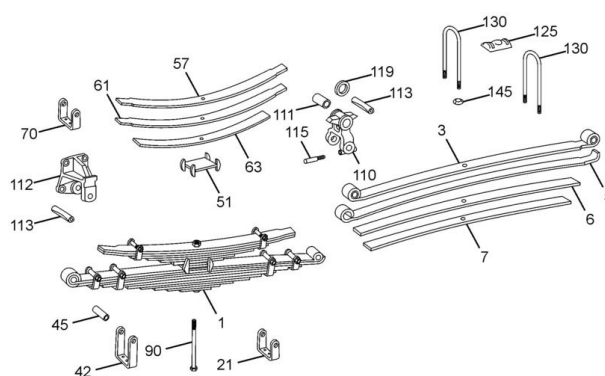
VC No : 20978042000R Group : (32) SUSPENSION Table : (2097474232R.03D-REAR SPRING AND SUSPENSION)				
Fig.	Part No	Part Description	Qty	Remarks
1	257332400101	ASSY REAR SPRING WITH AUXILIARY SPRING	2	
3	257332400103	MAIN LEAF (FOR MAIN SPRING ASSY)	2	
5	257332407102	LEAF 2ND (FOR MAIN SPRING ASSY)	2	
6	257332407103	LEAF 3RD (FOR MAIN SPRING ASSY)	2	
7	257332407104	LEAF 4TH (FOR MAIN SPRING ASSY)	2	
-	257332407105	LEAF 5TH (FOR MAIN SPRING ASSY)	2	
-	257332407106	LEAF 6TH (FOR MAIN SPRING ASSY)	2	
-	257332407107	LEAF 7TH (FOR MAIN SPRING ASSY)	2	
-	257332407108	LEAF 8TH (FOR MAIN SPRING ASSY)	2	
-	257332407109	LEAF 9TH (FOR MAIN SPRING ASSY)	2	
-	257332407110	LEAF 10TH (FOR MAIN SPRING ASSY)	2	
-	257332407111	LEAF 11TH (FOR MAIN SPRING ASSY)	2	
21	257332404213	SPRING CLAMP (BOTTOM)	4	
42	257332404214	SPRING CLAMP (BOTTOM)	4	
45	0423210053J	DISTANCE TUBE	8	
51	-	SUPPORT PLATE	2	NOT SERVICED
57	257332407112	LEAF 1ST (FOR AUX. SPRING)	2	
61	257332407113	LEAF 2ND (FOR AUX. SPRING)	2	
63	257332407114	LEAF 3RD (FOR AUX. SPRING)	2	
-	257332407115	LEAF 4TH (FOR AUX. SPRING)	2	
-	257332407116	LEAF 5TH (FOR AUX. SPRING)	2	
-	0423210053J	SPACER TUBE	4	
70	257332404223	SPRING CLAMP	4	
90	11084112951	CENTRE BOLT M 12X246	2	
110	3523200163	SHACKLE WITH BUSHING	2	



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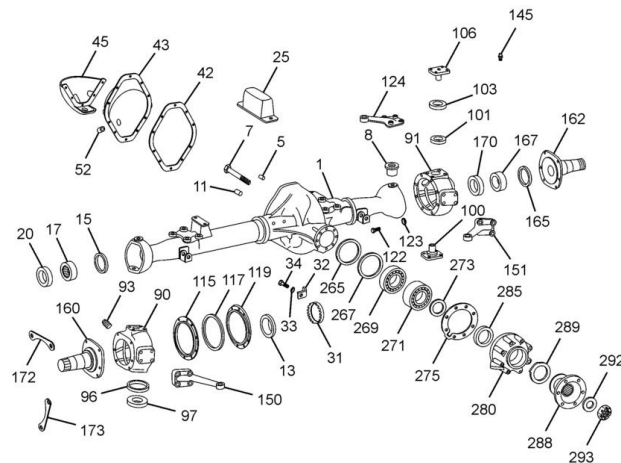
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E08

Updated on : Thu May 5 2022 20:15:02

VC No : 20978042000R Group : (33) FRONT AXLE Table : (2729020733R.01-FRONT AXLE)

Fig.	Part No	Part Description	Qty	Remarks
-	272933050134	FRONT AXLE ASSY WITH BRAKE/ABS	1	
1	272933050104	ASSY HOUSING, FRONT AXLE WITH SUPPORTING TUBE	1	
-	257432255101	SPRING SADDLE FRONT SPRING	1	
-	257432355101	BRACKET LOWER SHOCK ABSORBER	1	
-	3403310020	STOPPER	1	
5	13050907168	CYLINDRICAL PIN 6 H 8X16 IS 2393	4	
7	11064016654	BOLT M 16X85 IS 1364	4	
8	00340331005020	SWIVEL BUSH 4X4	4	
11	3123511174	PIN (AXLE TUBE IN FRONT AXLE HOUSING)	12	
13	3123571082	OIL SLINGER	2	
15	3223310351	SPACER RING (SWIVEL HEAD)	2	
17	257433253103	NEEDLE ROLLER BEARING	2	
20	206033717701	SEALING RING	2	
25	209933100101	ASSY RUBBER BUFFER	2	
-	209933100102	ASSY SUPPORT RUBBER BUFFER LEFT	1	
-	209933100103	ASSY SUPPORT RUBBER BUFFER RIGHT	1	
31	3123531125	RING THREADED (FOR DIFFERENTIAL ADJUSTMENT)	2	
32	3123531173	LOCK (THREADED RING)	2	
33	3129941201	LOCKING PLATE	2	
34	11323998223	SCREW M 8X16 IS 1364	2	
42	3123511080	GASKET	1	
43	261433150102	COVER ASSY (W/O SCREW PLUG)	1	
45	257435154701	PROTECTIVE COVER	1	
-	3123311021	REINFORCEMENT	1	
52	0009970006J	SCREW PLUG OIL FILLING	1	



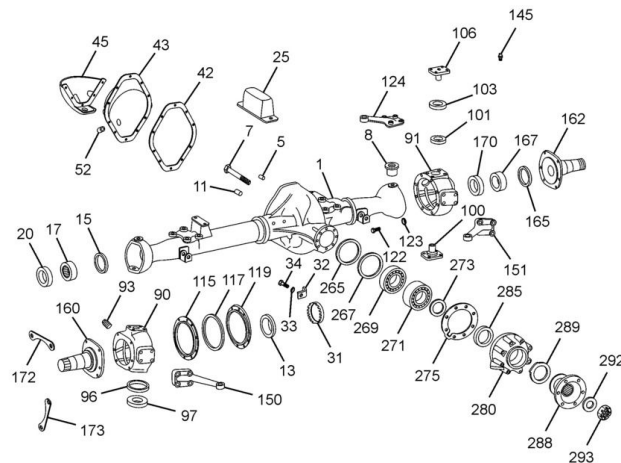
CI SA1212 TC-272902033R 01B

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Updated on : Thu May 5 2022 20:15:02

VC No : 20978042000R Group : (33) FRONT AXLE Table : (2729020733R.01-FRONT AXLE)

Fig.	Part No	Part Description	Qty	Remarks
-	266335107207	MAGNETIC DRAIN PLUG BS1/2/3/4	1	
91	272933753701	HOUSING FRONT AXLE JOINT CROSS RH	1	
90	272933753702	HOUSING FRONT AXLE JOINT CROSS LH	1	
93	16080542155	SEALING PLUG M 42X1.5	2	
96	3123320059	RUBBER SEALING RING	2	
97	257433253104	BEARING AXIAL ROLLER (55.5X32X16)	2	
100	3403321306	KING PIN LOWER BS1/2/3/4	2	
101	3403320362	THRUST WASHER 3.7 MM THICK	2	FOR SELECTION
101	3403321362	THRUST WASHER 4.8 MM THICK	2	FOR SELECTION
101	3403321462	THRUST WASHER 4.9 MM THICK	2	FOR SELECTION
101	3403321562	THRUST WASHER 5.0 MM THICK	2	FOR SELECTION
103	3403320062	THRUST WASHER 7.5 MM THICK	2	
106	257433255102	KING PIN UPPER	2	
115	257433158205	SEAL HOLDER, INNER	2	
117	3223310080	RUBBER SEAL (SEAL HOLDER TO JOINT HSG.)	2	
119	257433158204	SEAL HOLDER, OUTER	2	
122	3403370071	STOP SCREW	2	
123	12080801007	HEX.THIN NUT M 10 IS 1364	2	
124	257433856002	STEERING ARM	1	
-	286742103732	SPACER	1	
-	272933856101	LOCKING PLATE	4	
145	17170801008	GREASE NIPPLE CM 10X1 IS 4009	2	
-	272933159901	ADAPTOR FOR GREASE NIPPLE	2	
150	3123381005	STEERING LEVER (LEFT)	1	
151	3123381006	STEERING LEVER (RIGHT)	1	



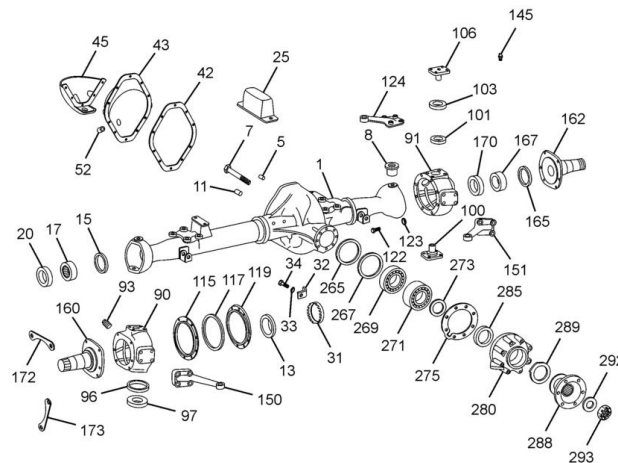
CI SA1212 TC-2729020333R 01B

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Updated on : Thu May 5 2022 20:15:02

VC No : 20978042000R Group : (33) FRONT AXLE Table : (2729020733R.01-FRONT AXLE)

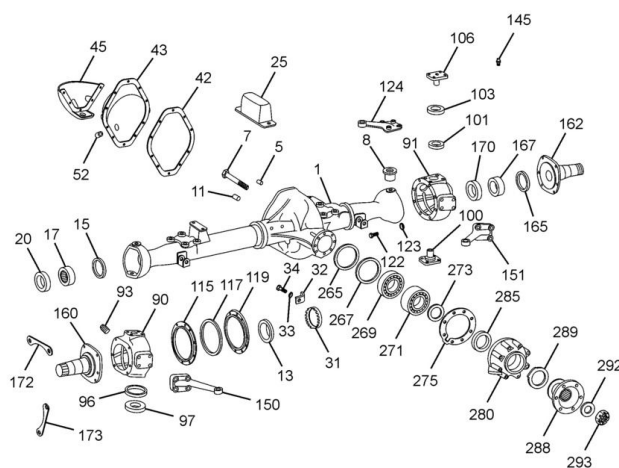
Fig.	Part No	Part Description	Qty	Remarks
160	272933257901	SUPPORTING SLEEVE LH	1	COMMON FOR LH AND RH SIDE
162	272933257901	SUPPORTING SLEEVE RH	1	COMMON FOR LH AND RH SIDE
165	3223310351	SPACER RING	2	
167	257433253103	NEEDLE BEARING	2	
170	206033717701	SEALING RING	2	
172	3229940025	LOCKING PLATE	2	
173	3229940125	LOCKING PLATE	2	
265	260435308601	SPACER PINION	1	
267	206035315102	SHIM	AR	FOR SELECTION
267	206035315103	SHIM	AR	FOR SELECTION
267	206035315104	SHIM	AR	FOR SELECTION
269	260435303102	TAPER ROLLER BEARING	1	
271	260435303102	TAPER ROLLER BEARING	1	
-	260435308660	SPACER (BETWEEN TAPER ROLLER BEARINGS)	1	
273	260435308659	SPACER	1	
275	260435308310	SHIM 0.10 THICK	AR	FOR SELECTION
275	260435308309	SHIM 0.25 THICK	AR	FOR SELECTION
275	260435308308	SHIM 0.50 THICK	AR	FOR SELECTION
275	260435308658	SPACER	1	
275	260435308632	SPACER RING 7.75 THICK	1	FOR SELECTION
275	260435308627	SPACER RING 8.65 THICK	1	FOR SELECTION
275	260435308628	SPACER RING 8.67 THICK	1	FOR SELECTION
275	260435308629	SPACER RING 8.69 THICK	1	FOR SELECTION
275	260435308630	SPACER RING 8.71 THICK	1	FOR SELECTION
275	260435308631	SPACER RING 8.73 THICK	1	FOR SELECTION



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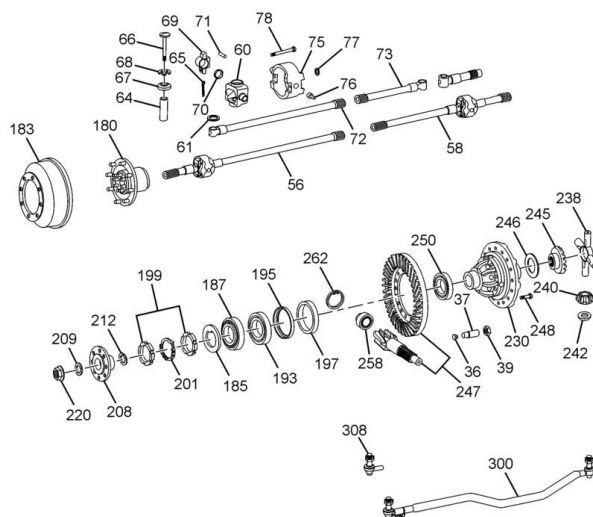
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Updated on : Thu May 5 2022 20:15:02

VC No : 20978042000R Group : (33) FRONT AXLE Table : (2729020733R.02-FRONT AXLE DIFFERENTIAL,HUB,ABS PARTS)				
Fig.	Part No	Part Description	Qty	Remarks
36	3123531049	SLIDE PIECE	1	
37	3123531076	SCREW ADJ. (FOR CROWN WHEEL)	1	
39	12080996037	HEX.THIN NUT M 22X1.5 IS 13724	1	
56	257433750104	FRONT AXLE DRIVE SHAFT COMP. LH BS2/3/4	1	
58	257433750103	FRONT AXLE DRIVE SHAFT COMP. RH BS2/3/4	1	
60	3223300435	JOINT CROSS ASSY LEFT	2	
60	3223300535	JOINT CROSS ASSY RIGHT	2	
61	3223370380	SEALING RING	8	
-	3229810181	INNER RING	4	
64	3223370074	JOINT PIN	4	
65	0009812687	BEARING NEEDLE	264	
66	3229900801	CENTRAL SCREW	4	
67	3223370030	COVER	4	
68	3223370062	STOP WASHER	8	
69	3223370118	BEARING HOUSING BS1/2/3/4	8	
70	3223370180	SEALING RING	8	
71	0009812587	BEARING NEEDLE	240	
72	3223301401	ASSY DRIVE SHAFT LEFT INNER	1	
73	3223301501	ASSY DRIVE SHAFT RIGHT INNER	1	
-	3223302901	ASSY DRIVE SHAFT OUTER	1	
75	3223370217	FOLLOWER RING	2	
76	257441109902	GREASE NIPPLE	4	
77	3223370280	SEALING RING	8	
-	257433758002	GRUB SCREW	4	
78	3229900102	HEX. SCREW	8	

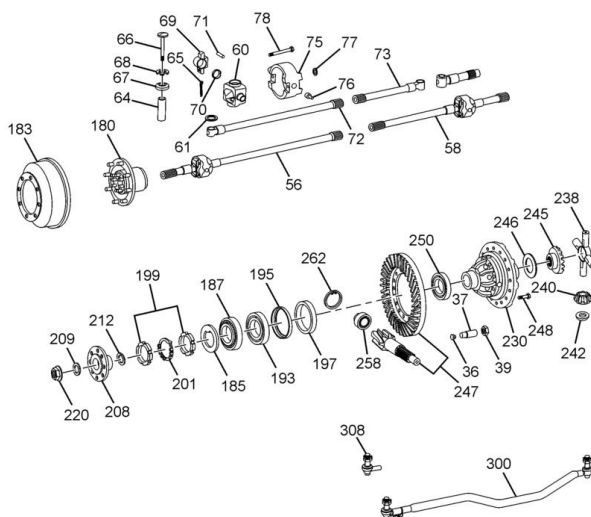


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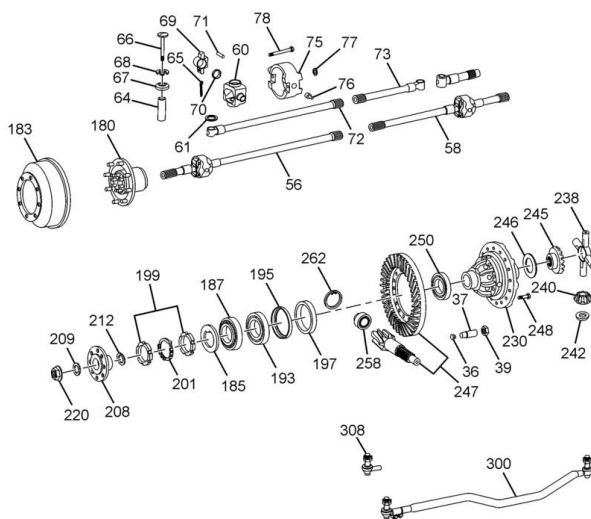
VC No : 20978042000R Group : (33) FRONT AXLE Table : (2729020733R.02-FRONT AXLE DIFFERENTIAL,HUB,ABS PARTS)				
Fig.	Part No	Part Description	Qty	Remarks
-	3229970135	CLOSING PLUG	1	
180	272933050112	ASSY HUB FRONT(WITHOUT BEARING)	2	
-	263140106701	HUB BOLT FRONT M22 BS1/2/3/4/6	16	
-	209742109901	POLE WHEEL	2	
183	286742103703	BRAKE DRUM FRONT (SASAK1212)	2	
185	257433158601	SPACER	2	
187	257433453104	BEARING TAPER ROLLER (OUTER)	2	
193	261833453101	TAPER ROLLER BRG HUB INNER BS1/2/3/4	2	
195	3403340051	SPACER RING	2	
197	257433457801	SEALING RING	2	
199	257433256501	GROOVED NUT	4	
201	3123311073	LOCKING RING	2	
208	3223370417	FOLLOWER	2	
209	3223370051	SUPPORTING RING	2	
212	257433754301	SNAP RING	2	
220	3273530272	NUT (DRIVE SHAFT TO FOLLOWER)	2	
230	260435300102	ASSY DIFFERENTIAL HOUSING WITH COVER	1	
-	3223530273	LOCKING PLATE	8	
238	3213530220	DIFFERENTIAL SPIDER BS1/2/3/4/6	1	
240	257435305402	DIFFERENTIAL BEVEL PINION	4	FOR SELECTION
240	273035305418	DIFF. BEVEL PINION-FORGED BS1/2/3/4/6	4	FOR SELECTION
242	257435309201	SPHERICAL WASHER (DIFFERENTIAL PINION)	4	
245	581735305403	REAR AXLE SHAFT GEAR(M/S SONA, FORGED)	2	FOR SELECTION
245	0123350115J	REAR AXLE SHAFT GEAR	2	FOR SELECTION
246	581735309202	THRUST WASHER SHAFT GEAR 2.00 THK	2	FOR SELECTION



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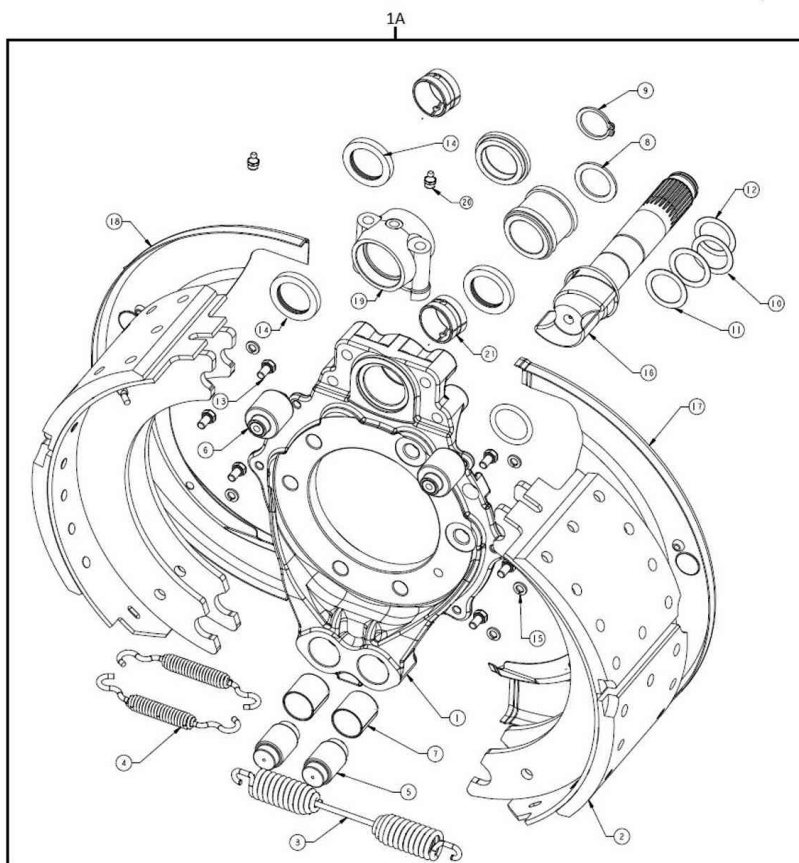
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VC No : 20978042000R Group : (33) FRONT AXLE Table : (2729020733R.03-FRONT AXLE BRAKES)

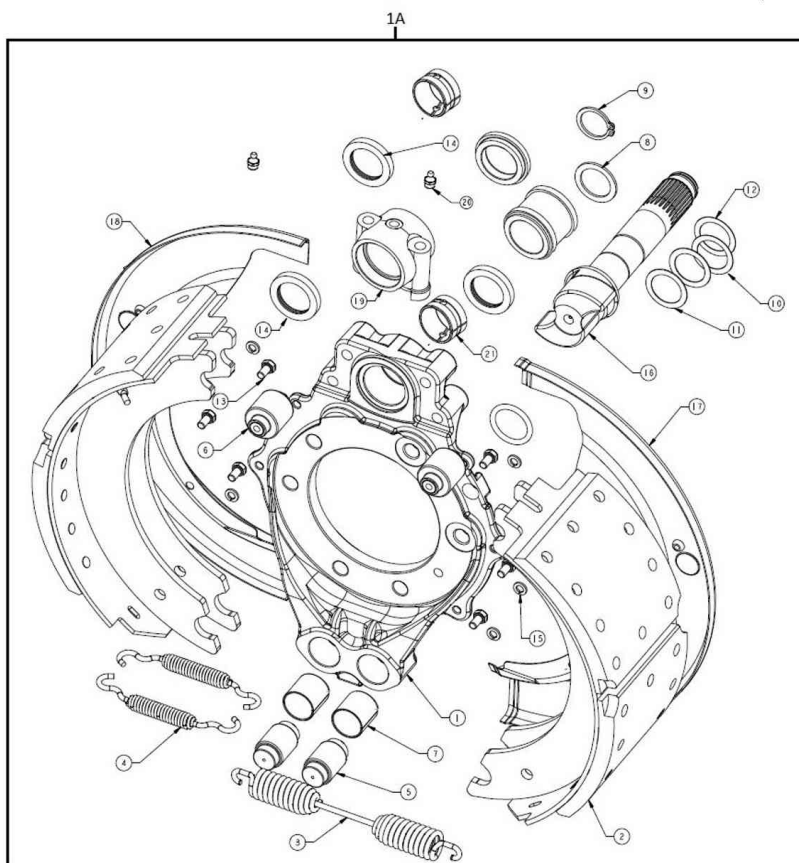
Fig.	Part No	Part Description	Qty	Remarks
1A	209742100103	BRAKE ASSY FRONT LH	1	
1A	209742100104	BRAKE ASSY FRONT RH	1	
2	209742100105	LINED SHOE ASSY (MASU)	2	
3	277842138701	SPRING PULL OFF CAM END BS1/2/3/4	1	
4	288042108702	SPRING ABUTMENT END FOR FRONT BRK BS1- 6	2	
5	277842106701	PIN -FULCRUM	2	
6	277842135101	ROLLER FRONT BRAKE ASSY.BIL	2	
7	257342103408	BRAKE ASSY -BUSH;ABUTMENT END	2	
8	288042109201	WASHER FOR FRONT BRAKE	1	
9	257342104303	CIRCLIP	1	
10	288042108301	SHIM 0.5 MM FOR BRAKE ASSY	1	
11	257342108302	SHIM -1.0MM	2	
12	288042108303	SHIM 0.3 MM FOR BRAKE ASSY	1	
13	288042103202	SET-BOLT	6	
14	284642997801	OIL SEAL (DOUBLE LIP)	2	
15	287142999205	SPRING WASHER	6	
16	277842135115	S-CAM SHAFT LH FRONT BRAKE ASSY	1	
17	257342998203	DUST SHIELD -TOP;FRONT;410X160	1	
18	257342998204	DUST SHIELD -BOTTOM;FRONT;410X160	1	
20	288042109902	GREASE NIPPLE	1	
-	209742109904	KIT BUSH(ABS)	1	
3	-	SPRING -CAM END	1	
4	-	SPRING-ABUTEMENT END	2	
7	-	BRAKE ASSY -BUSH;ABUTMENT END	2	
8	-	WASHER FOR FRONT BRAKE	1	



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VC No : 20978042000R Group : (33) FRONT AXLE Table : (2729020733R.03-FRONT AXLE BRAKES)

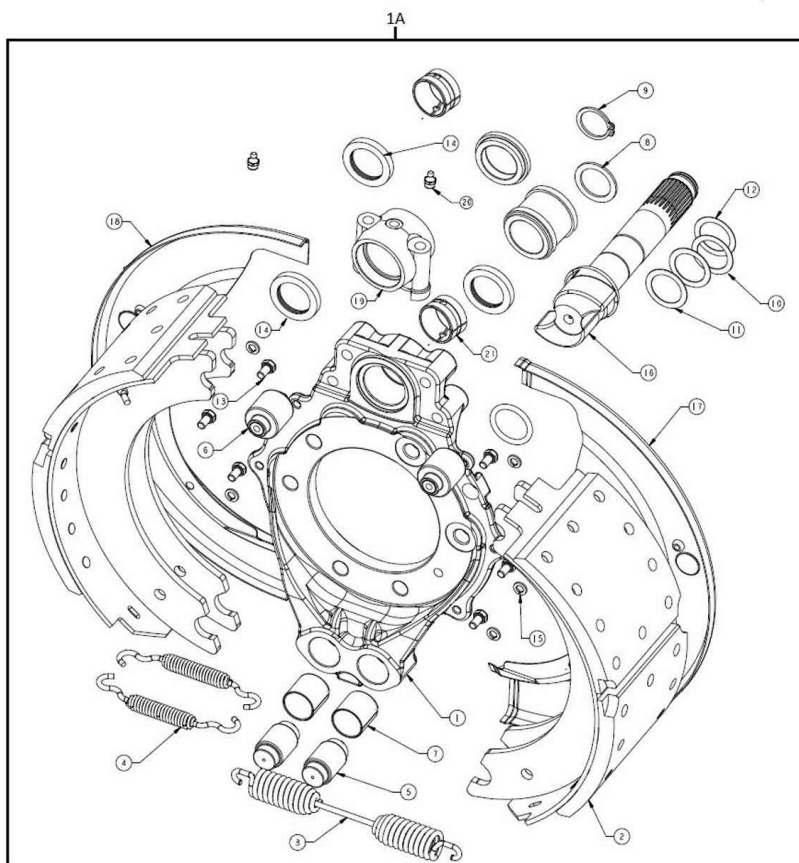
Fig.	Part No	Part Description	Qty	Remarks
9	-	CIRCLIP	1	
10	-	SHIM 0.5 MM FOR BRAKE ASSY	1	
11	-	SHIM -1.0MM	2	
12	-	SHIM 0.3 MM FOR BRAKE ASSY	1	
14	-	OIL SEAL (DOUBLE LIP)	2	
20	-	GREASE NIPPLE	1	
21	-	BUSH-CAM END(BI-METAL)	2	
-	-	BRAKE ASSY-MAJOR SAPRE KIT;FRONT LH	1	NOT SERVICED
2	-	LINED SHOE ASSY (MASU)	2	
3	-	SPRING -CAM END	1	
4	-	SPRING-ABUTEMENT END	2	
5	-	PIN -FULCRUM	2	
6	-	ROLLER FRONT BRAKE ASSY.BIL	2	
7	-	BRAKE ASSY -BUSH;ABUTMENT END	2	
13	-	SET-BOLT	6	
14	-	OIL SEAL (DOUBLE LIP)	4	
15	-	SPRING WASHER	6	
16	-	S-CAM SHAFT LH FRONT BRAKE ASSY	1	
17	-	DUST SHIELD -TOP;FRONT;410X160	1	
18	-	DUST SHIELD -BOTTOM;FRONT;410X160	1	
21	-	BUSH-CAM END(BI-METAL)	2	
-	-	BRAKE ASSY-MAJOR SAPRE KIT;FRONT RH	1	NOT SERVICED
2	-	LINED SHOE ASSY (MASU)	2	
3	-	SPRING -CAM END	1	
4	-	SPRING-ABUTEMENT END	2	



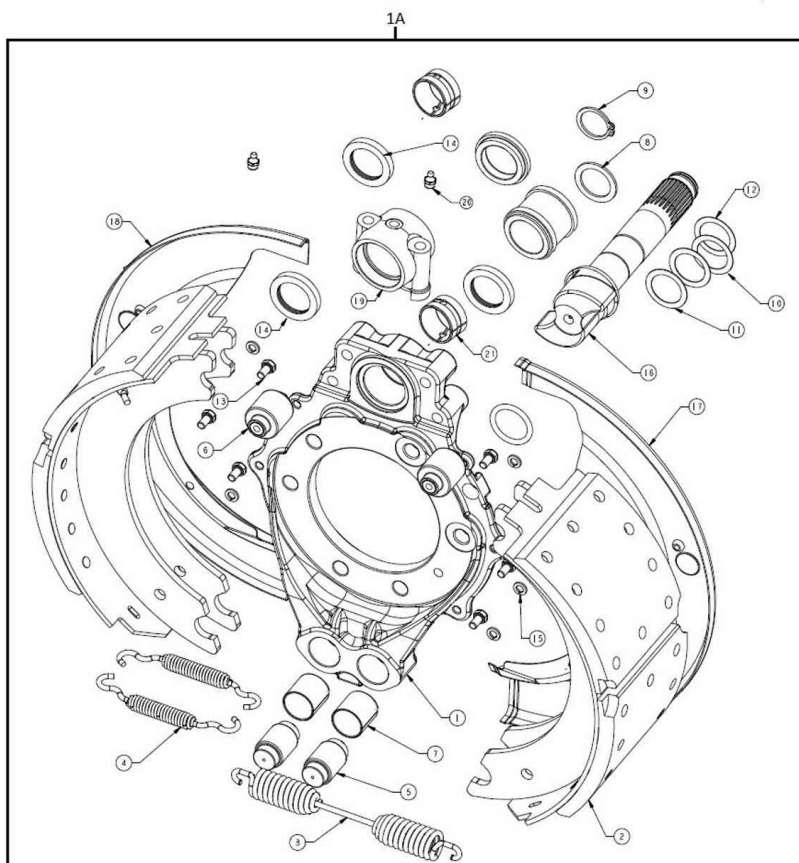
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VC No : 20978042000R Group : (33) FRONT AXLE Table : (2729020733R.03-FRONT AXLE BRAKES)

Fig.	Part No	Part Description	Qty	Remarks
5	-	PIN -FULCRUM	2	
6	-	ROLLER FRONT BRAKE ASSY.BIL	2	
7	-	BRAKE ASSY -BUSH;ABUTMENT END	2	
13	-	SET-BOLT	6	
14	-	OIL SEAL (DOUBLE LIP)	4	
15	-	SPRING WASHER	6	
16	-	S-CAM SHAFT RH FRONT BRAKE ASSY	1	
17	-	DUST SHIELD -TOP;FRONT;410X160	1	
18	-	DUST SHIELD -BOTTOM;FRONT;410X160	1	
21	-	BUSH-CAM END(BI-METAL)	2	
-	209742109909	KIT TORQUE PLATE ASSY LH	1	
1	-	TORQUE PLATE MACHINING LH	1	
7	-	BRAKE ASSY -BUSH;ABUTMENT END	2	
14	-	OIL SEAL (DOUBLE LIP)	2	
20	-	GREASE NIPPLE	1	
21	-	BUSH-CAM END(BI-METAL)	1	
-	209742109910	KIT TORQUE PLATE ASSY RH	1	
1	-	TORQUE PLATE MACHINING RH	1	
7	-	BRAKE ASSY -BUSH;ABUTMENT END	2	
14	-	OIL SEAL (DOUBLE LIP)	2	
20	-	GREASE NIPPLE	1	
21	-	BUSH-CAM END(BI-METAL)	1	
-	209742109911	KIT BRACKET ASSY	1	
14	-	OIL SEAL (DOUBLE LIP)	2	
19	-	BRACKET MACHINING	1	



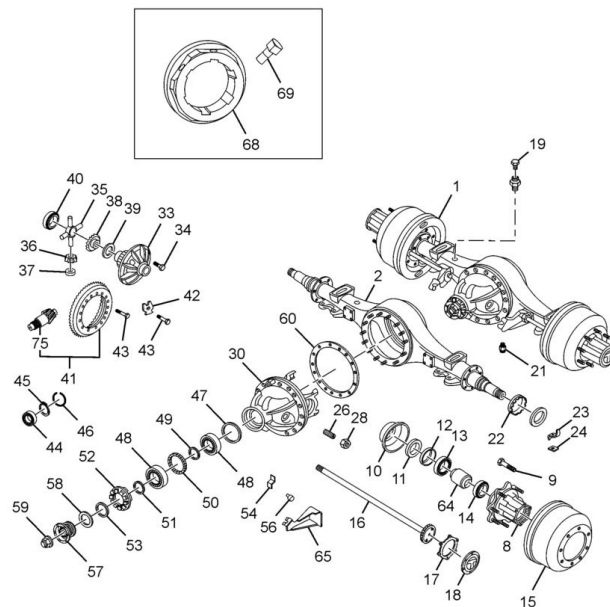
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VC No : 20978042000R Group : (35) REAR AXLE Table : (2668031535R.01-REAR AXLE (108RR))

Fig.	Part No	Part Description	Qty	Remarks
1	266835000288	REAR AXLE ASSY WITH BRAKE 41/7-RA108RR	1	
2	266835100206	ASSY RA BEAM W/PR.RINGSTUDDOWEL1055	1	
-	257635108604	PRESSURE RING	2	
-	11633912400	STUD BM12X40	11	
-	11633912558	STUD BM12X55	2	
-	11633912647	STUD BM12X80	1	
-	266835108801	STUD	2	
8	266835600106	ASSY.REAR HUB COMP.W/BRG & POLE WHEEL	2	FOR SELECTION
8	266835600109	ASSY. REAR HUB (W/O BRG & SEAL) BS1/2/3/4	2	FOR SELECTION
9	263140206701	HUB BOLT REAR- M22 BS1/2/3/4	16	
-	263242309901	POLE WHEEL;REAR	2	
10	273235608201	OIL CATCHER,ABS	2	
-	257535608322	SHIM 1.5 THICK	AR	FOR SELECTION
-	257535608320	SHIM 0.5 THICK	AR	FOR SELECTION
-	257535608318	SHIM 0.25 THICK	AR	FOR SELECTION
-	257535608319	SHIM 0.3 THICK	AR	FOR SELECTION
-	257535608316	SHIM 0.15 THICK	AR	FOR SELECTION
-	257535608315	SHIM 0.10 THICK	AR	FOR SELECTION
-	257535608317	SHIM 0.2 THICK	AR	FOR SELECTION
11	257635608601	SPACER RING	2	
12	266835607703	OIL SEAL DOUBLE LIP BS1/2/3/4	2	
-	581735607702	HUB OUTER SEAL (110 X 128 X 9) BS1/2/3/4	2	
13	257635603101	TAPER ROLLER BRG. 33019 BS1/2/3/4	2	
14	257535603110	TAPER ROLLER BRG 32214 BS1/2/3/4	2	
15	257542303705	BRAKE DRUM SCAM FR & RR BS4 BS1/2/3/4	2	

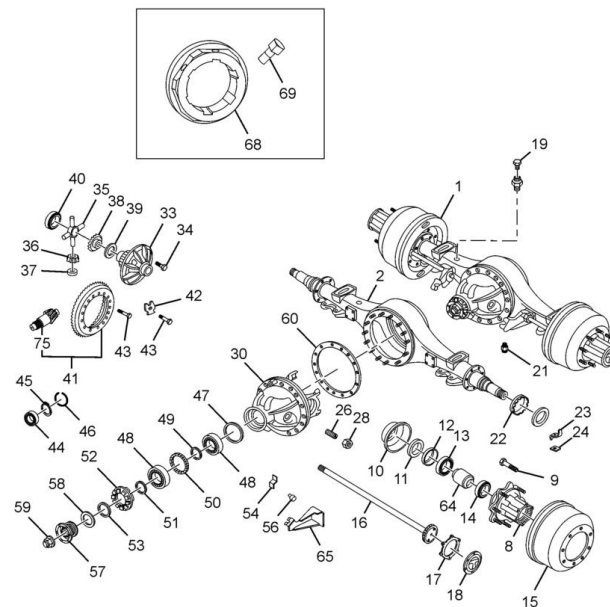


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VC No : 20978042000R Group : (35) REAR AXLE Table : (2668031535R.01-REAR AXLE (108RR))				
Fig.	Part No	Part Description	Qty	Remarks
16	257535707902	REAR AXLE SHAFT BS1/2/3/4	1	
16	266835707903	REAR AXLE SHAFT-RH	1	
17	257635605301	GASKET HUB BS1/2/3/4	2	
18	257635604701	COVER REAR HUB	2	
19	266835150102	PRESSURE RELIEF VALVE	1	
21	266335107207	MAGNETIC DRAIN PLUG BS1/2/3/4	1	
22	3213530025	THREADED RING (L.H)	2	
23	3123531173	LOCK FOR THREADED RING	2	
24	3129941201	LOCKING PLATE	2	
26	257535300123	ASSY ADJUSTING PIN	1	
28	3159900051	LOCK NUT	1	
30	257335110106	ASSY. CARRIER HOUSING BS1/2/3/4	1	
-	257535113201	BOLT PLUMMER BLOCK COVER	4	
33	266835300139	DIFF HSG ASSYD/LOCK	1	
34	257535308001	HEX COLLAR SCREW	8	
35	257535305101	DIFFERENTIAL SPIDER BS1/2/3/4	1	
36	266835305440	DIFF. BEVEL PINION 9X16 FORGED BS1/2/3/4	4	
37	257535309201	SPHERICAL WASHER BS1/2/3/4/6	4	
38	266835305439	AXLE SHAFT GEAR-9X16-FORGED BS1/2/3/4	2	
39	257335309202	THRUST WASHER 1.95MM	2	FOR SELECTION
39	257335309203	THRUST WASHER 2MM	2	FOR SELECTION
39	257335309204	THRUST WASHER-2.05 THICK	2	FOR SELECTION
39	257335309205	THRUST WASHER-2.10 THICK	2	FOR SELECTION
40	257535303102	TAPER ROLLER BRG 47487XL BS1/2/3/4/6	2	
41	266835300233	CROWN WHEEL & PINION ASSY	1	

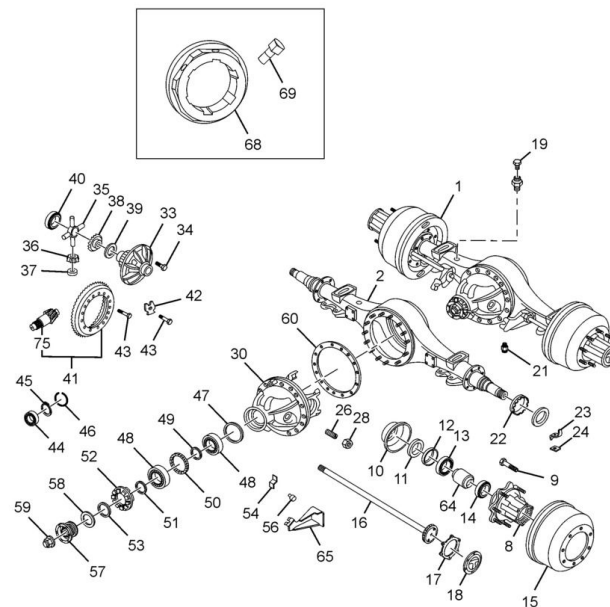


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VC No : 20978042000R Group : (35) REAR AXLE Table : (2668031535R.01-REAR AXLE (108RR))				
Fig.	Part No	Part Description	Qty	Remarks
75	266835305423	PINION (41/7)OERLIKON-SPRIAC.(EN-353)	1	
42	3223530273	LOCKING PLATE	8	
43	3229901101	HEX SCREW (CROWN WHEEL)	16	
44	257335303109	CYL ROLLER BRG NU307MNW BS1/2/3/4/6	1	
45	14550603501	EXT.CIRCLIP 35X1.5N IS3075P1-SS8400	1	
46	3229940137	LOCKING WIRE	1	
47	206035318306	SHIM 0.1MM THICK	AR	
47	206035318307	SHIM 0.15MM THICK	AR	
47	206035318308	SHIM 0.2MM THICK	AR	
47	206035318309	SHIM 0.5MM THICK	AR	
47	206035318310	SHIM 1.5MM THICK	AR	
47	257435308301	SHIM- 1.0 THICK	AR	
48	206035013001	TAPER ROLLER BRG 31312-L BS1/2/3/4	2	
49	3223530051	SPACER RING	1	
50	3223530152	SPACER RING 10.28MM THICK	1	
50	3223530252	SPACER RING 10.30MM THICK	1	
50	3223530352	SPACER RING 10.32MM THICK	1	
50	3223530452	SPACER RING 10.34MM THICK	1	
50	3223530552	SPACER RING 10.36 MM THICK	1	
50	3223530652	SPACER RING 10.38MM THICK	1	
50	3223530752	SPACER RING 10.40MMTHICK	1	
50	3223530852	SPACER RING 10.42MM THICK	1	
50	3223530952	SPACER RING 10.44MM THICK	1	
50	3223531052	SPACER RING 10.46MM THICK	1	
50	3223531152	SPACER RING 10.48MM THICK	1	



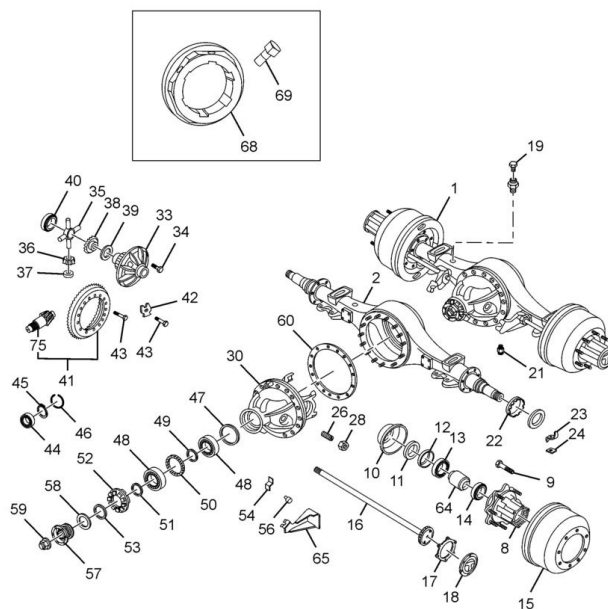
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VC No : 20978042000R Group : (35) REAR AXLE Table : (2668031535R.01-REAR AXLE (108RR))

Fig.	Part No	Part Description	Qty	Remarks
50	3223531252	SPACER RING 10.50MM THICK	1	
50	3223531352	SPACER RING 10.10MM THICK	1	
50	3223531452	SPACER RING 10.12 MM THK	1	
50	3223531552	SPACER RING 10.14 MM THK	1	
50	3223531652	SPACER RING 10.16 MM THK	1	
50	3223531752	SPACER RING 10.18 MM THK	1	
50	3223531852	SPACER RING 10.20 MM THK	1	
50	3223531952	SPACER RING 10.22 MM THK	1	
50	3223532052	SPACER RING 10.24 MM THK	1	
50	3223532152	SPACER RING 10.26 MM THK	1	
51	266835308601	SPACER (BET.PINION BRG.& COUP.FLANGE)	1	
-	266835308201	OIL SLINGER (TAIL PINION)	1	
52	266835306501	THREADED RING	1	
53	266835307711	OIL SEAL (68X90X13);DOUBLE LIP	1	
54	3223530073	LOCKING PLATE	1	
56	11323996191	HEX SCREW M8X12	2	
57	273235300187	ASSY COUPLING FLANGE (130 DIA)	1	
58	273235308201	DUST COVER (PRESS TYPE FOR DUST SEAL)	1	
-	273235307701	DUST SEAL (MECHANICAL FACE SEAL)	1	
59	0423530172J	HEX NUT (MACHINED) BS1/2/3/4	1	
60	56506003461	RTV SILICON LIQUID GASKET TS25408	1	
64	257535608607	SPACER TUBE	2	
-	257433150102	ASSY FILTER BREATHER	1	
65	263242303734	ASSY BRACKET-L.H -BRAKE CHAMBER MTG	1	
65	263242303735	ASSY BRACKET-R.H -BRAKE CHAMBER MTG	1	

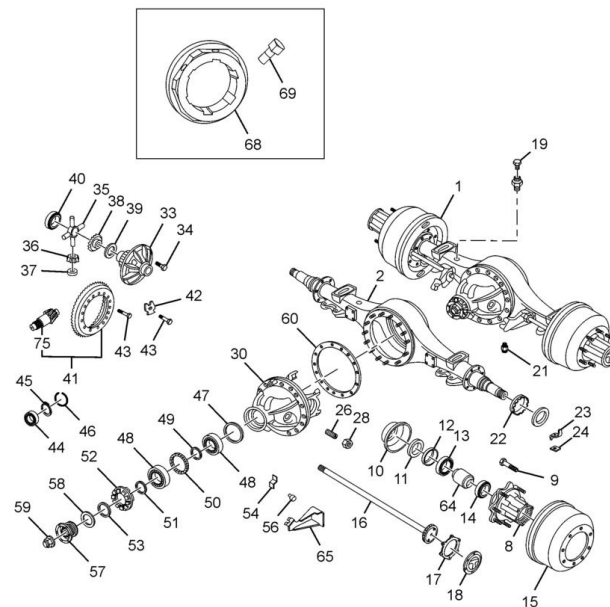


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VC No : 20978042000R Group : (35) REAR AXLE Table : (2668031535R.01-REAR AXLE (108RR))				
Fig.	Part No	Part Description	Qty	Remarks
-	266835608605	SPACER (TOUNGE-HUB OUTER BRG)	2	
68	266835606502	LOCK NUT (RA-108RR HUB)	2	
69	266835608002	PIN (HUB LOCK NUT-RA-108RR)	2	
-	279014116501	FLANGED CLINCH NUT	2	
-	885435081613	KIT-DIFF. GEAR W/SPIDER RA108 FORG BS1-4	1	
	-----	CONSISTS OF:		
38	-	GEAR (R.A.SHAFT)	2	
36	-	BEVEL PINION	4	
35	-	DIFFERENTIAL SPIDER	1	
	-----	DIFFERENTIAL LOCK		
-	261435305404	COVER JAW (GLEASON)	1	
-	14620507009	SPRING RING 70 TS:17641	1	
-	266835905401	ENGAGING SLEEVE;DIFF LOCK-GLEASON.	1	
-	261435100105	ASSY REAR COVER (DIFF. LOCK)	1	
-	261435905101	FORK (DIFF. LOCK)	1	
-	261435900101	ASSY SHIFT CYLINDER	1	
-	257635905301	GASKET (SHIFT CYLINDER AND REAR COVER)	1	
-	257335105303	GASKET (REAR AXLE HOUSING COVER)	1	
-	261054509904	DIFFERENTIAL LOCK SWITCH	1	
-	215435900101	LEVER TYPE CONTROL VALVE	1	



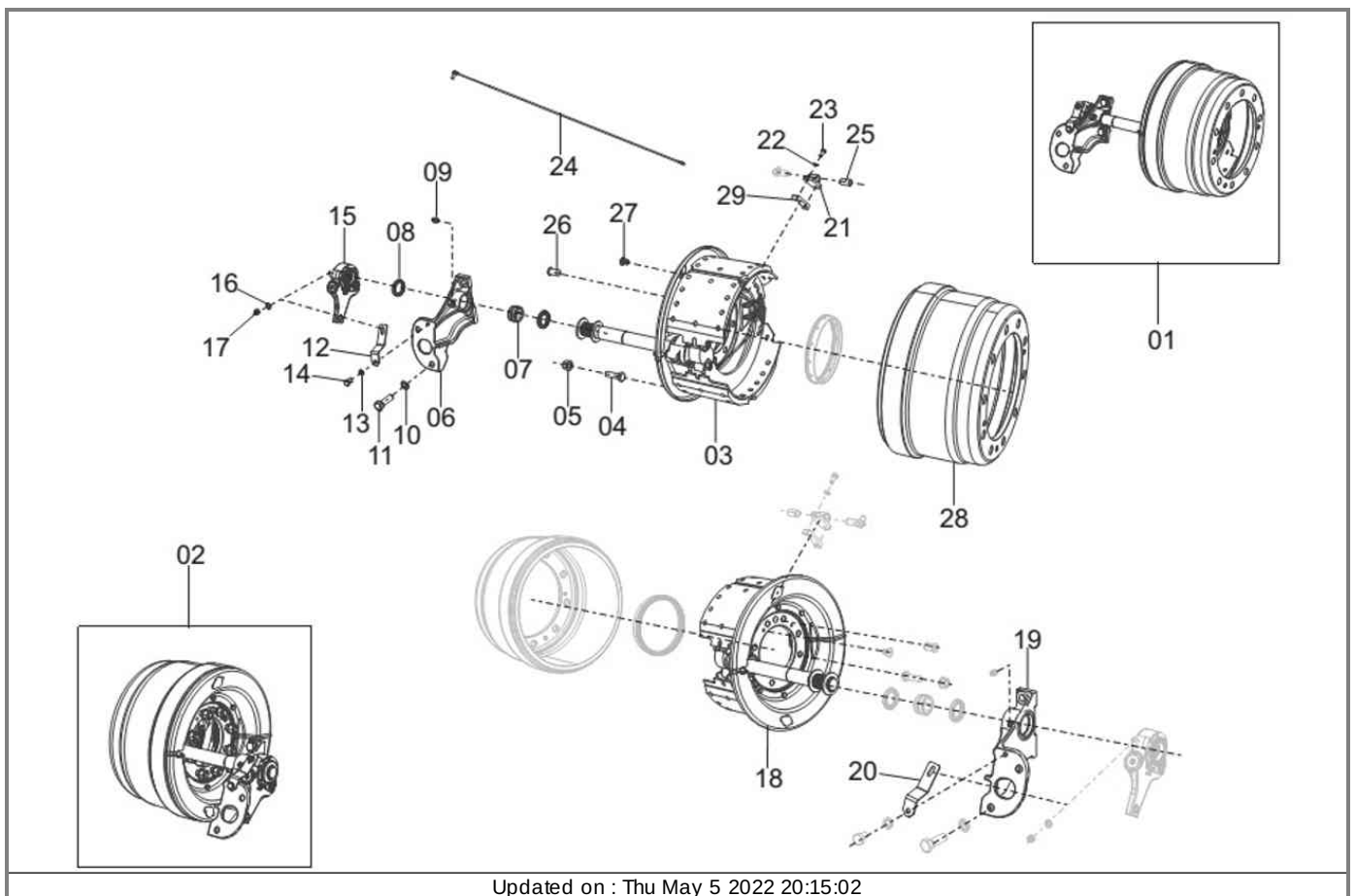
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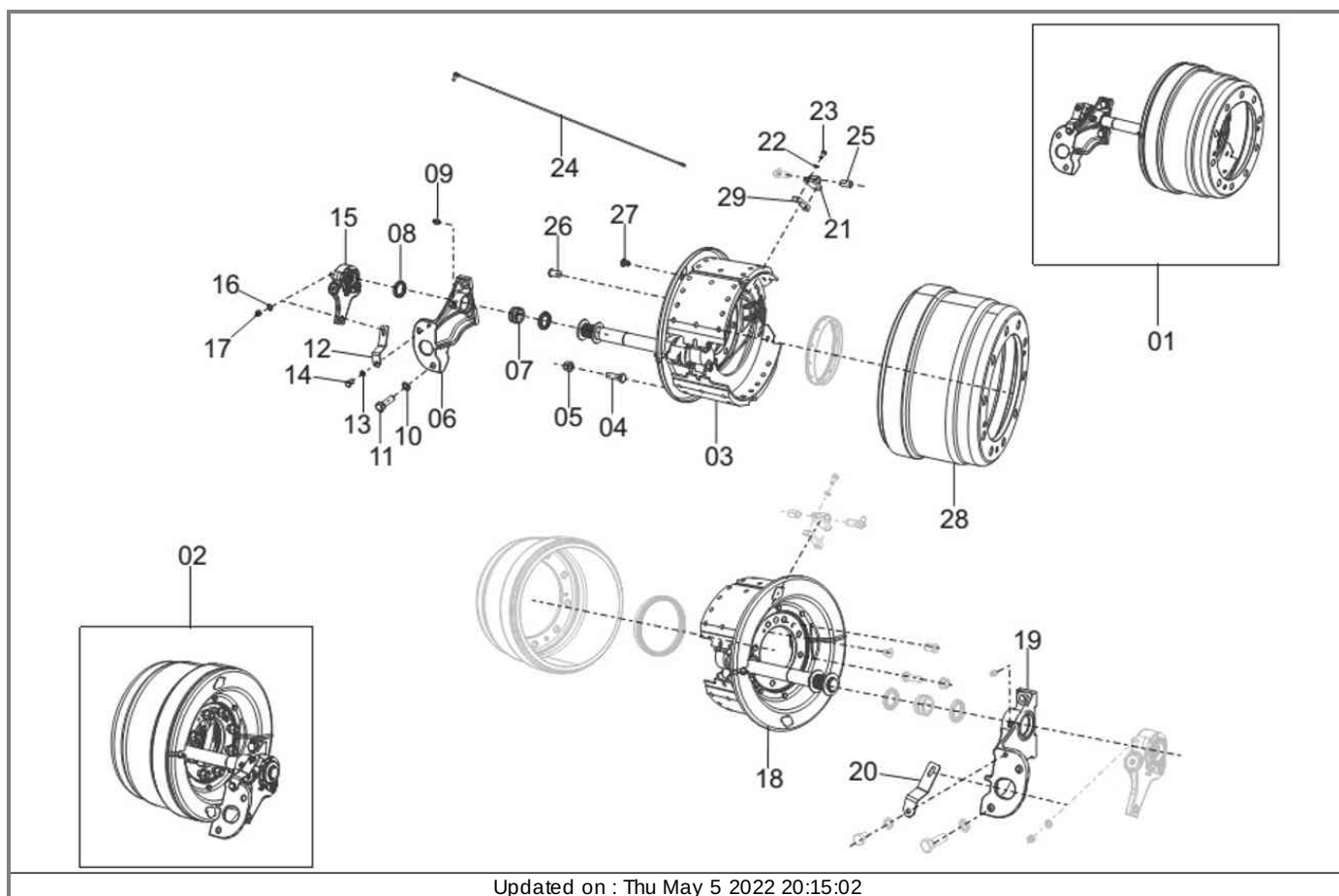
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VC No : 20978042000R Group : (35) REAR AXLE Table : (2668031535R.02-REAR AXLE (RA108RR) BRAKE)

Fig.	Part No	Part Description	Qty	Remarks
1	-	DRUM BRAKE ASSY;REAR -LH;W/FAST;ASA;BKT	1	NOT SERVICED
2	-	DRUM BRAKE ASSY;REAR -RH;W/FAST;ASA;BKT	1	NOT SERVICED
3	283942300237	ASSY.REAR BRAKE LH WITH D/C (BIL)	1	
3	288342300203	ASSY.REAR BRAKE-L.H W/T D/C (AAL)	1	
4	289242303201	HEX BOLT M16X1.5	16	
5	12302696053	HEX NUT W/COLLAR M16X1.5	16	
6	263242303734	BRACKET-LH;SBA MTG. FOR BIL BRAKE	1	
6	263242303732	CHAMBER MTG. BKT - LH; FOR MERITOR BRAKE	1	
7	503042303407	BUSH-S-CAM SHAFT;BIL BRAKE	2	
7	503042303408	BUSH-S-CAM SHAFT;MERITOR BRAKE	1	
8	283942307801	OIL SEAL;BRAKE CHAMBER MTG BKT	4	
9	257441109902	GREASE NIPPLE AM8X1	2	
10	12520696031	SPRIG WASHER B16	4	
11	-	HEX BOLT M16X1.5X45	4	NOT SERVICED
12	263242308201	ANCHOR BRACKET-L.H;VAVE SBA MTG.BRKT	1	
13	12520698050	SPRING WASHER B10	2	
14	-	HEX SCREW M10X16	2	NOT SERVICED
15	277842300182	SLACK ADJUSTER STRAIGHT BS1/2/3/4	2	FOR SELECTION
15	277842300190	AUTO SLK. ADJ. 140CD BS1/2/3/4	2	FOR SELECTION
15	277842100101	ASSY. SLACK ADJUSTER FRONT(AUTO) BS1- 6	2	FOR SELECTION
15	277842100215	AUTO SLACK ADJUSTER -140CD O OFF BS1- 6	2	FOR SELECTION
16	12460500841	BRIGHT WASHER 8.4	2	
17	12140500800	NYLOC UT M8	4	
18	283942300238	ASSY REAR BRAKE RH WITH D/C (BIL)	1	
18	288342300204	ASSY.REAR BRAKE-R.H W/T D/C (AAL)	1	

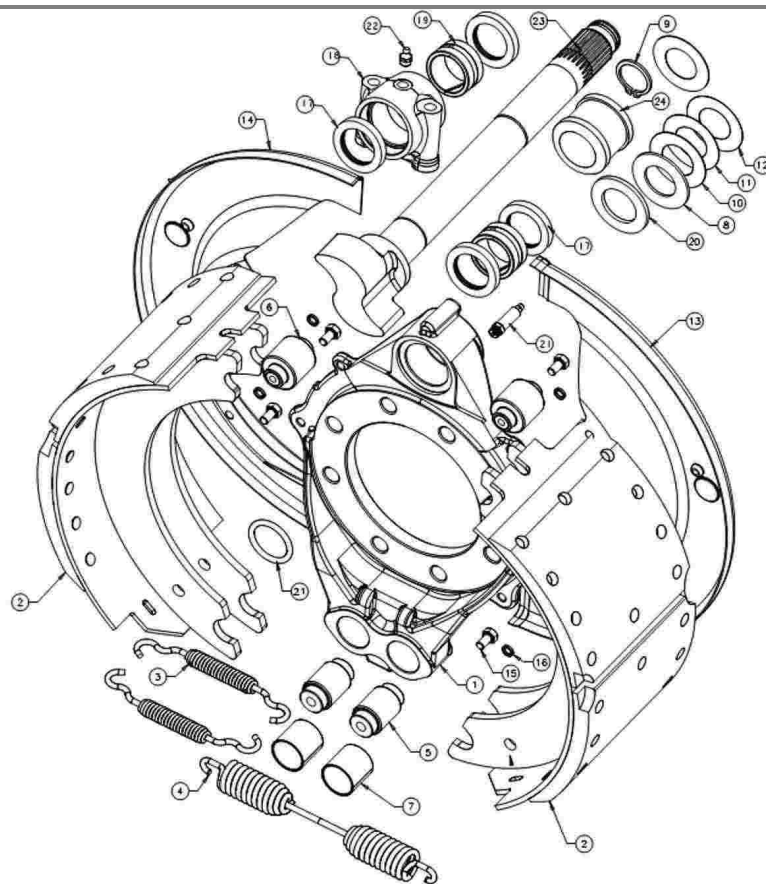


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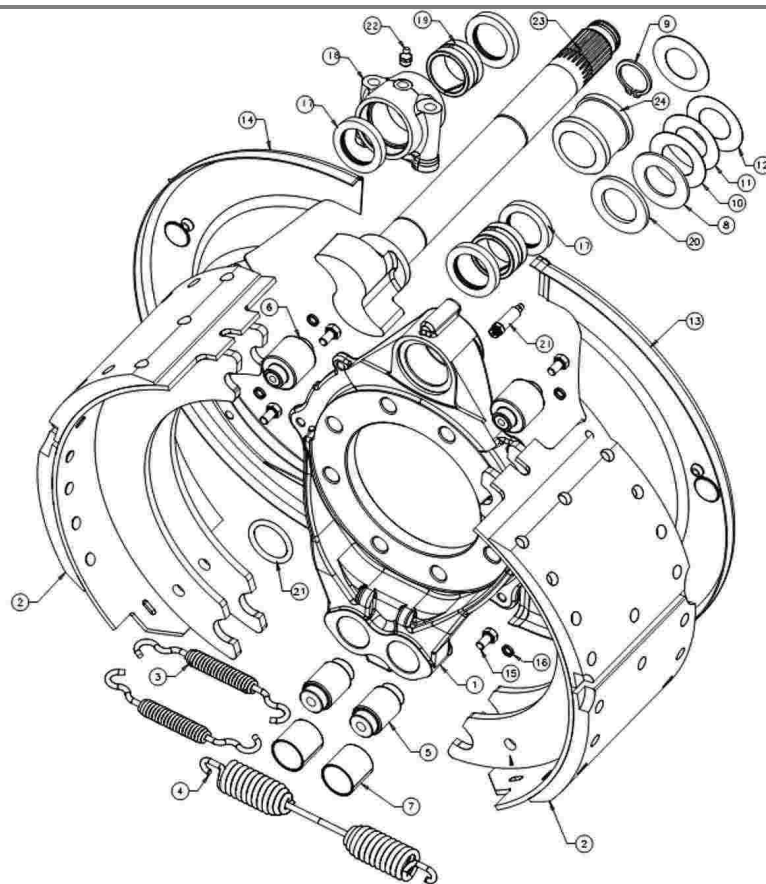
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VC No : 20978042000R Group : (35) REAR AXLE Table : (2668031535R.03-REAR AXLE (RA108RR) BRAKE COMPONENTS (BIL))

Fig.	Part No	Part Description	Qty	Remarks
-	283942300237	ASSY REAR BRAKE LH WITH D/C	1	
-	283942300238	ASSY REAR BRAKE RH WITH D/C	1	
1	503042303704	TORQUE PLATE LH	1	
1	503042303705	TORQUE PLATE RH	1	
2	-	LINED SHOE ASSY	8	TO BE SERVICED UNDER SET
3	277842138701	SPRING PULL OFF CAM END BS1/2/3/4	2	
4	288042108702	SPRING ABUTMENT END FOR FRONT BRK BS1- 6	2	
5	277842106701	PIN -FULCRUM	2	
6	277842135104	ROLLER	4	
7	257342103408	BUSH - ABUTMENT	4	
8	-	WASHER	2	
9	257342104303	CIRCLIP	2	
10	257342108301	SHIM - 0.5MM	2	
11	257342108302	SHIM - 1.0MM	4	
12	288042308303	SHIM 0.3 MM FOR REAR BRAKE	2	
13	257342998205	SHIELD ASSY TOP	2	
14	257342318213	DUST COVER BOTTOM	2	
15	288042103202	SET BOLT	12	
16	287142999205	SPRING WASHER	12	
17	288042107801	OIL SEAL	4	
18	581927996103	CAMSHAFT BRACKET	2	
19	503042303405	BI-METAL BUSH	2	
20	257342109209	WASHER	2	
21	288042309901	GREASE NIPPLE	2	
23	277842135105	CAMSHAFT LH	1	



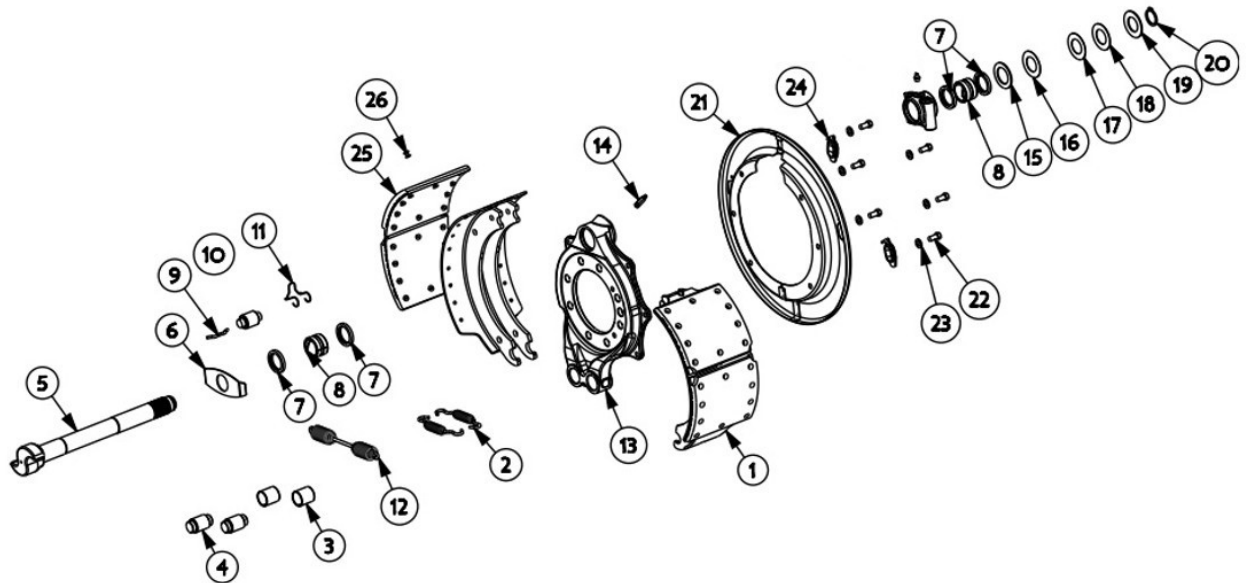
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VC No : 20978042000R Group : (35) REAR AXLE Table : (2668031535R.04-REAR AXLE (RA108RR) BRAKE COMPONENTS (AAL))

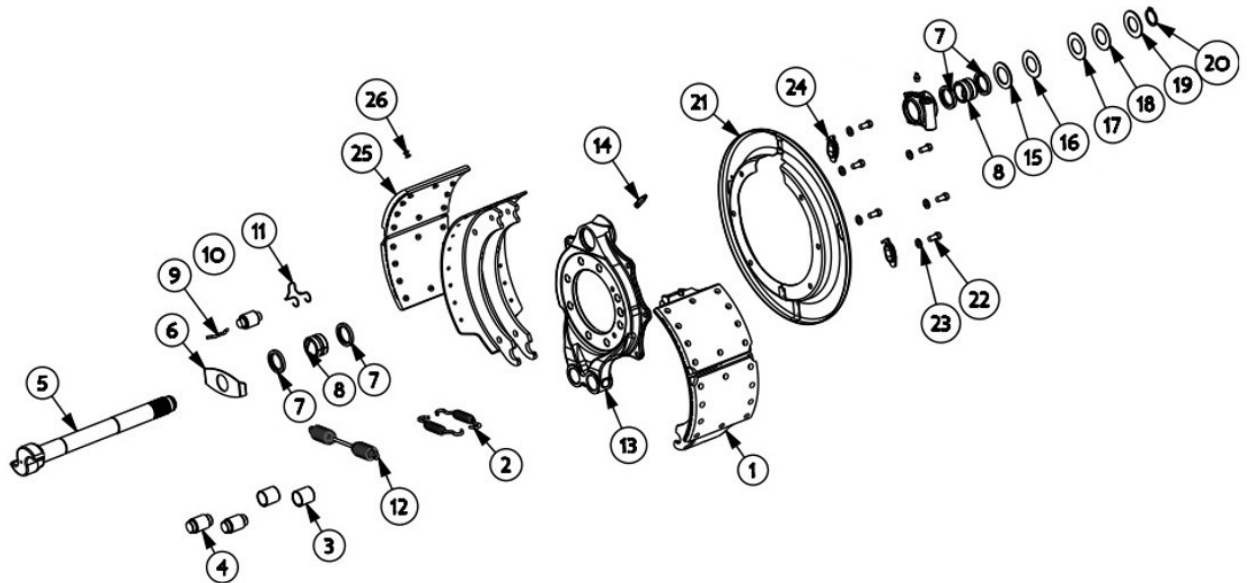
Fig.	Part No	Part Description	Qty	Remarks
-	288342300203	ASSY REAR BRAKE-L.H W/T D/C	1	
-	288342300204	ASSY REAR BRAKE-R.H W/T D/C	1	
1	275242100161	BRAKE SHOE WITH LINING	4	
2	257342108708	SPRING (BRAKE SHOE RETURN)	4	
3	257342103401	BUSH (ANCHOR PIN)	4	
4	257342106723	ANCHOR PIN (BRAKE SHOE)	4	
5	278242305106	CAMSHAFT LH	1	
5	278242305105	CAMSHAFT RH	1	
6	257342109211	WASHER (CAM HEAD)	2	
7	257342107701	SEAL (CAMSHAFT)	4	
8	503042103401	BUSH (CAMSHAFT)	4	
9	257342103403	PIN	4	
10	257342107903	ROLLER (BRAKE SHOE)	4	
11	257342104301	RETAINER (BRAKE SHOE ROLLER)	4	
12	257342108703	SPRING BRAKE SHOE RETURN BS1/2/3/4	2	
13	-	SPIDER ASSY W/BUSH & SEAL LH	1	
13	-	SPIDER ASSY W/BUSH & SEAL RH	1	
14	280242100127	FITTING GREASE SPIDER	1	
15	257342309215	WASHER 2.5 MM	2	
16	257342309216	WASHER 0.3 MM	4	
17	-	WASHER 0.5 MM	4	
18	-	WASHER 1 MM	2	
19	-	WASHER 2.5 MM	2	
20	261842104301	LOCK RING	2	
21	503042308201	DUST SHIELD TOP	2	



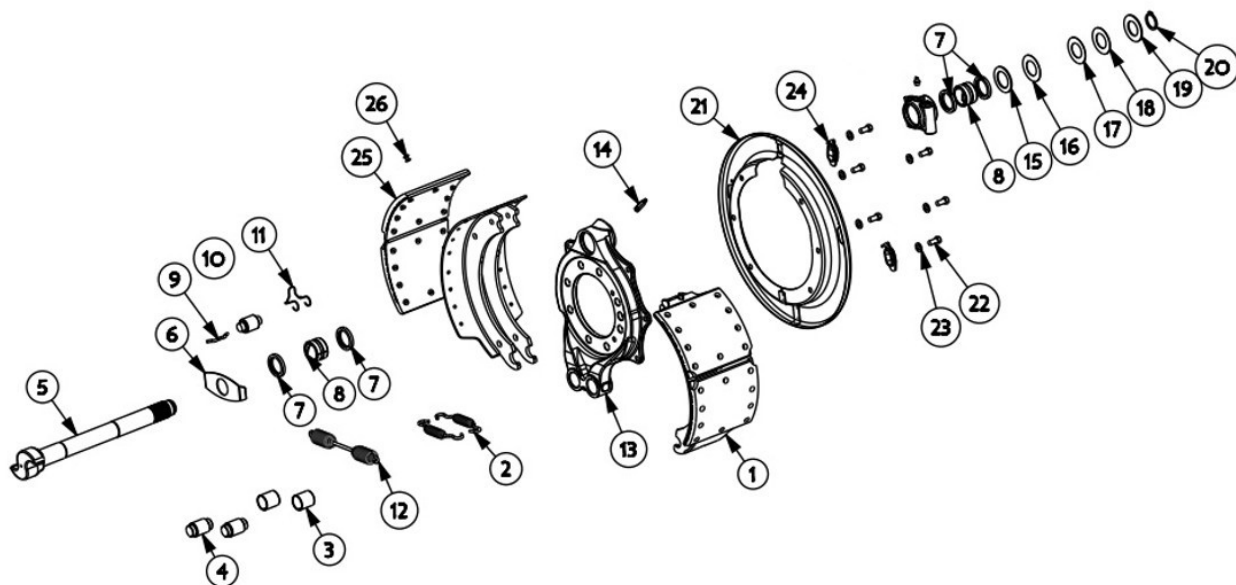
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VC No : 20978042000R Group : (35) REAR AXLE Table : (2668031535R.04-REAR AXLE (RA108RR) BRAKE COMPONENTS (AAL))

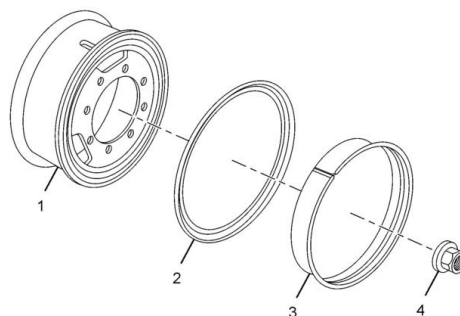
Fig.	Part No	Part Description	Qty	Remarks
21	503042308202	DUST SHIELD BOTTOM	2	
22	-	CAP SCREW - DUST SHIELD	12	SERVICED UNDER KIT P/N 2573423
23	-	WASHER - DUST SHIELD	12	SERVICED UNDER KIT P/N 2573423
24	257342106802	PLUG	4	
25	-	BRAKE LINING	8	SERVICED UNDER KIT- BRAKE LINI
26	257342107405	RIVET	80	
	-----	REPAIR KITS		
-	275242109906	FRONT BRAKE OVERHAUL KIT (MINOR) CONSISTS OF :	1	
	-	BRAKE LINING	8	
	-	RETAINER-ROLLER	4	
	-	SPRING BRAKE -SHOE RETAINING	4	
	-	RETURN SPRING - BRAKE SHOE	2	
	-	ROLLER-BRAKE SHOE	4	
	-	RIVETS	80	
-	503042309903	CAM SHAFT REPAIR KIT	1	
	-	SEAL-CAM SHAFT	4	
	-	LOCK RING-CAM SHAFT	2	
	-	BUSHING CAM SHAFT (BI METAL)	4	
-	257342100148	MINOR SERVICE KIT-FRONT & REAR	1	
	-	PIN - RETURN SPRING	4	
	-	ROLLER - BRAKE SHOE	4	
	-	RETURN SPRING - BRAKE SHOE	2	
	-	SPRING BRAKE-SHOE RETAINING	4	
	-	RETAINER - ROLLER	4	
-	257342100149	BRAKES SPRING KIT CAM BRAKE FRONT REAR	1	



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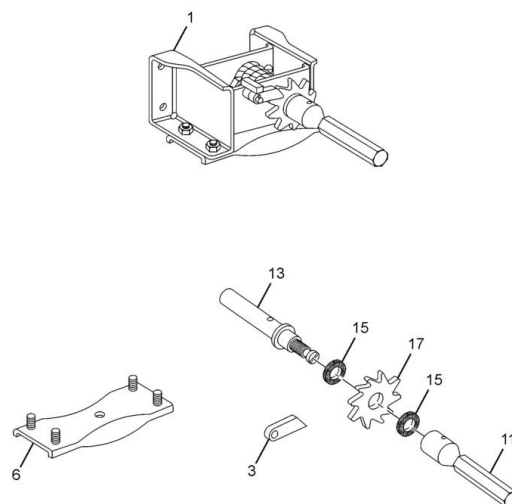
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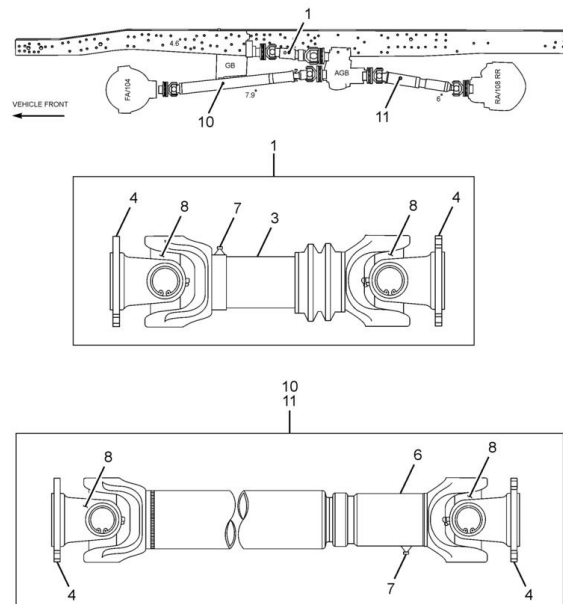
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VC No : 20978042000R Group : (41) PROPELLER SHAFT Table : (2097604241R.01-PROPELLER SHAFT)

Fig.	Part No	Part Description	Qty	Remarks
1	209741100132	PROPELLER SHAFT ASSY (GB TO AGB)	1	
8	257641115108	CROSS (GB TO AGB)	2	
3	257641120121	UNIVERSAL JOINT FORK LONG BS1/2/3/4	1	
4	257641115110	FLANGE YOKE BS1/2/3/4	2	
7	17172001009	GREASE NIPPLE AM 10X1	1	
10	209741100116	PROPELLER SHAFT ASSY (AGB TO RA)	1	
	209741100136	SHORT FORK, TUBE & REAR HOUSING ASSY (AGB TO RA)		
11	209741100117	PROPELLER SHAFT ASSY (AGB TO FA)	1	
	209741100137	SHORT FORK, TUBE & REAR HOUSING ASSY (AGB TO FA)		
4	275441115101	FLANGE YOKE (8 HOLES)	4	
6	209741100135	ASSY UNIVERSAL JOINT LONG FORK COMPLETE	2	
7	17172001009	GREASE NIPPLE AM 10X1	4	
8	220141100114	ASSY CROSS KIT	1	
	-----	CONSISTS OF:		
	-----	ASSY BEARING CUP	4	
	-----	CROSS	1	
	-----	END RING	4	
	-----	GREASE NIPPLE AM 10X1	1	
	-----	HEX. THIN NUT M 8X1	1	
	257641113201	BOLT BS1/2/3/4	32	
	257641116101	LOCKING PLATE (PROP.SHAFT FITMENT)	16	

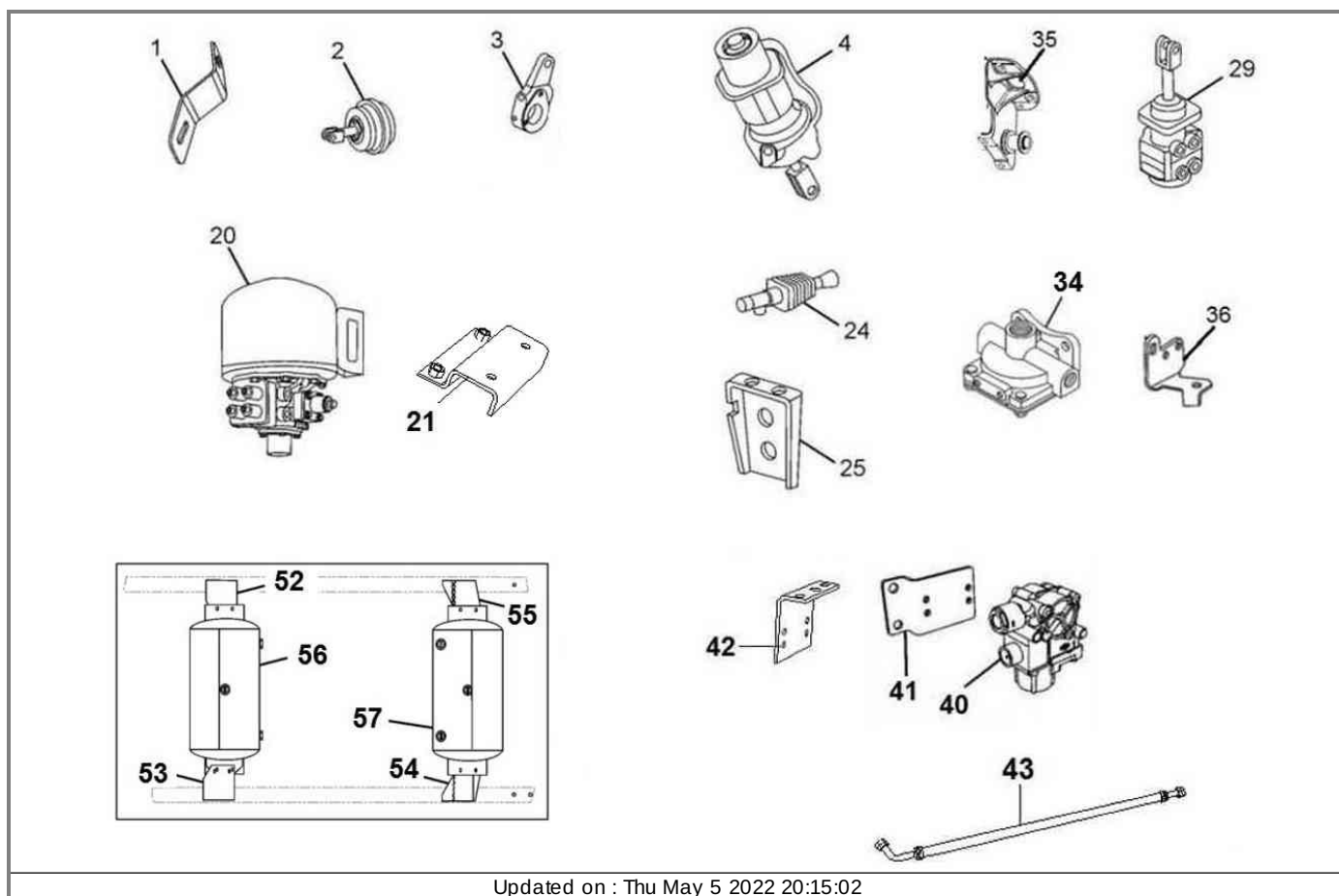


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A12

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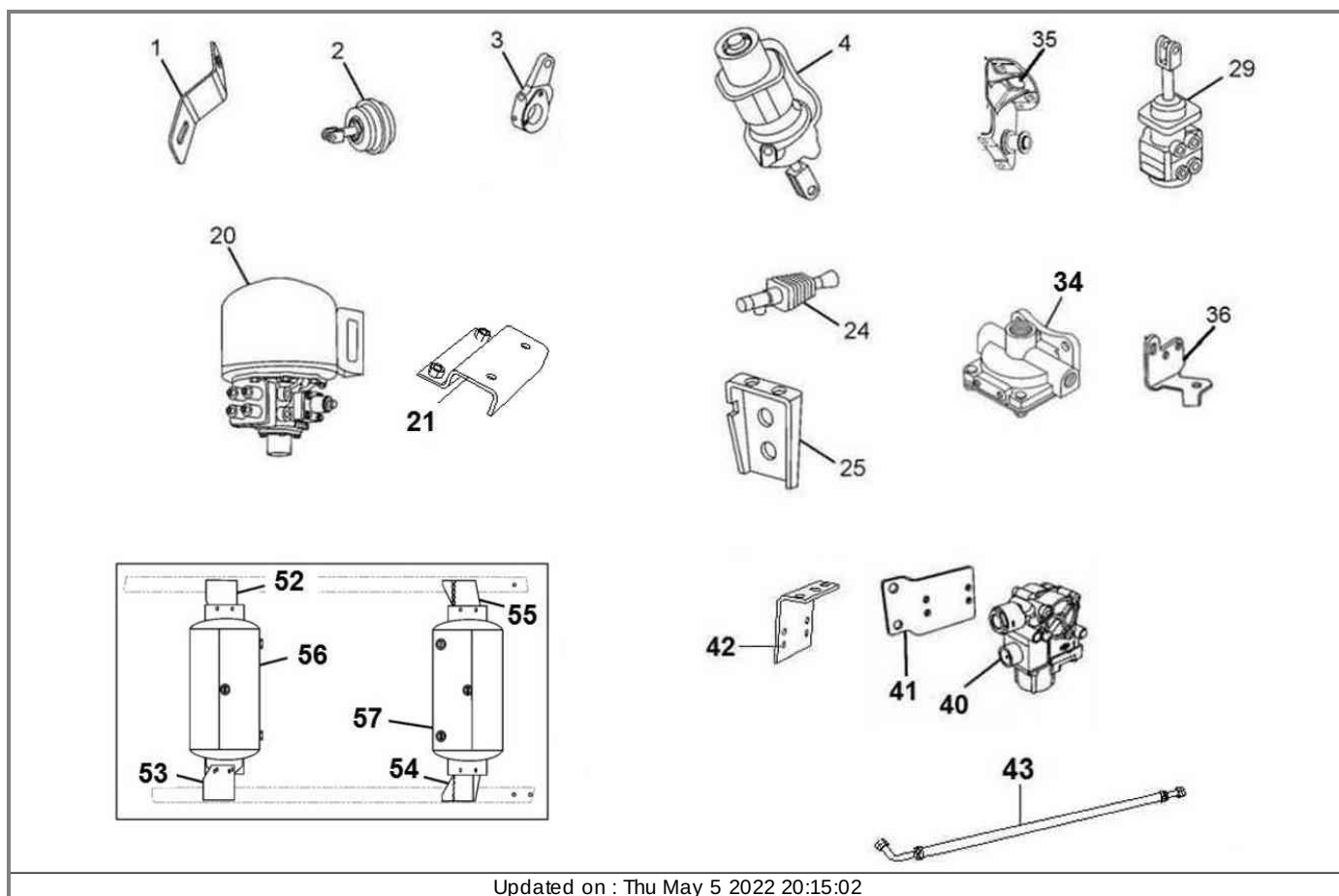
VC No : 20978042000R Group : (42) BRAKES Table : (2097804243R.01-BRAKE AGGREGATES AND PIPE LINES)				
Fig.	Part No	Part Description	Qty	Remarks
-	-	FRONT AXLE		
3	277642300230	AUTO SLACK ADJUSTER -LH;140CD;43 OFFSET	1	
3	277642300231	AUTO SLACK ADJUSTER -RH;140CD;43 OFFSET	1	
1	286742108211	ANCHOR BRACKET FRONT(SA/SAK1212;SD1015)	2	
-	286742100165	ASSY CHAMBER MTG BKT (SA1212)-R.H	1	
-	286742100166	ASSY FRONT CHAMBER MTG BKT-L.H	1	
-	209742107501	GROMMET;FRONT SENSOR CABLE	2	
-	209742109901	POLE WHEEL	2	
-	209742100101	BRACKET ASSY ABS SENSOR MTG	2	
-	263242103402	SENSOR BUSH-FOR ABS	2	
-	502354709901	WHEEL SPEED SENSOR BS1/2/3/4/6	2	
-	-	REAR AXLE		
3	277842300182	SLACK ADJUSTER STRAIGHT BS1/2/3/4	2	FOR SELECTION
3	277842300190	AUTO SLK. ADJ. 140CD BS1/2/3/4	2	FOR SELECTION
3	277842100101	ASSY. SLACK ADJUSTER FRONT(AUTO) BS1- 6	2	FOR SELECTION
3	277842100215	AUTO SLACK ADJUSTER -140CD O OFF BS1- 6	2	FOR SELECTION
-	289242303201	HEX BOLT M16X1.5	16	
35	263242303734	BRACKET-LH,SBA MTG. FOR BIL BRAKE	1	
35	263242303735	BRACKET-RH,SBA MTG. FOR BIL BRAKE	1	
-	263242303734	BRACKET-LH;SBA MTG. FOR BIL BRAKE	1	
-	263242303735	BRACKET-RH;SBA MTG. FOR BIL BRAKE	1	
1	263242303710	ANCHOR BRACKET FOR ASA LH	1	
1	263242303711	ANCHOR BRACKET FOR ASA RH	1	
1	263242308201	ANCHOR BRACKET-L.H;VAVE SBA MTG.BRKT	1	
1	263242308202	ANCHOR BRACKTE-R.H;VAVE SBA MTG.BRKT	1	



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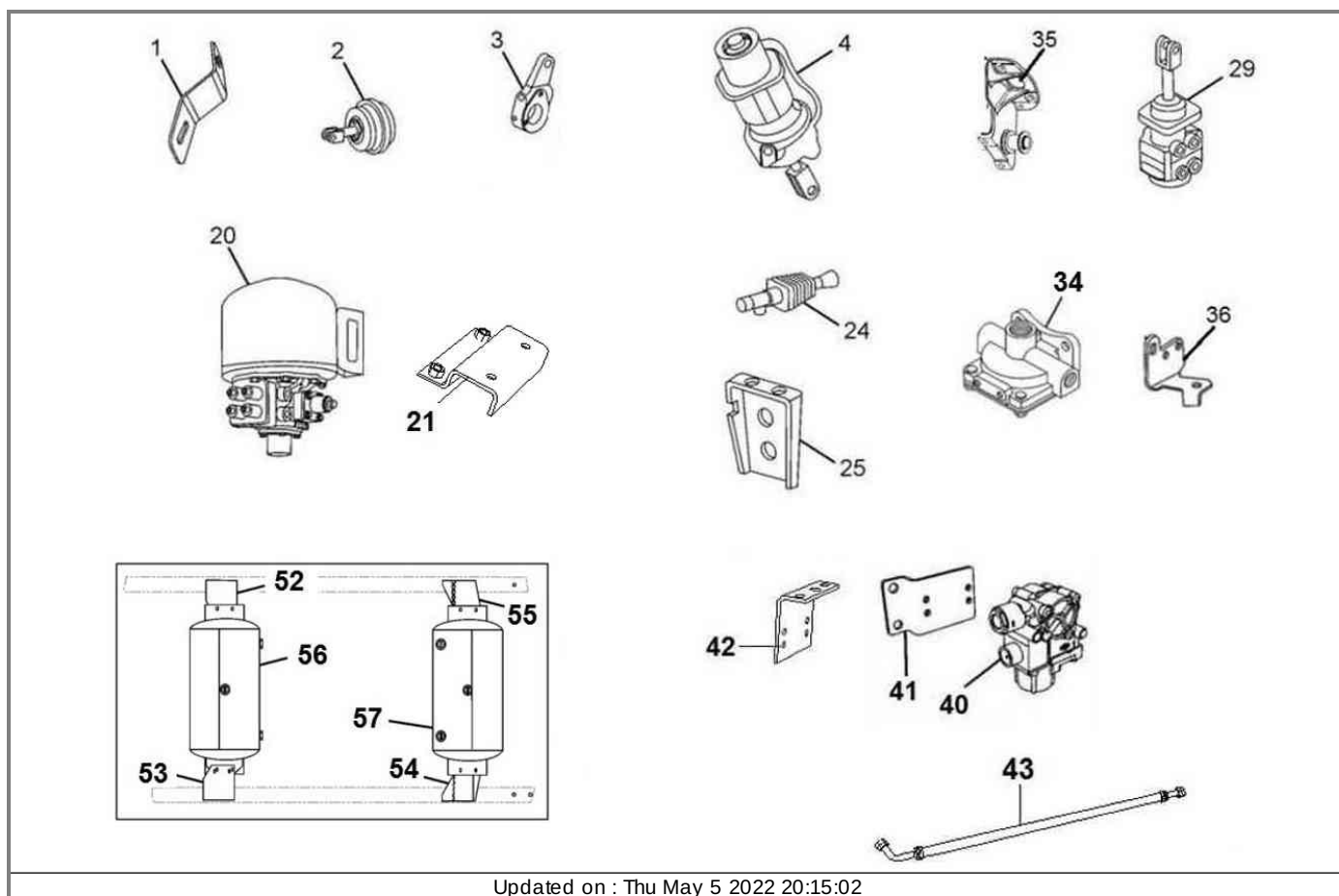
VC No : 20978042000R Group : (42) BRAKES Table : (2097804243R.01-BRAKE AGGREGATES AND PIPE LINES)

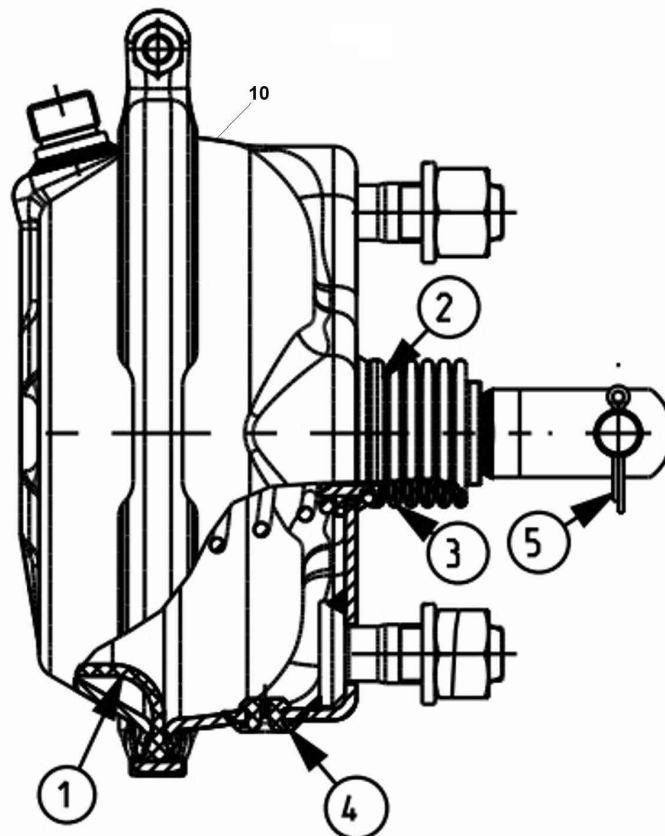
Fig.	Part No	Part Description	Qty	Remarks
-	503042303407	BUSH-S-CAM SHAFT;BIL BRAKE	2	
-	283942307801	OIL SEAL;BRAKE CHAMBER MTG BKT	4	
-	280842303301	SENSOR AXLE BKT. REAR	2	
-	280842303303	SENSOR MTG BKT REAR-FRICTION WELEDED BEAM	2	
-	263242103402	SENSOR BUSH-FOR ABS	2	
-	502354709901	WHEEL SPEED SENSOR BS1/2/3/4/6	2	
-	263242309901	POLE WHEEL;REAR	2	
-	280842307501	RUBBER GROMMET FOR (DIA 18 ABS HOLE)	2	
-	280842307502	RUBBER GROMMET (FOR DIA 8 ABS HOLE)	2	
-	-	BRAKE COMPONENTS		
2	278242100106	BRAKE CHAMBER TYPE 24 BS1/2/3/4	2	
4	275243700108	SPRING BRAKE ACTUATOR TYPE 24/24 BS3/4/6	4	
20	264143700163	DDU HI PR VOSS PORT TYRE INFLECTOR 120MMN	1	
21	209743200101	ASSY DDU MTG. BKT	1	
24	209743700131	GRADUATED HAND CONTROL VALVE	1	
25	207842700123	ASSY. BRACKET (FOR FLICK VALVE)	1	
29	503043700114	FOOT BRAKE VALVE	1	
34	288443700104	QUICK RELEASE VALVE	1	
36	209743703303	BRACKET QRV MTG	1	
40	284943700122	SOLENOID MODULATOR VALVE BS1/2/3/4	4	
41	209743700132	BRACKET ASSY;MODULATOR VALVE MTG FRT	2	
42	209743700133	BRACKET ASSY;MODULATOR VALVE MTG REAR	2	
-	215435900101	LEVER TYPE CONTROL VALVE	1	
52	209743200107	ASSY BRACKET-RH AIR TANK MTG	1	
53	209743200108	ASSY BRACKET-LH AIR TANK MTG	1	



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VC No : 20978042000R Group : (42) BRAKES Table : (2097804243R.01-BRAKE AGGREGATES AND PIPE LINES)				
Fig.	Part No	Part Description	Qty	Remarks
54	257443200116	ASSY.BRACKET LH.	1	
55	257443200117	ASSY.BRACKET RH.	1	
56	220243200106	AIR TANK ASSY 30 LTR COMPLETE	1	
57	220243200107	ASSY.AIR TANK COMPLT.WITH VOSS CONNECTERN	1	
-	263243200119	WATER DRAIN VALVE(BRASS VER)	1	
-	263243207701	O-RING (18X2)	2	
-	278242903301	BRACKET (FOR FIT.ON R.A.109)	1	
-	-	PIPE LINES		
-	257642913303	BRACKET	6	
-	284943906801	COUPLING BODY(MODULATOR VALVE INLT PORT)	2	
-	257643509201	THRUST RING	4	
-	17050501175	O-RING 20.30X2.62 TS16220	4	
43	216343900174	3/8"HOSE ASSY.WITH M18X1.5 PORT 535LG	3	
43	217143910190	3/8"\' HOSE ASSM WITH END FITTING	2	
-	284645100102	BREATHER HOSE ASSY	1	
-	257433150102	ASSY FILTER BREATHER	1	
-	209743900177	METAL PIPE ASSY WITH CRIMPED HOSE	1	
-	209743910116	METAL PIPE ASSY. JOINT 1 TO JOINT 2	1	
-	209743910117	METAL PIPE ASSY JOINT 2 TO DDU	1	
-	209743910110	PIPE ASSY	1	

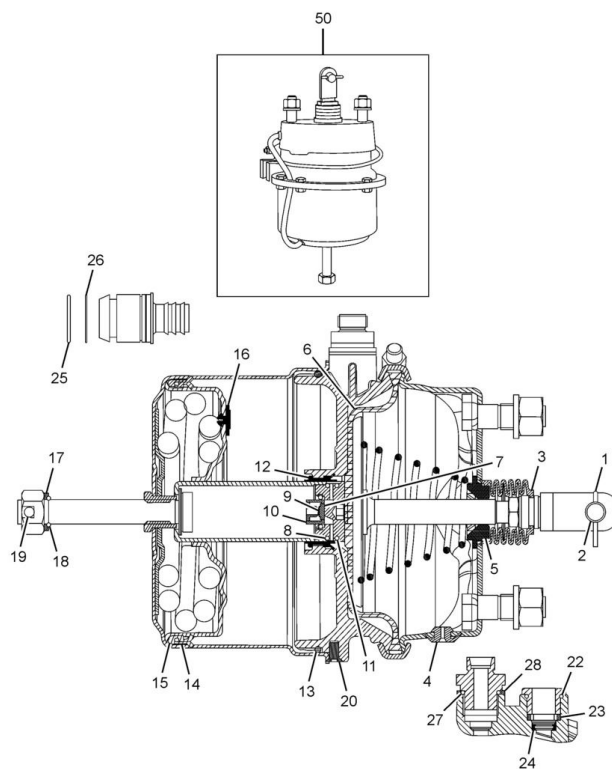


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VC No : 20978042000R Group : (42) BRAKES Table : (2097804243R.03-SPRING BRAKE ACTUATOR)

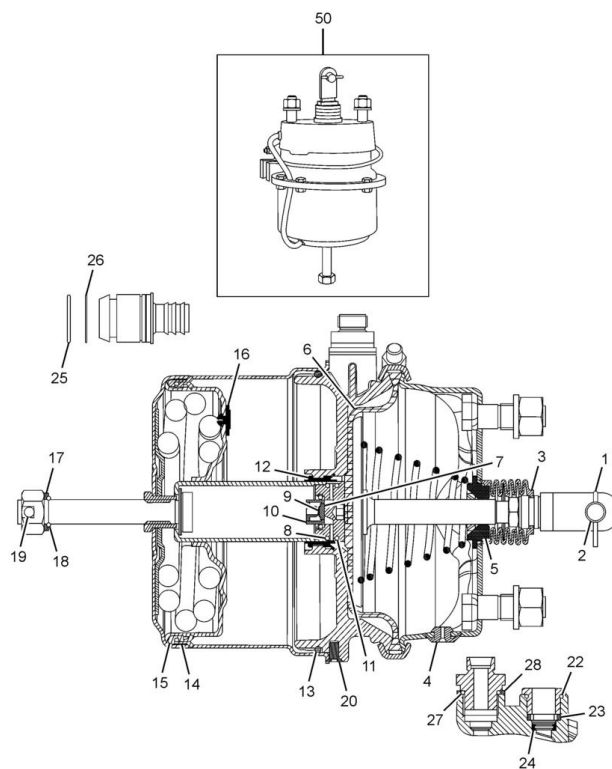
Fig.	Part No	Part Description	Qty	Remarks
50	275243700108	SPRING BRAKE ACTUATOR TYPE 24/24 BS3/4/6	1	
-	504243990105	REPAIR KIT SPRING BRAKE ACTUATOR		
1	-	LIP SEAL	1	
2	-	SEAL RING INTEGRAL	1	
3	-	O-RING ;STATIC	1	
4	-	SEALING RING .	2	
5	-	O-RING	1	
6	-	VALVE .	1	
7	-	DIAPHRAGM	1	
8	-	CHECK VALVE	1	
9	-	GAITER	1	
10	-	DIAPHRAGM	1	
11	-	RING	1	
12	-	VALVE SEAT	1	
13	-	SPRING	1	
14	-	BEARING	1	
15	-	BEARING .	1	
16	-	DUST SEAL	1	
17	-	SPLIT PIN .	1	
18	-	KNURL PIN .	1	
19	-	SPECIAL WASHER	1	
-	-	GREASE SACHET	4	
-	504243990102	TYPE 16/16 SBA PORTS SPARE KIT NO.1		
21	-	PRESSURE SCREW .	1	
22	-	SPRING ELEMENT NG-12	1	



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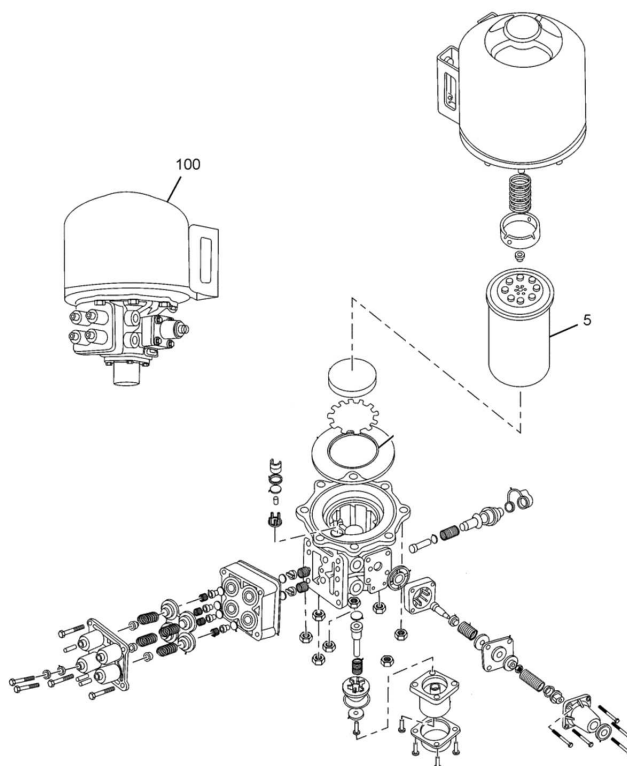
CI LPO 1613 BS4-2165185543R.05A

B14

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VC No : 20978042000R Group : (42) BRAKES Table : (2097804243R.04-DRYING & DISTRIBUTION UNIT (SCL))

Fig.	Part No	Part Description	Qty	Remarks
100	264143700163	DDU HI PR,VOSS PORT,TYRE INFLECTOR 120MM	1	
-	885444202516	KIT-DDU REPAIR MAJOR BS1/2/3/4	1	
5	216343709919	Desiccant Cartridge	1	
-	-	SEALING RING	1	
-	-	SEALING RING	1	
-	-	1-RingR12 Relay Valve	1	
-	-	Filter	1	
-	-	O Ring	1	
-	-	Spherical Valve	1	
-	-	Silencer Assembly	1	
-	-	NG8 Retaining Clip	1	
-	-	NG8 Spring Element	1	
-	-	Exhaust Flap-Combined Unit	1	
-	-	combined Unit/Air Dryer	1	
-	-	Diaphragm	1	
-	-	Gasket	1	
-	-	O-RING	1	
-	-	Sealing Ring (Lever Con Valve)	6	
-	-	Spherical Valve	1	
-	-	Gasket	1	
-	-	Qspv Diaphragm	1	
-	-	Sealing ring	1	
-	-	O-RING	4	
-	-	Ng12 Spring Element	4	
-	-	NG12-RETAINING CLIP	4	



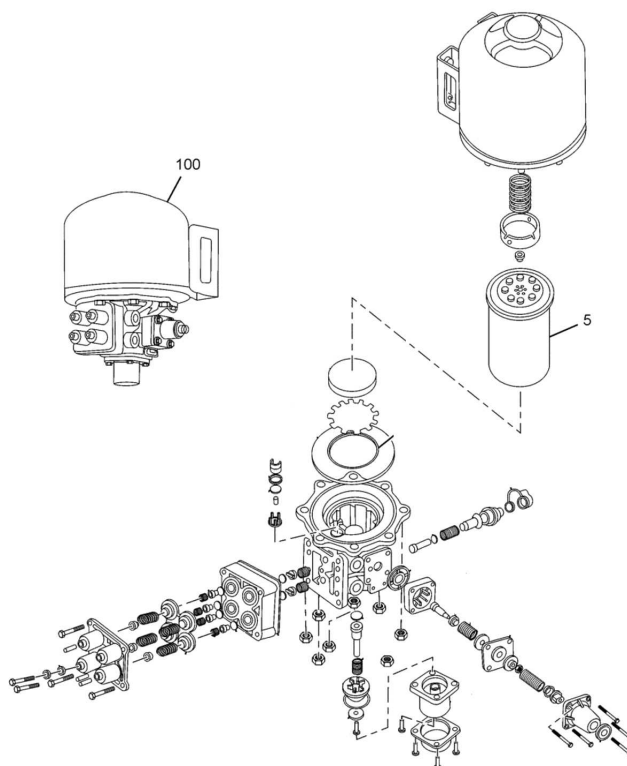
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VC No : 20978042000R Group : (42) BRAKES Table : (2097804243R.04-DRYING & DISTRIBUTION UNIT (SCL))

Fig.	Part No	Part Description	Qty	Remarks
-	-	Compression Spring-Combined unit	1	
-	-	Valve Seat	1	
-	-	Valve	6	
-	-	Compression Spring-Qspv(New)	7	
-	-	Lip Seal	1	
-	-	Spring-Combined UnitHcv	1	
-	-	O-RING	4	
-	-	O-RING	4	
-	-	O-RING	1	
-	-	O-RING	1	
-	-	Grease Satchet(JED-003-MO)-OKS	2	
-	-	Washer	1	
-	-	Sealing Ring	1	
-	-	Sealing Ring-Ghcv (Al)	1	
-	-	100911150essure Test Connector	1	
-	-	Dust Cap-Pwoc/Combined Unit	1	
-	-	Filter	1	
-	278243700188	REPAIR KIT-DDU (MINOR) BS1/2/3/4	1	
-	-	Purge Valve	1	
-	-	SEALING RING	1	
-	-	SEALING RING	1	
-	-	1-RingR12 Relay Valve	1	
-	-	Filter	1	
-	-	O Ring	1	
-	-	Spherical Valve	1	



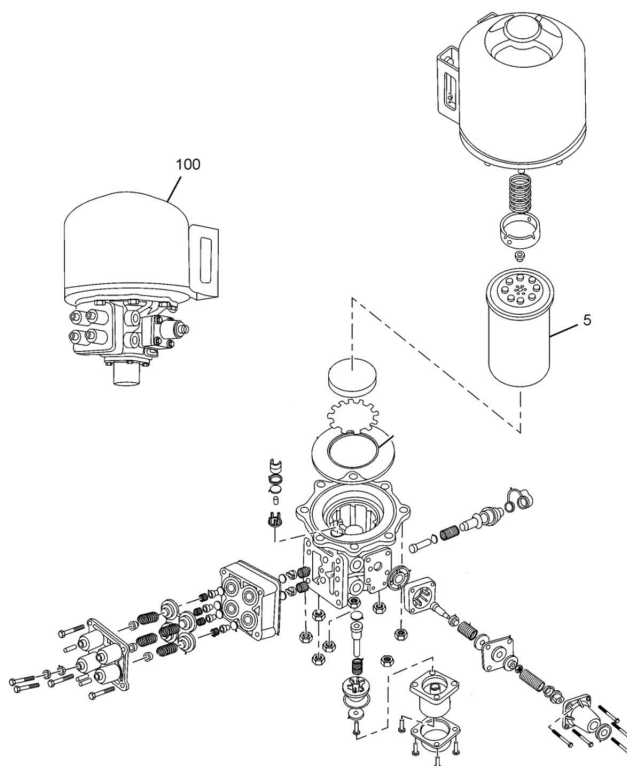
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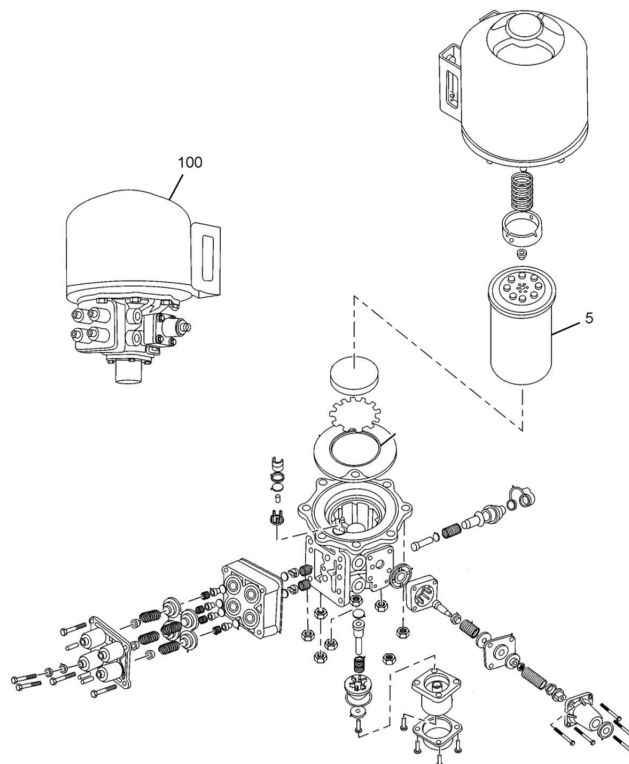
Fig.	Part No	Part Description	Qty	Remarks
-	-	Screw Holder	1	
-	-	NG8 Retaining Clip	1	
-	-	NG8 Spring Element	1	
-	-	Exhaust Flap-Combined Unit	1	
-	-	combined Unit/Air Dryer	1	
-	-	Diaphragm	1	
-	-	Gasket	1	
-	-	O-RING	1	
-	-	Sealing Ring (Lever Con Valve)	6	
-	-	Spherical Valve	1	
-	-	Gasket	1	
-	-	Qspv Diaphragm	1	
-	-	Sealing ring	1	
-	-	O-RING	4	
-	-	Ng12 Spring Element	4	
-	-	NG12-RETAINING CLIP	4	
-	-	Compression Spring-Combined unit	1	
-	-	Valve Seat	1	
-	-	Valve	6	
-	-	Compression Spring-Qspv(New)	7	
-	-	Lip Seal	1	
-	-	Spring-Combined UnitHcv	1	
-	-	O-RING	4	
-	-	O-RING	4	
-	-	O-RING	1	



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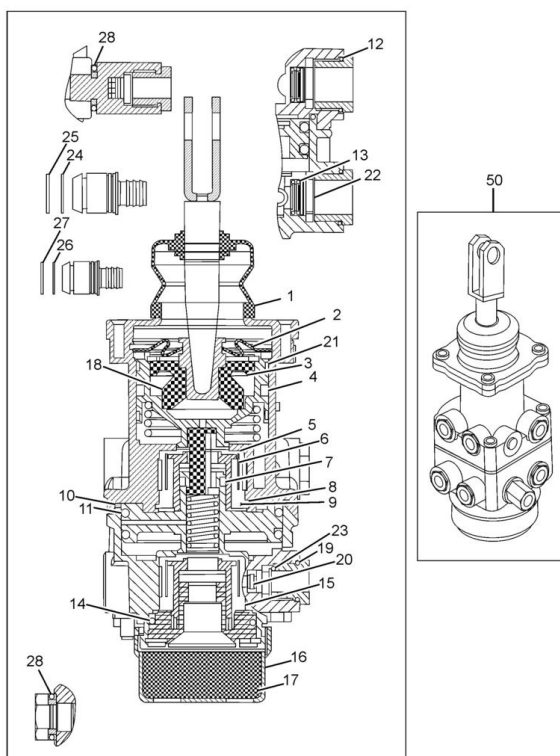
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VC No : 20978042000R Group : (42) BRAKES Table : (2097804243R.05-FOOT BRAKE VALVE)

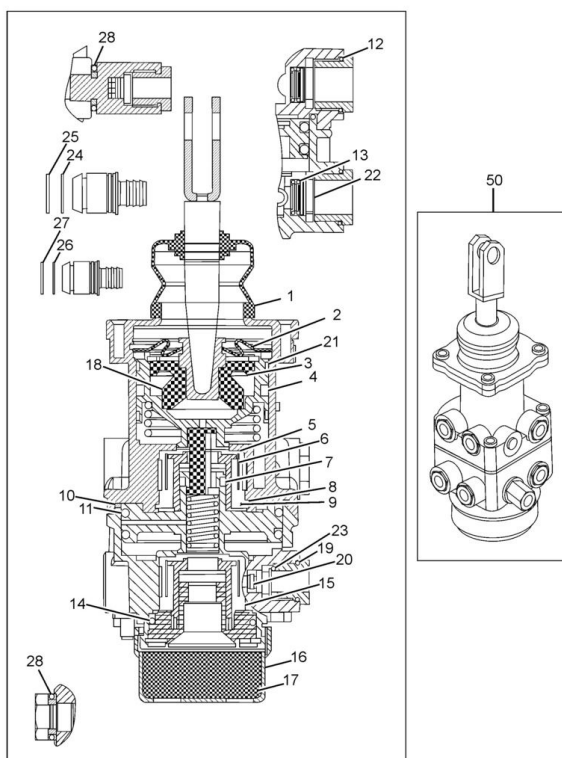
Fig.	Part No	Part Description	Qty	Remarks
50	503043700114	FOOT BRAKE VALVE	1	
-	264143700159	REPAIR KIT-DUAL BRAKE VALVE BS2/3/4	1	
	-----	CONSISTS OF :		
1	-	BOOT	1	
2	-	BOOT	1	
3	-	SPRING SEAT	1	
4	-	SEALING RING	1	
5	-	VALVE	2	
6	-	SPRING	2	
7	-	O RING	2	
8	-	O RING	2	
9	-	O RING	2	
10	-	O RING	1	
11	-	O RING	2	
12	-	SEALING RING NG12	4	
13	-	SPRING ELEMENT NG12	4	
14	-	O RING	1	
15	-	FILTER-DUAL BRAKE VALVE	2	
16	-	BOTTOM COVER	1	
17	-	MESH	1	
18	-	RUBBER SPRING	1	
19	-	SEALING RING NG8	3	
20	-	SPRING ELEMENT NG8	3	
21	-	GUIDE RING	2	
22	-	RETAING CLIP NG12	4	



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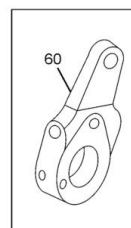
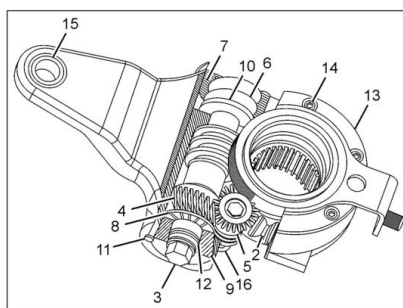
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VC No : 20978042000R Group : (42) BRAKES Table : (2097804243R.07-AUTO SLACK ADJUSTER FRONT)

Fig.	Part No	Part Description	Qty	Remarks
60	277642300230	AUTO SLACK ADJUSTER -LH140CD43 OFFSET	2	FOR SELECTION
60	277642300231	AUTO SLACK ADJUSTER -RH140CD43 OFFSET	2	FOR SELECTION
-	277842300165	MAJOR SPARE KIT	1	FOR MEI MAKE SLACK ADJ
	-----	CONSISTS OF:		
2	-	WORM WHEEL-AUTO SLACK ADJ.	1	
3	-	WORM SHAFT-AUTO.ADJUSTER	1	
4	-	CLUTCH WORM WHEEL	1	
5	-	ASSY PINION AND RATCHET	1	
6	-	SPRING-AUTO ADJUSTER	1	
7	-	SPRING RETAINER-AUTO.ADJ.	1	
8	-	THRUST BEARING-AUTO.ADJ.	1	
9	-	BEARING RETAINER	1	
10	-	SPRING SEAT-AUTO ADJUSTER	1	
11	-	RIVET TUBULAR-AUTO.ADJUSTER	2	
12	-	ORING-AUTO ADJUSTER	1	
13	-	ASSY COVER PLATE	1	
14	-	COUNTERSUNK HEAD SCREW	7	
15	-	TAIL BUSH-AUTO.ADJUSTER	1	
16	-	RETAINING SPRING	1	



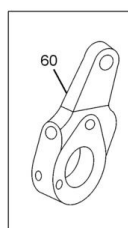
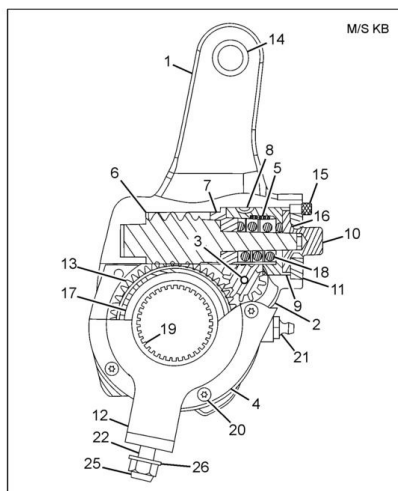
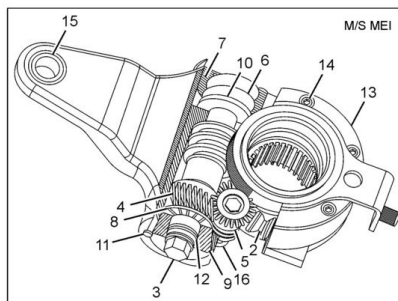
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M13

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VC No : 20978042000R Group : (42) BRAKES Table : (2097804243R.08-AUTO SLACK ADJUSTER REAR)

Fig.	Part No	Part Description	Qty	Remarks
60	277842300182	SLACK ADJUSTER STRAIGHT BS1/2/3/4	2	FOR SELECTION
60	277842300190	AUTO SLK. ADJ. 140CD BS1/2/3/4	2	FOR SELECTION
60	277842100101	ASSY. SLACK ADJUSTER FRONT(AUTO) BS1- 6	2	FOR SELECTION
60	277842100215	AUTO SLACK ADJUSTER -140CD O OFF BS1- 6	2	FOR SELECTION
-	277842300165	MAJOR SPARE KIT	1	FOR MEI MAKE
	-----	CONSISTS OF		
1	-	SASA BODY	1	
2	-	WORM WHEEL	1	
3	-	WORM SHAFT	1	
4	-	CLUTCH WORM WHEEL	1	
5	-	PINION & RATCHET ASSY	1	
6	-	SPRING	1	
7	-	SPRING RETAINER	1	
8	-	THRUST BEARING	1	
9	-	BEARING RETAINER	1	
10	-	SPRING SEAT	1	
11	-	TUBULAR RIVET	2	
12	-	O-RING	1	
13	-	COVER PLATE ASSY	1	
14	-	COUNTERSUNK HEAD SCREW	1	
15	-	TAIL BUSH	1	
16	-	RETAINING SPRING	1	
-	277842300172	MINOR KIT-AUTO.SLACK ADJUSTER,	1	FOR HALDEX MAKE SLACK ADJ
	-----	CONSISTS OF:		
-	-	GASKET-AUTO ADJUSTER	1	



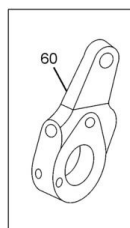
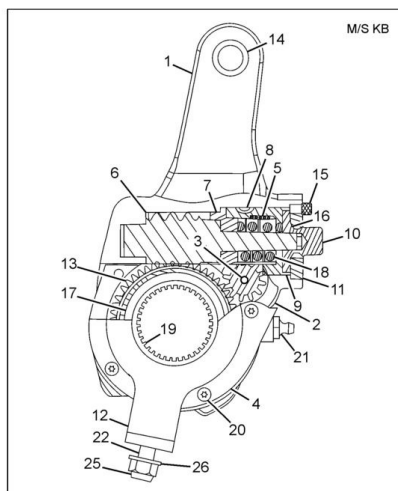
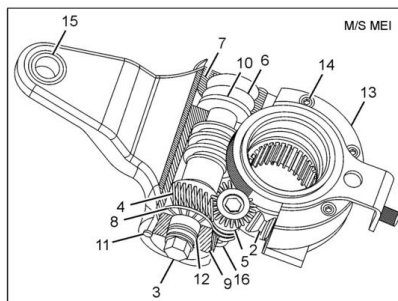
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VC No : 20978042000R Group : (42) BRAKES Table : (2097804243R.08-AUTO SLACK ADJUSTER REAR)

Fig.	Part No	Part Description	Qty	Remarks
-	-	RIVET-AUTO ADJUSTER	2	
-	-	ORING 12X3-AUTO.ADJUSTER	1	
-	-	ORING 44.2X3-AUTO ADJUSTER	2	
-	277842300168	KIT-AUTO. SLACK ADJUSTER	1	FOR HALDEX MAKE SLACK ADJ
	-----	CONSISTS OF:		
-	-	ASSY REGULATOR WHEEL	1	
-	-	NEEDLE BEARING-AUTO.ADJ.	1	
-	-	BUSHING 12.7 MM	1	
-	-	CONTROL ARM BUSHING	1	
-	-	FRONT COVER-AUTO.ADJUSTER	1	
-	-	REAR COVER-AUTO.ADJUSTER	1	
-	-	GASKET-AUTO ADJUSTER	1	
-	-	WORM SHAFT-AUTO ADJUSTER	1	
-	-	CLUTCH WHEEL-AUTO ADJUSTER	1	
-	-	RIVET-AUTO ADJUSTER	2	
-	-	ORING 12X3-AUTO.ADJUSTER	1	
-	-	ORING 44.2X3-AUTO ADJUSTER	2	
-	-	TORX SCREW-AUTO.ADJUSTER	7	
-	-	COIL SPRING-AUTO.ADJUSTER	1	
-	-	THRUST WASHER-AUTO.ADJ.	1	
-	277842990105	MAJOR SPARE KIT	1	FOR KB MAKE SLACK ADJ
1	-	HOUSING	1	
2	-	GASKET REFERENCE UNIT	1	
3	-	ADJUSTMENT SCREW	1	
5	-	CLUTCH SPRING	1	



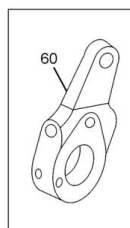
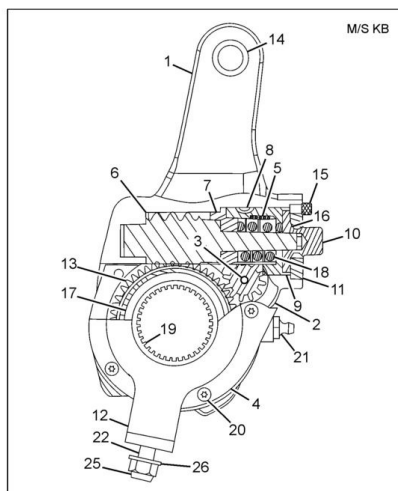
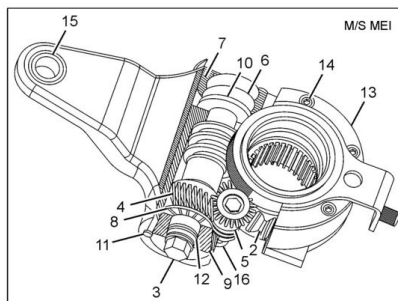
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VC No : 20978042000R Group : (42) BRAKES Table : (2097804243R.08-AUTO SLACK ADJUSTER REAR)

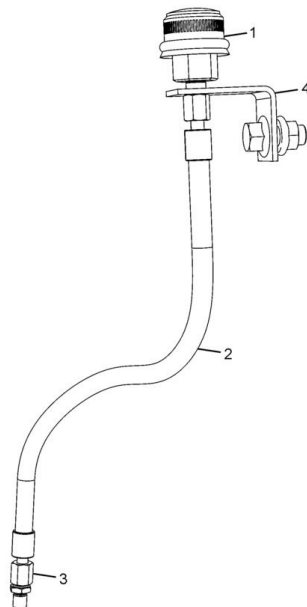
Fig.	Part No	Part Description	Qty	Remarks
6	-	WORM SCREW	1	
7	-	CLUTCH BEARING	1	
8	-	CLUTCH WHEEL	1	
9	-	AUTO SLACK ADJUSTER- CLUTCH RING	1	
10	-	AUTO SLACK ADJUSTER- HEXAGONAL WHEEL	1	
11	-	END COVER SCREW	1	
14	-	ARM BUSHING	1	
15	-	RIVET	1	
16	-	O-RING	1	
17	-	O-RING	2	
18	-	POWER SPRING	1	
19	-	WORM WHEEL	1	
20	-	SIDE COVER SCREWS	6	
21	-	GREASE FITTING	1	
-	-	GREASE POUCH	1	
25	-	NYLOC NUT	1	
26	-	WASHER	1	
-	277842300170	REFERENCE UNIT ASSY SPARE KIT	1	FOR KB MAKE SLACK ADJ
4	-	AUTO SLACK ADJUSTER- SIDE COVER II	1	
12	-	AUTO SLACK ADJUSTER- REFERENCE ARM II	1	
13	-	AUTO SLACK ADJUSTER- REFERENCE WHEEL II	1	
22	-	STUD M8x1.25	1	
24	-	AUTO SLACK ADJUSTER- REF UNIT O-RING II	1	



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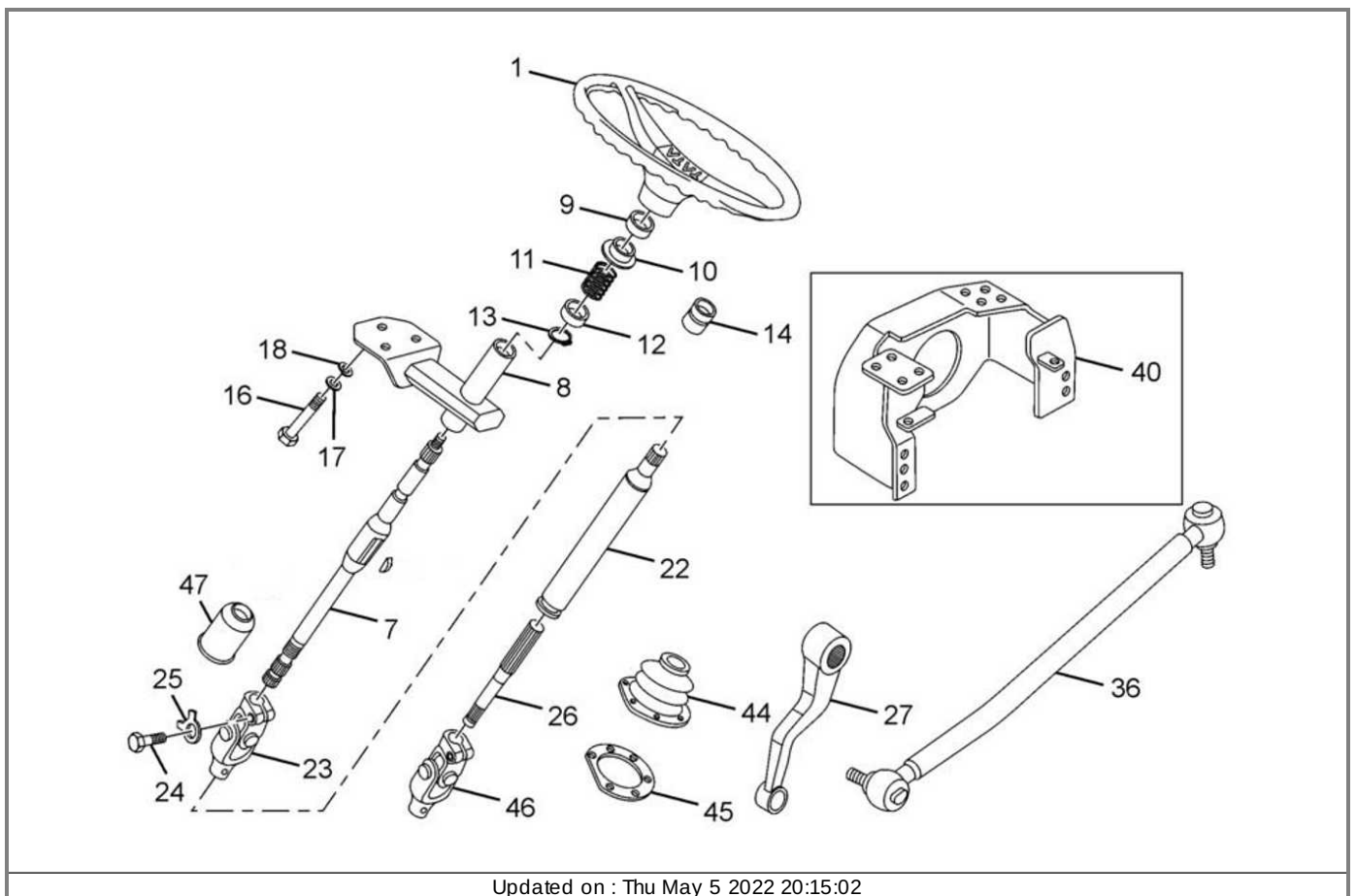
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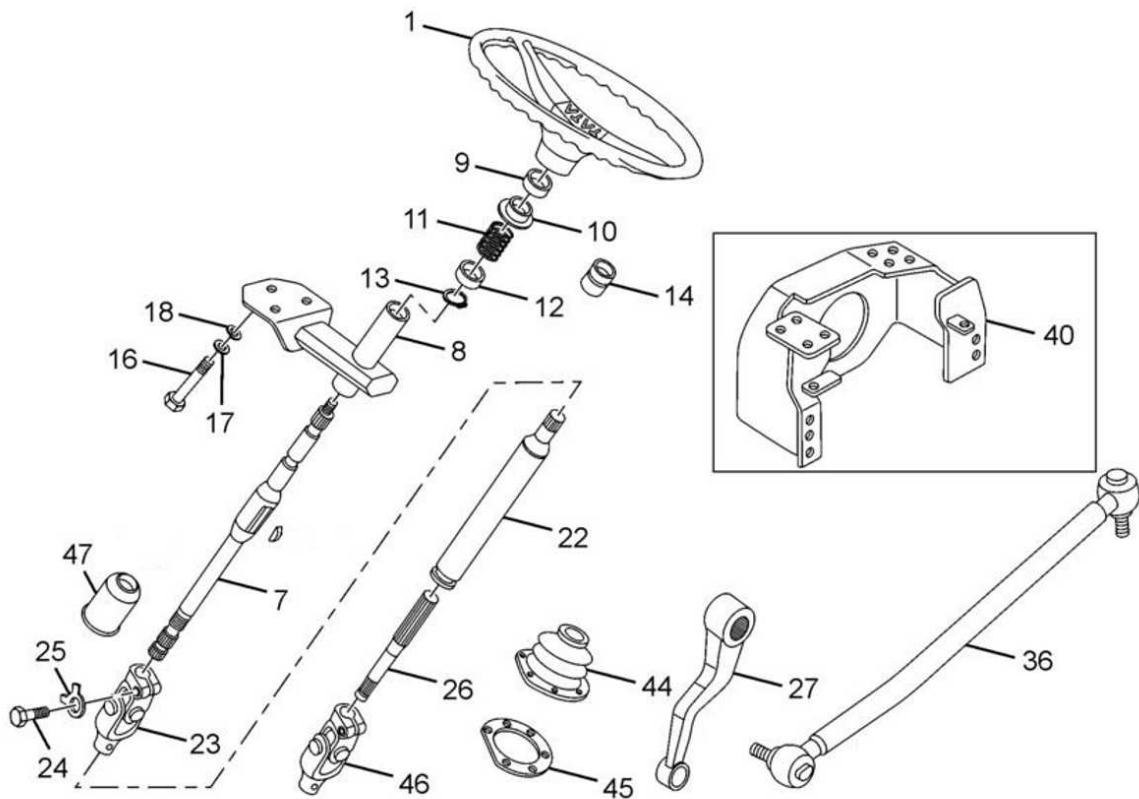
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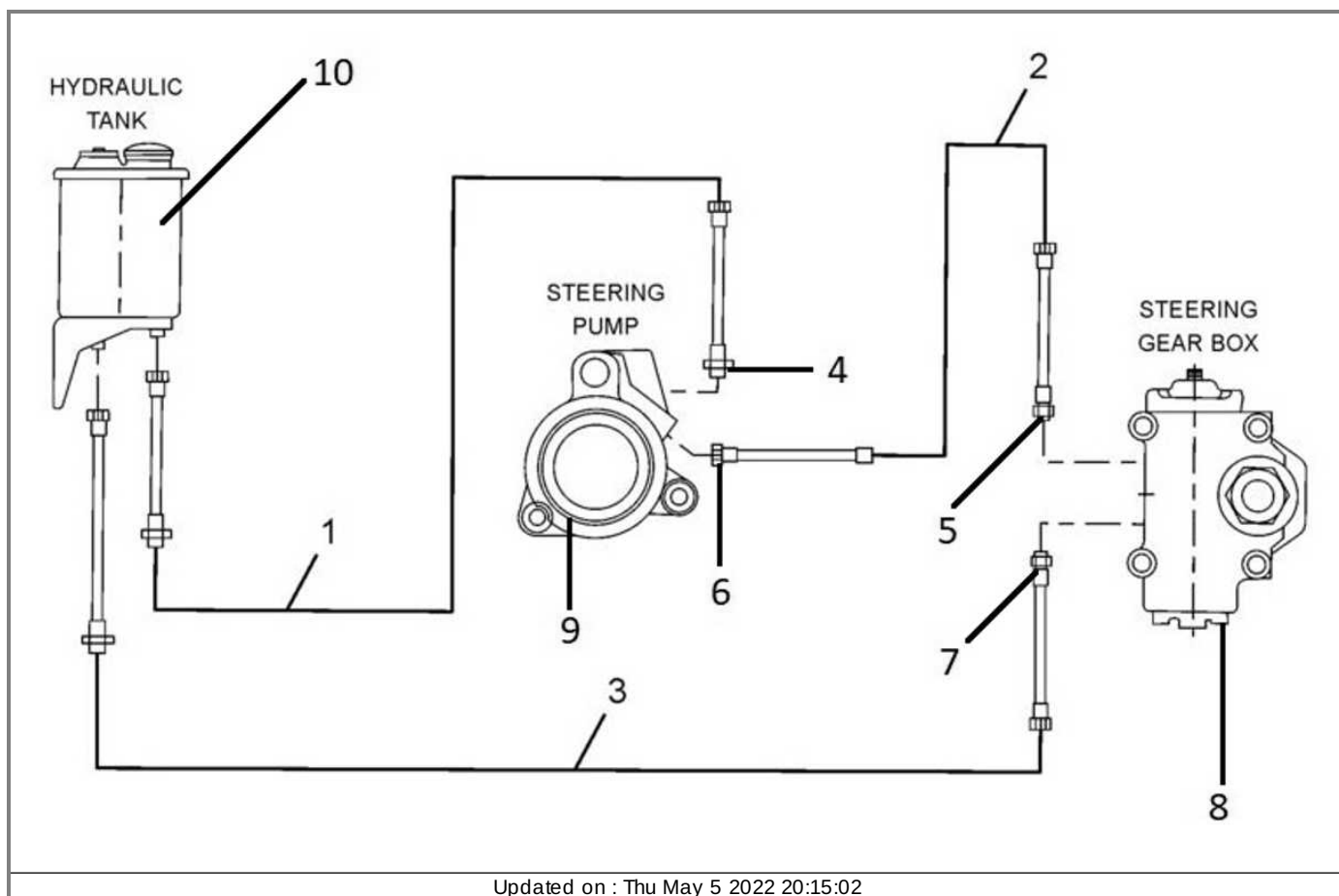
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VC No : 20978042000R Group : (46) STEERING Table : (2097764246R.01-STEERING LINKAGE)				
Fig.	Part No	Part Description	Qty	Remarks
1	280846400101	ASSY. STEERING WHEEL COMP 470DIA. BS1- 4	1	
-	280846400103	ASSY TOP COVER	1	
-	265446406312	T EMBLEM (70; TS:11234)	1	
7	218746200101	ASSY STEERING SPINDLE	1	
-	218746100101	ASSY. STEERING COL. WITHOUT STG. WHEEL	1	
8	218746100102	ASSY STEERING COLUMN SUPPORT	1	
9	264146207920	SPACER	1	
10	265446209915	SPRING SEAT	1	
11	265446208711	COMPRESSION SPRING	1	
12	265446208278	SPRING SEAT CUP	1	
13	14550602009	EXT. CIRCLIP 20X1.2 N	1	
14	264046203102	SRDG BALL BEARING	2	
16	11323998045	HEX. SCREW M 10X25	3	
17	12460501057	BRIGHT WASHER 10.5	3	
18	12520698050	SPRING WASHER B10	3	
22	263246200105	ASSY STEERING SPINDLE BS1/2/3/4	1	
-	264146206301	RUBBER BELLOW	1	
23	265146600102	ASSY. UNIVERSAL JOINT BS1/2/3/4	1	
-	265146603201	BOLT	2	
-	12580600849	TAB WASHER 8.4 TS17730	2	
24	-	HEX. SCREW	2	NOT SERVICED
25	12580601055	TAB WASHER 10.5	2	
26	263246207909	STG. SPINDLE BOTTOM LPT1613 L=206 BS1- 4	1	
27	257446356003	PITMAN ARM	1	
36	209946000115	ASSY DRAG LINK	1	

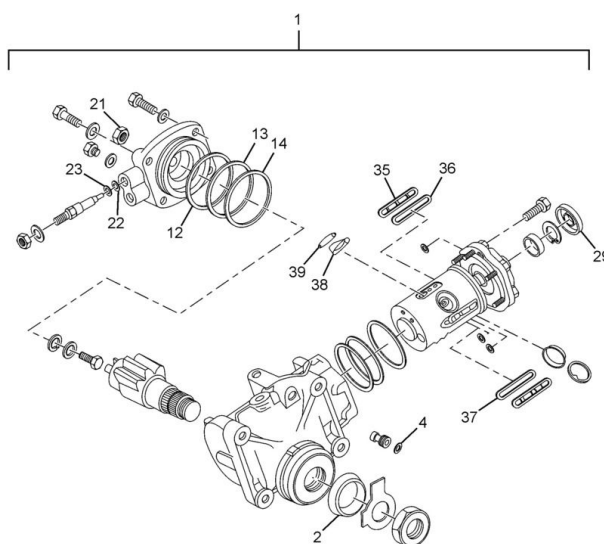


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VC No : 20978042000R Group : (46) STEERING Table : (2097764246R.03-POWER STEERING GEAR BOX)				
Fig.	Part No	Part Description	Qty	Remarks
1	206746600101	BALL & NUT POWER STG. GEAR BS1/2/3/4	1	
	257346210102	KIT-SEAL P/STRG G/BOX BS1/2/3/4	1	
	-----	CONSISTING OF:		
2	-	DUST SEAL	1	
	-	GASKET	3	
	-	SUPPORT RING	3	
4	-	O RING	1	
13	-	O RING	1	
12	-	O RING	1	
14	-	SEALING RING	1	
21	-	SEALING NUT	1	
22	-	O RING	2	
23	-	O RING	2	
29	-	PROTECTIVE CAP	1	
35	-	GASKET	2	
36	-	GASKET	2	
37	-	GASKET	2	
38	-	GASKET	2	
39	-	GASKET	2	
	-	GASKET	2	



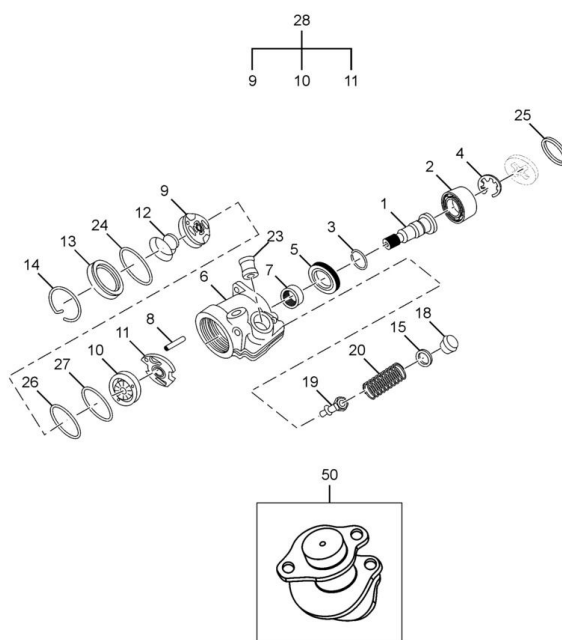
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VC No : 20978042000R Group : (46) STEERING Table : (2097764246R.04-POWER STEERING PUMP)

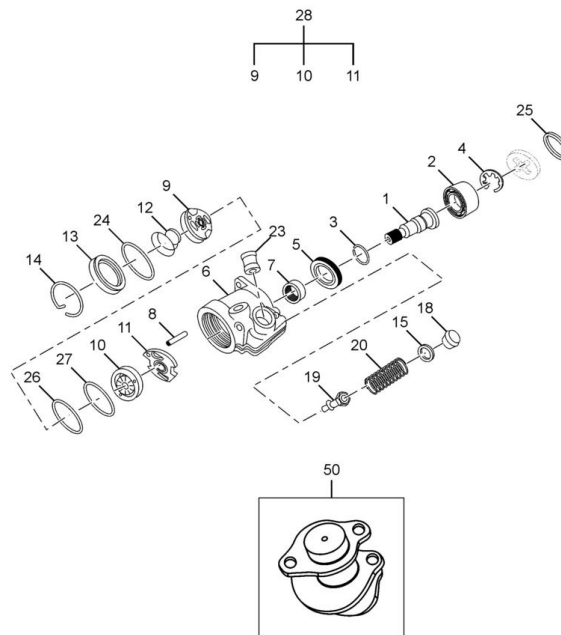
Fig.	Part No	Part Description	Qty	Remarks
50	275446600103	ASSY. VANE PUMP BS1/2/3/4	1	
1	275446609912	SHAFT	1	
2	275446609913	BALL BEARING	1	
3	275446609914	SNAP RING	1	
4	275446609915	RETAINING RING	1	
5	550746607801	SEAL SHAFT	1	
6	275446603702	HOUSING	1	
7	275446609920	NEEDLE SLEEVE	1	
8	275446609921	DOWEL PIN	1	
9	504346990115	PRESSURE PLATE	1	
10	275446609924	ROTOR SET	1	
11	275446609925	FRONT PLATE	1	
12	275446609927	COMPRESSION SPRING (TAPER)	1	
13	275446609928	COVER	1	
14	275446609929	HOOK SNAP SPRING	1	
15	275446609930	SEALING RING	1	
-	275446609931	SCREW PLUG M16X1.5 (PA-6)	1	
-	275446609932	SCREW PLUG M16X1.5 (PA-6)	1	
18	275446609933	SCREW PLUG	1	
19	550746600170	FLP WITH PRV 100 BAR	1	
20	275446609935	COMPRESSION SPRING	1	
23	275446609938	COUPLING	1	
24	275446609939	PROFILE SEALING RING	1	
25	275446609940	O RING	1	
26	275446609941	O RING	1	



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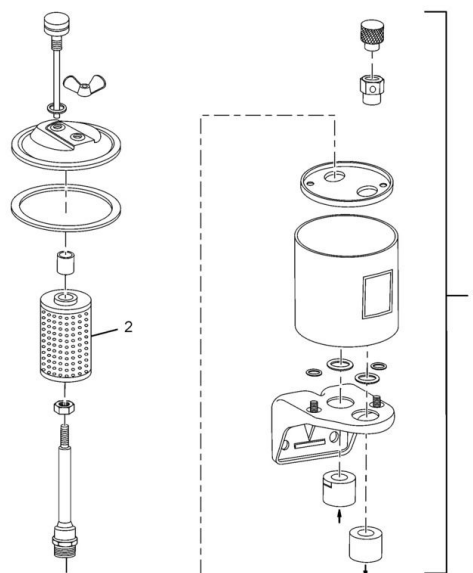
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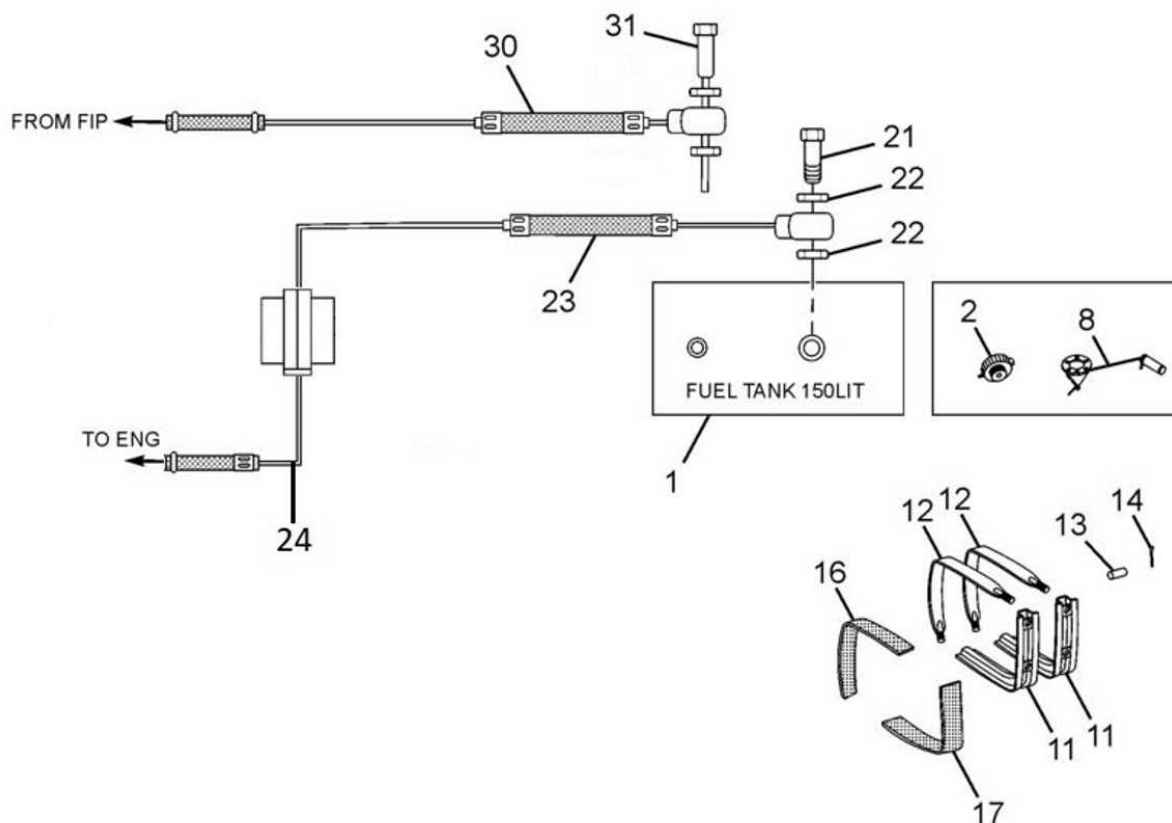
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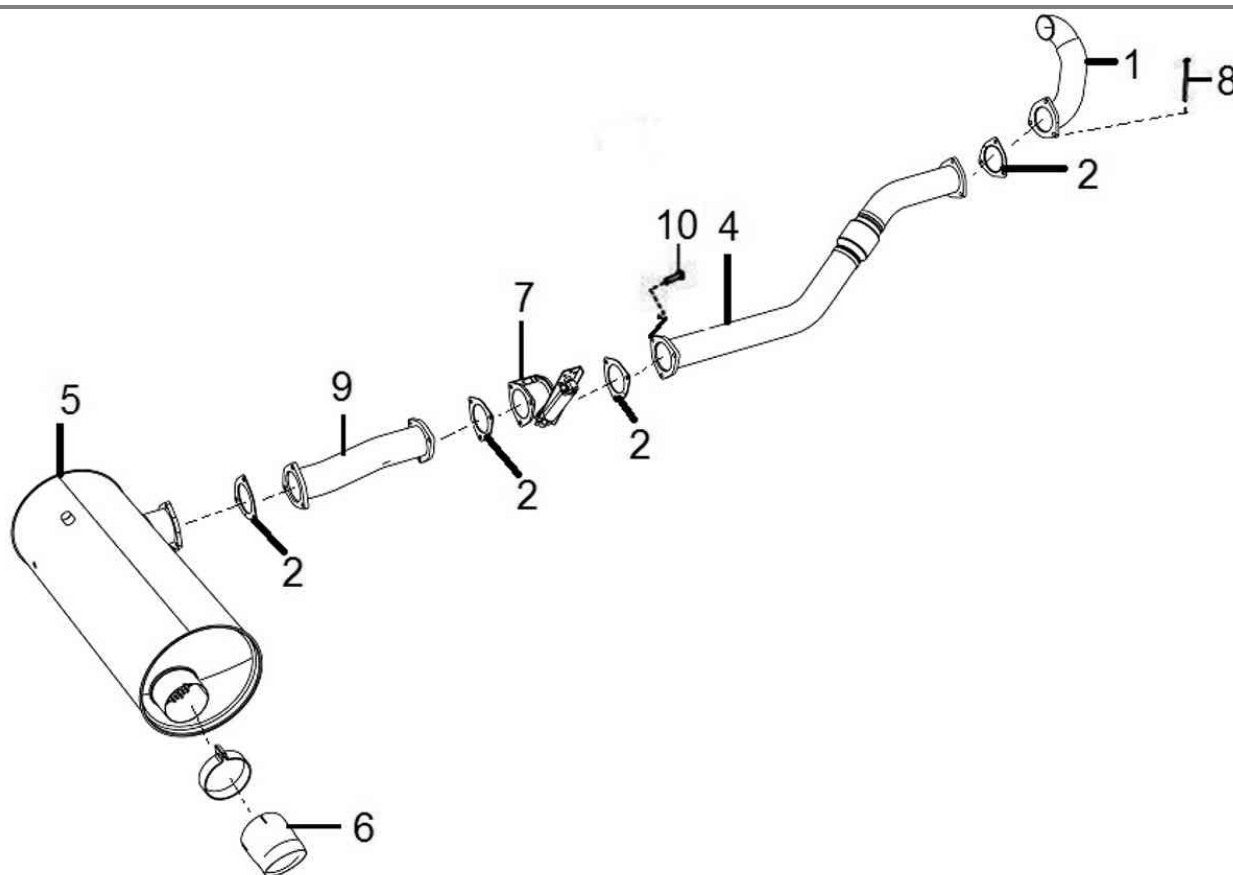
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VC No : 20978042000R Group : (47) FUEL SYSTEM Table : (2097804247R.01-FUEL SYSTEM)

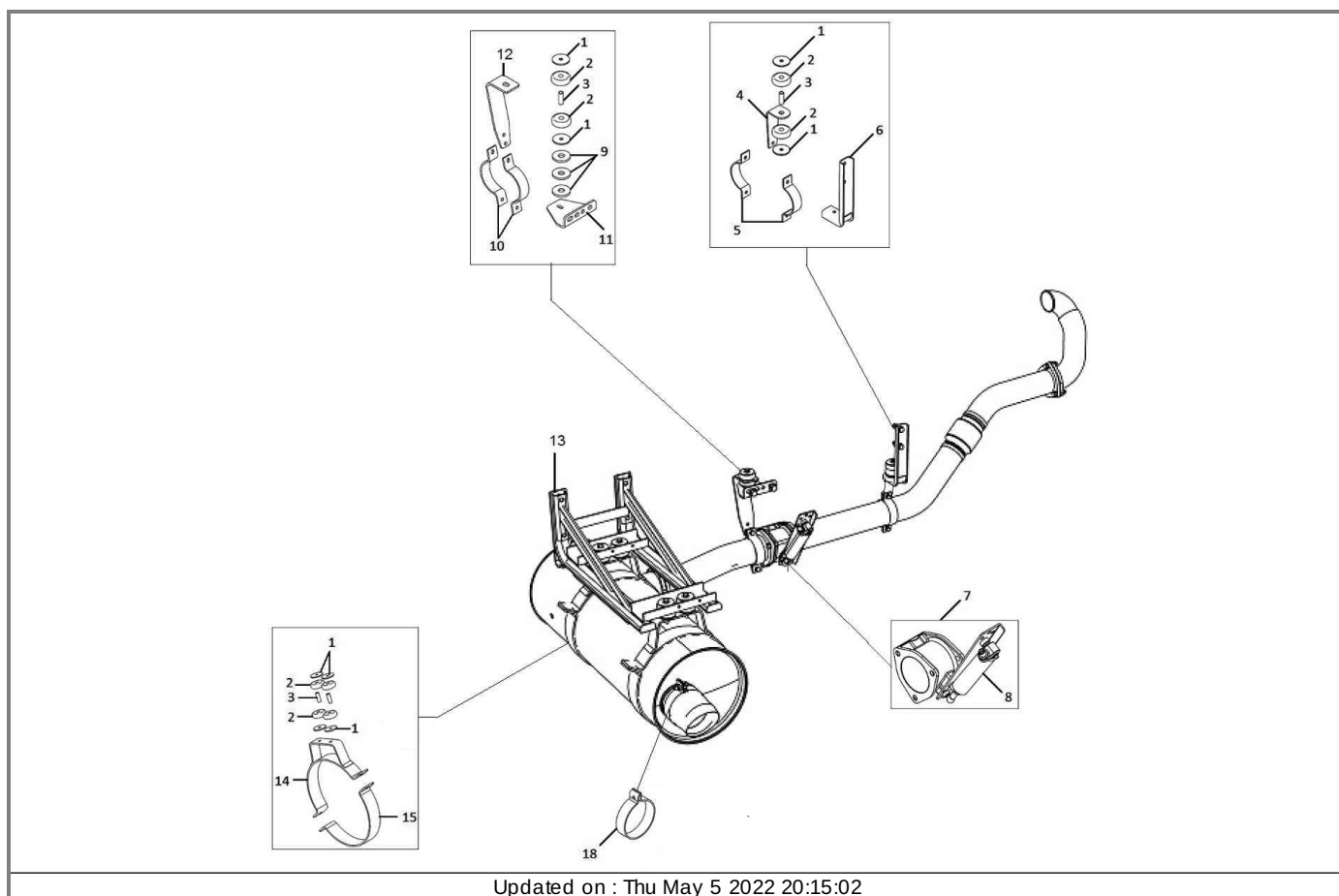
Fig.	Part No	Part Description	Qty	Remarks
1	209947100111	ASSY FUEL TANK COMPL.(225 LTR. ROUND)	1	
2	0424700605J	ASSY FUEL TANK CAP	1	
-	209947100110	ASSY DIP STICK (COMPL) 225 LTR ROUND	1	
-	278247600106	ASSY.SUCTION TUBE WITH STAINER	1	
8	261854209904	TANK UNIT FUEL GAUGE	1	
11	278247500103	ASSY. SUPPORT (FUEL TANK 500 DIA.)	2	
12	278247500104	ASSY STRAP	2	
13	261847506701	PIN	2	
14	13150609288	SPLIT PIN 4X28 IS549 SS8451-8C	2	
16	278247507701	RUBBER PACKING.	2	
17	278247507702	RUBBER PACKING	2	
-	257647507101	REINFORCEMENT	2	
	-----	FUEL LINES		
21	206847107202	BANJO BOLT	1	
22	16220710215	SEALING WASHER 14X18 IS3175 CU	6	
23	209747600112	SUCTION PIPE ASSY;FUEL TANK TO FILTER	1	
24	209747600113	SUCTION PIPE ASSY;FILTER TO ENGINE	1	
30	209747600114	RETURN PIPE ASSY;ENGINE TO FUEL TANK	1	
31	275147600103	ASSY.PIPE UNION BOLT	1	
-	220747709911	WATER SEPARATOR SENSOR ASSY	1	



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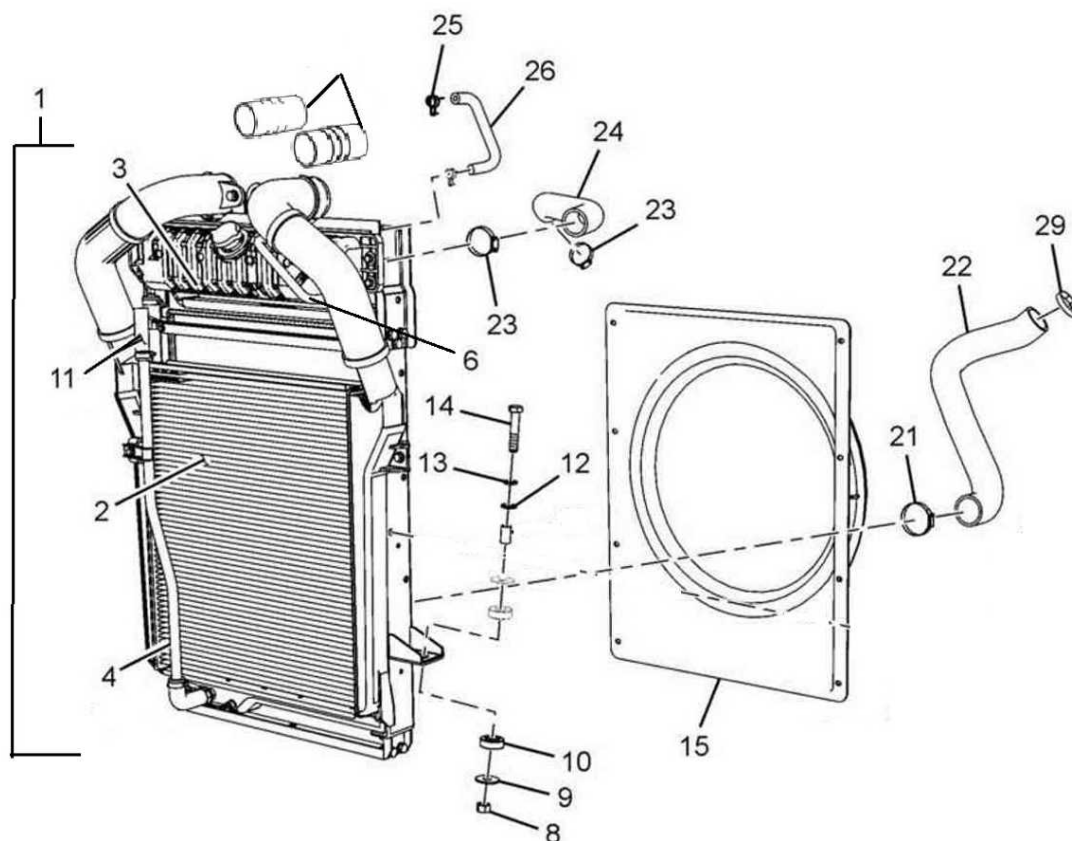
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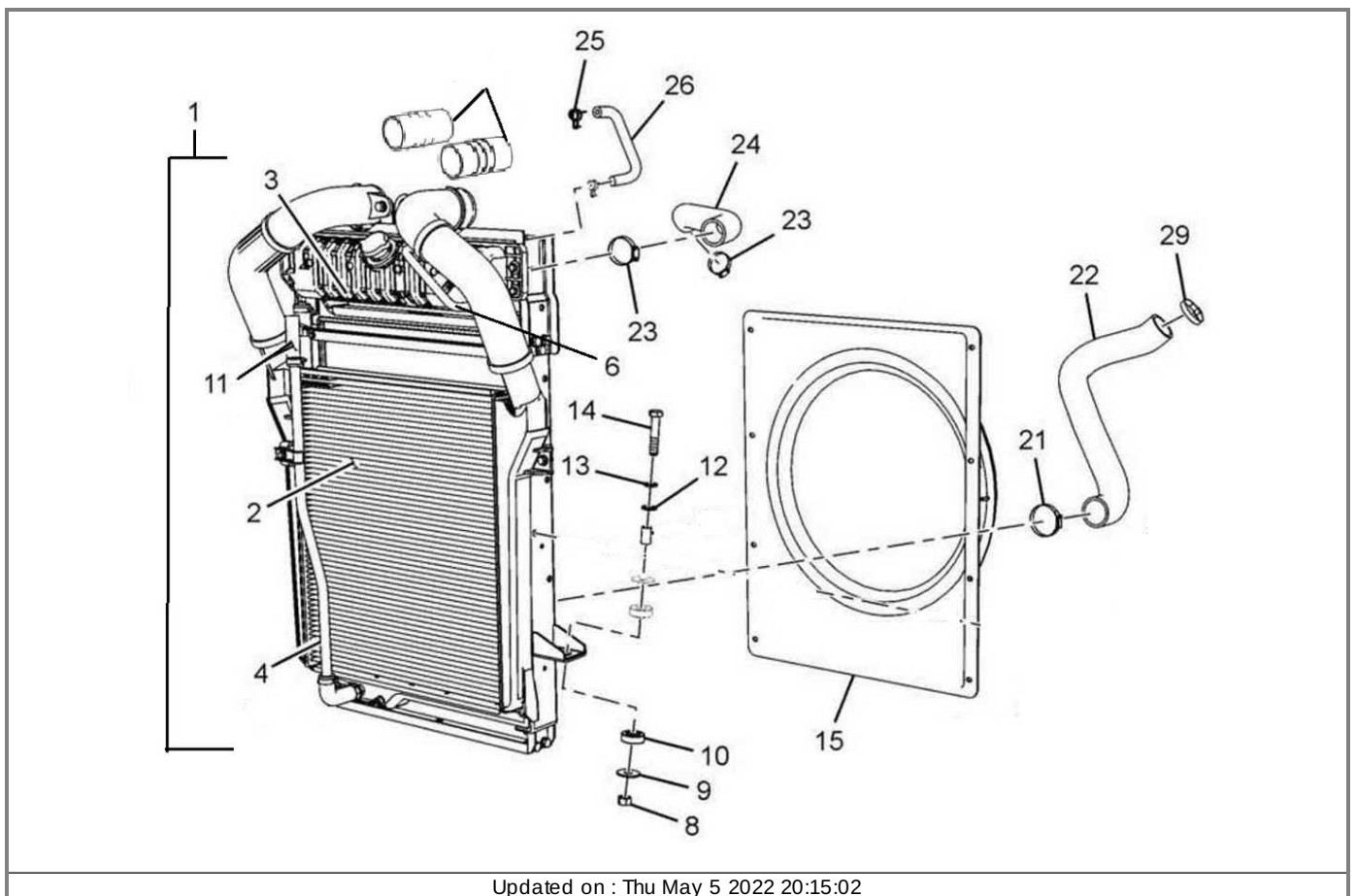
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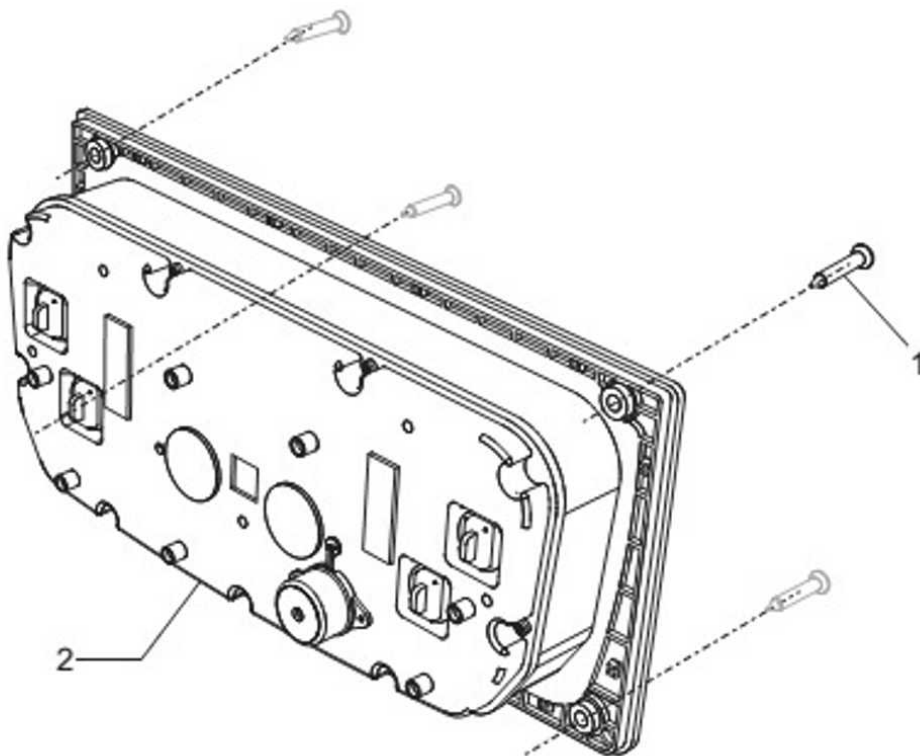
VC No : 20978042000R Group : (50) RADIATOR Table : (2069400250R.01-ENGINE COOLING SYSTEM)

Fig.	Part No	Part Description	Qty	Remarks
1	206950100272	ENGINE COOLING SYSTEM ASSY	1	
2	206950100271	RADIATOR ASSY	1	
3	206950110102	INTERCOOLER ASSY	1	
4	206950106965	PIPE;WATER FILLER	1	
5	206914605845	HOSE HUMP	2	
6	206950105856	VENT HOSE (RAD TO ENGINE)	1	
-	206914603825	PIPE;INTERCOOLER TO AIR INTAKE PIPE	1	
-	206914616904	PIPE;TC TO INTERCOOLER	1	
-	278614605802	HOSE HUMP BS1/2/3/4	2	
8	12051596020	HEX NUT M16 IS1364P3-8-SS8451-8C	2	
9	257450009202	WASHER (47DIA)	4	
10	257450006301	RUBBER BUFFER	4	
11	206950105890	ELBOW HOSE	1	
12	-	BRIGHT WASHER 17	2	NOT SERVICED
13	12520696031	SPRING WASHER B16	2	
14	11063898165	HEX BOLT M16X85 TS17100-8.8-SS8451-8C	2	
15	206950506337	FAN SHROUD	1	
21	14280599337	HOSE CLAMP TB60 SAE J1508	1	
-	278650125830	HOSE;RADIATOR BOTTOM TANK TO ENGINE	1	
-	206950106904	PIPE;RADIATOR BOTTOM TO ENGINE	1	
22	206950115803	RUBBER HOSE;ENGINE TO RADIATOR	1	
23	14280598365	HOSE CLAMP TB58 SAE J1508	1	
24	206950125807	HOSE;ENGINE TO RADIATOR TANK;TOP	1	
25	14280500161	HOSE CLAMP 16 IS4762 SS8451-8B	4	
26	252750105868	RUBBER HOSE (L=645)	1	

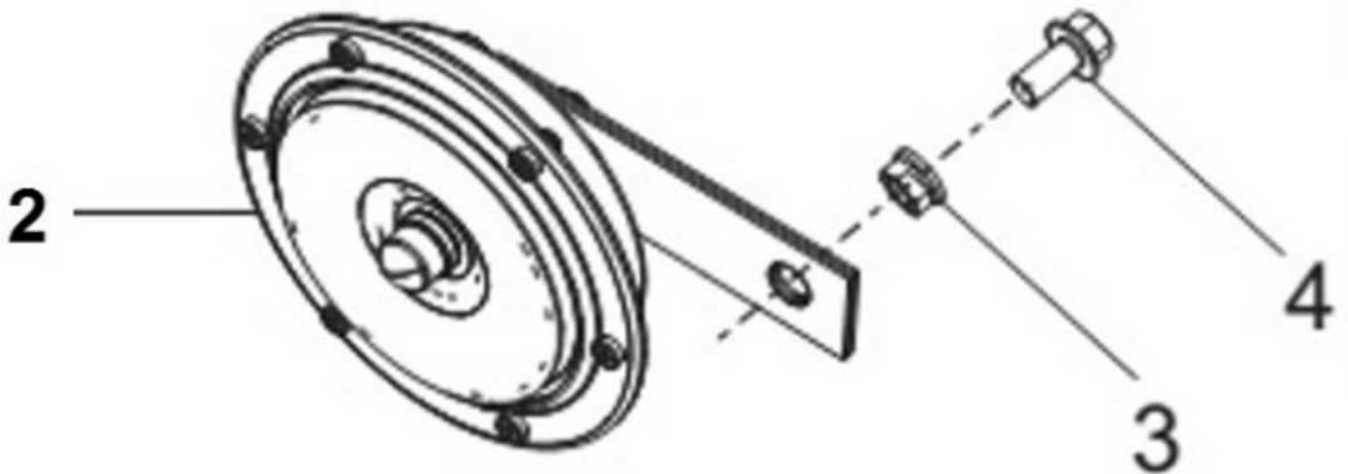


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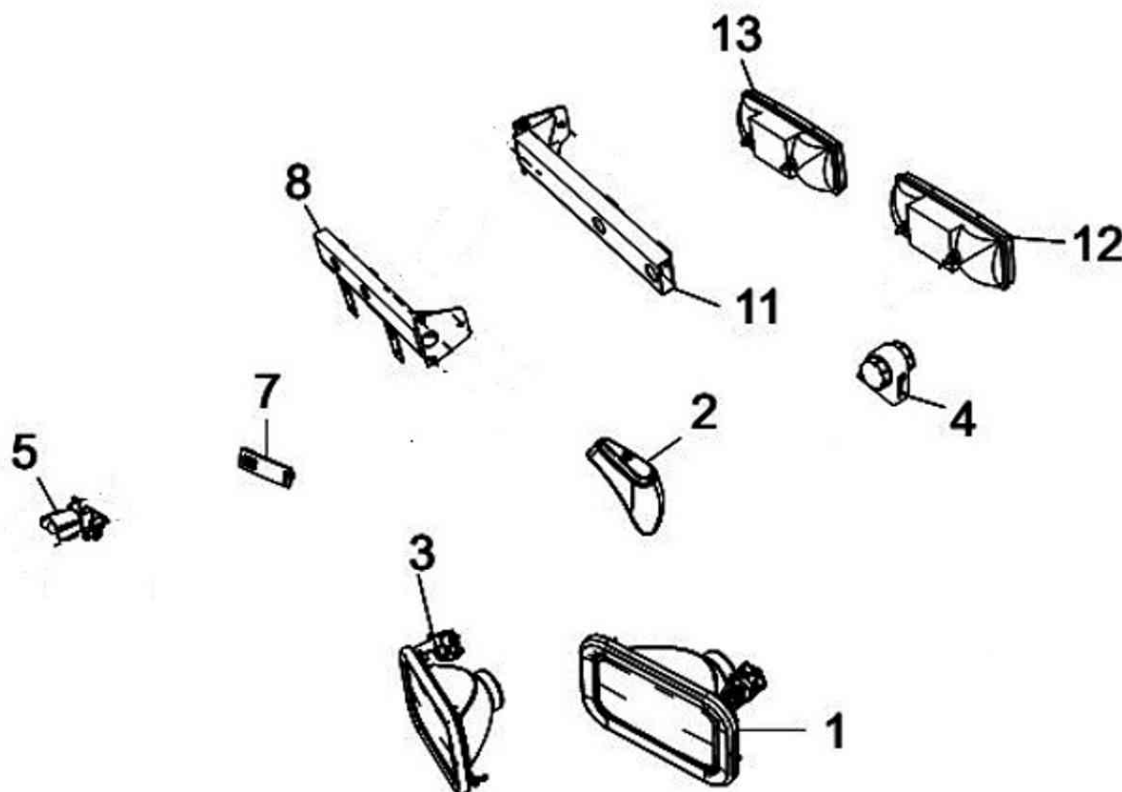
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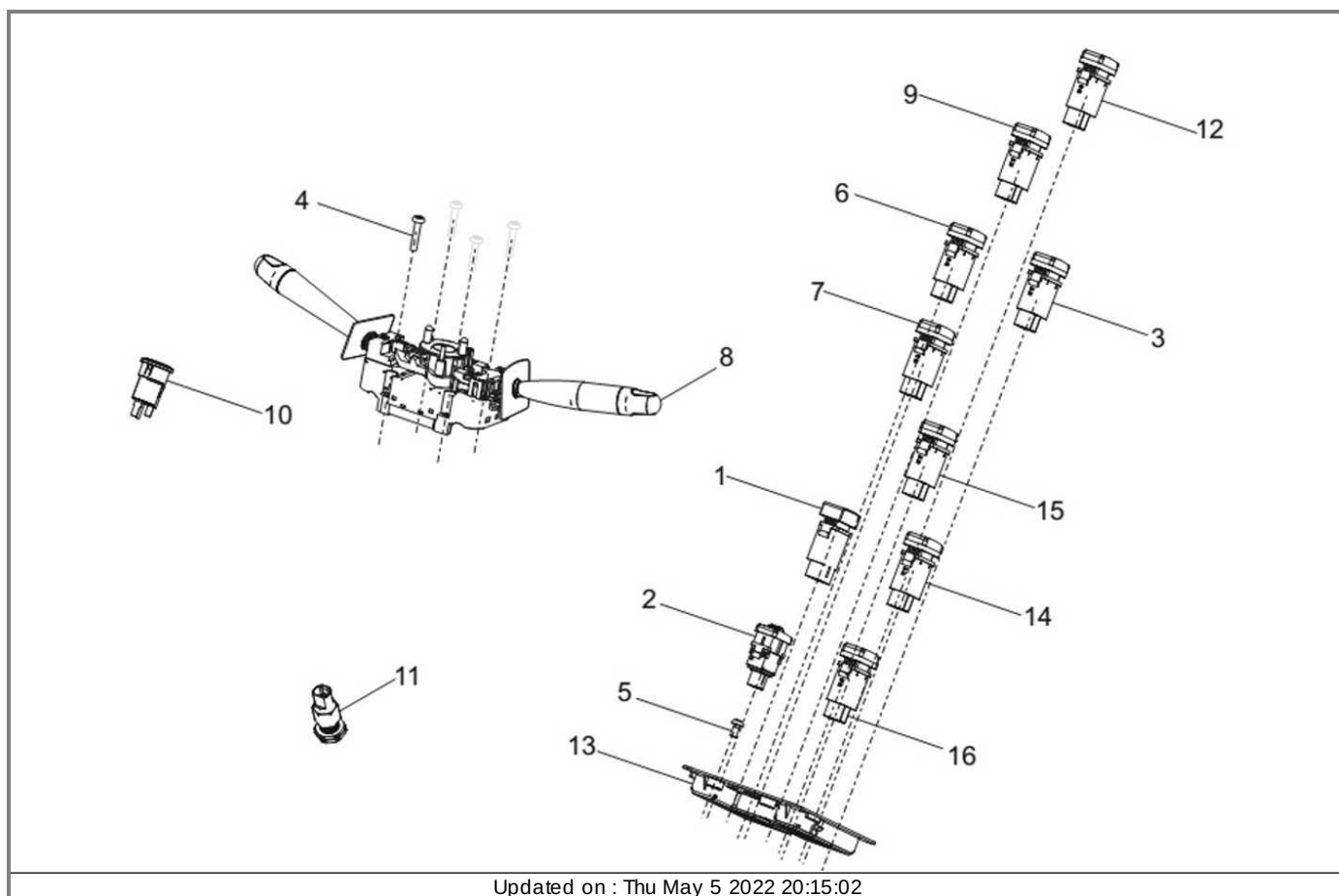
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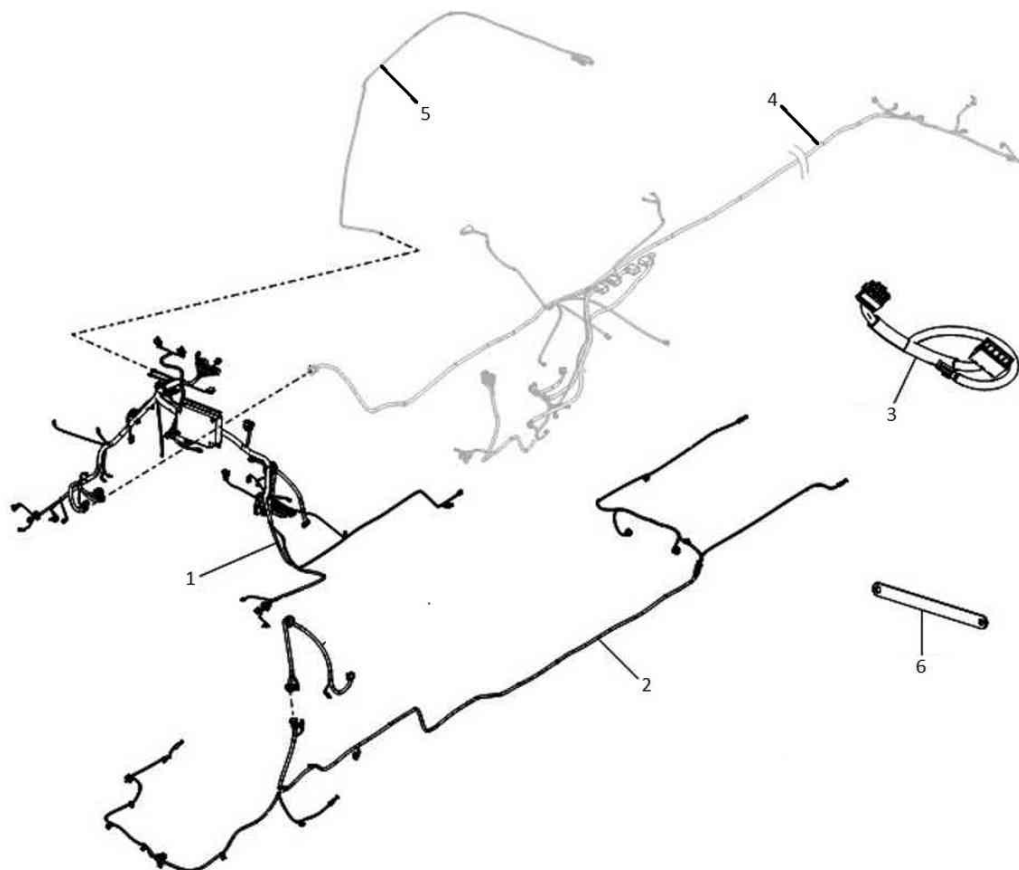
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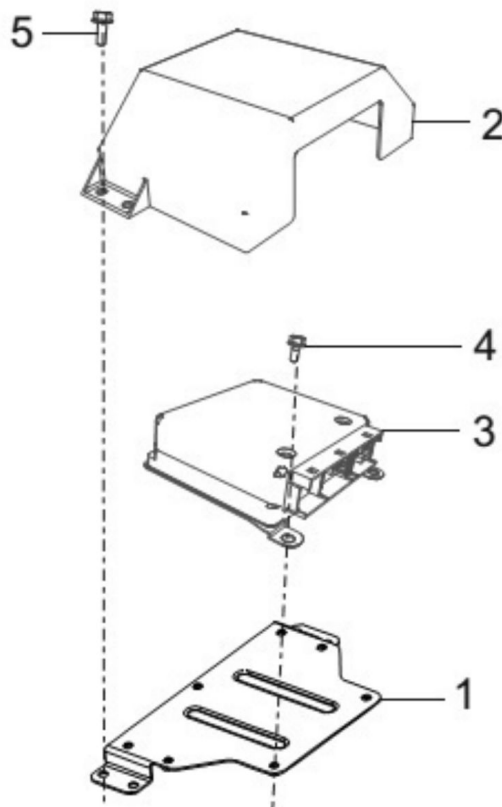
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VC No : 20978042000R Group : (54) ELECTRICALS Table : (209781426054R.01-WIRING HARNESS)

Fig.	Part No	Part Description	Qty	Remarks
1	209754600151	WIRING HARNESS;MAIN	1	
2	209754600112	WIRING HARNESS;ABS FRAME	1	
3	208054600102	WIRING HARNESS PIGTAIL ABS ECU	1	
4	209754601603	WIRING HARNESS;TAIL	1	
5	209754660116	WIRING HARNESS;ROOF	1	
6	219054100116	EARTH CABLE	1	
-	209754600150	WIRING HARNESS;ENGINE	1	
-	410126800113	ASSY CLAMP FOR PGS CABLE	3	
-	207854820127	ASSY CABLE SET(FOR CAB LAMP).	1	
-	264354249905	RELAY 24V NO/NC-R ENGINEERING	2	
-	260854504901	RELAY (24V)	1	
-	62123225011	FUSE PAL 30A ISO8820	8	
-	62123225363	FUSE MEGA 500A ISO8820 BS3/4/6	2	
-	62123224006	FUSE ATO BLADE 5A ISO8820	27	
-	62123224014	FUSE ATO BLADE 10A ISO8820	9	
-	62123224031	FUSE ATO BLADE 20A ISO8820	3	
-	62123224049	FUSE ATO BLADE 25A ISO8820	2	
-	62123225045	FUSE PAL 60 A ISO8820	1	
-	277054244601	MICRO RELAY 24V 10A BS1/2/3/4/6	10	
-	283954209906	WIPER CONTROLLER 24V	1	
-	264354249902	FLASHER 24V BS2/3/4/6	1	



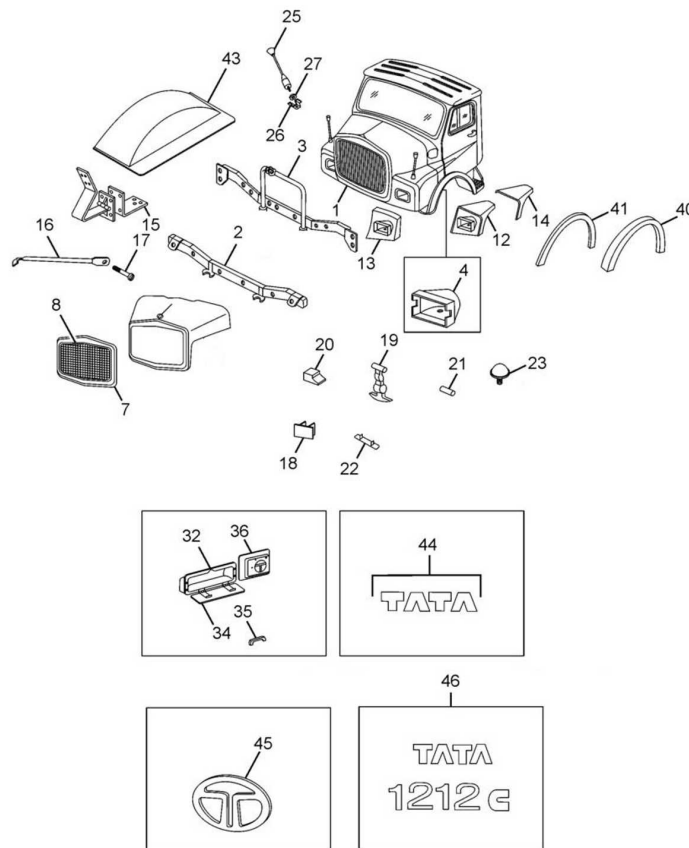
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VC No : 20978042000R Group : (60) BODY Table : (2075208060R.01-CAB)

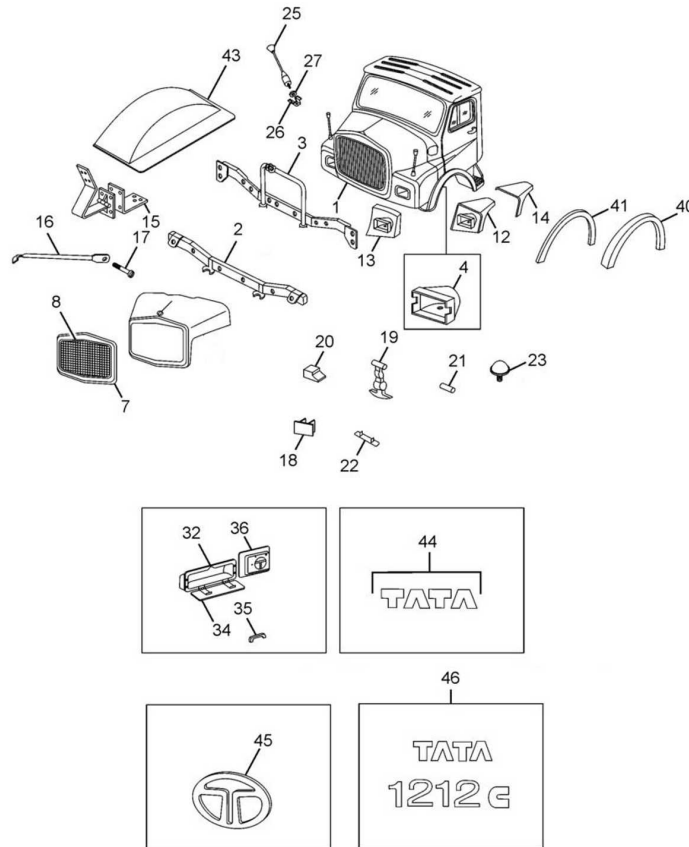
Fig.	Part No	Part Description	Qty	Remarks
1	207560120109	CAB SHELL ASSY;PAINTED	1	
2	263260100104	ASSY TIE MEMBER COMP.BOTTOM	1	
3	207560120114	TIE MEMBER ASSY WITH FRAME;TOP	1	
4	259281100131	ASSY. HEAD LAMP DOME BS1/2/3/4/6	2	
7	350552078202	RADIATOR SHELL	1	
8	350552078207	RADIATOR GRILL	1	
-	207552070105	ASSY REINFORCEMENT(RADIATOR SHELL)	1	
12	35055207019835	ASSY. BONNET SIDE LH CED+SEAL BS1/2/3/4	1	
12	35055207019935	ASSY. BONNET SIDE RH CED+SEAL BS1/2/3/4	1	
13	350552178206	BONNET SIDE(FRONT) L.H.	1	
13	350552178207	BONNET SIDE(FRONT) R.H.	1	
14	350552078205	BONNET SIDE(REAR)L.H.	1	
14	350552078206	BONNET SIDE(REAR)R.H.	1	
15	350588070117	ASSY HINGE RH	1	
15	350588070108	ASSY HINGE LH	1	
16	263260100108	ASSY BONNET STAY	1	
-	207565208201	TOP RAIL SIDE LH	1	
-	207565208202	TOP RAIL SIDE RH	1	
17	350560016702	PIN HINGE (BONNET STAY TO TUBULAR FRAME)	1	
18	207552070102	ASSY BRACKET(BONNET STAY)	1	
19	350552074201	RUBBER FASTENER (FOR BONNET)	2	
20	350588070113	ASSY RUBBER BUFFER FRONT(ENGINE HOOD)	6	
21	13150610456	SPLIT PIN 5X45 IS549 SS8451-8C	2	
22	350588076304	GRIP BONNET CENTRE	2	
23	350552070129	ASSY RUBBER BUFFER COMPLETE	2	



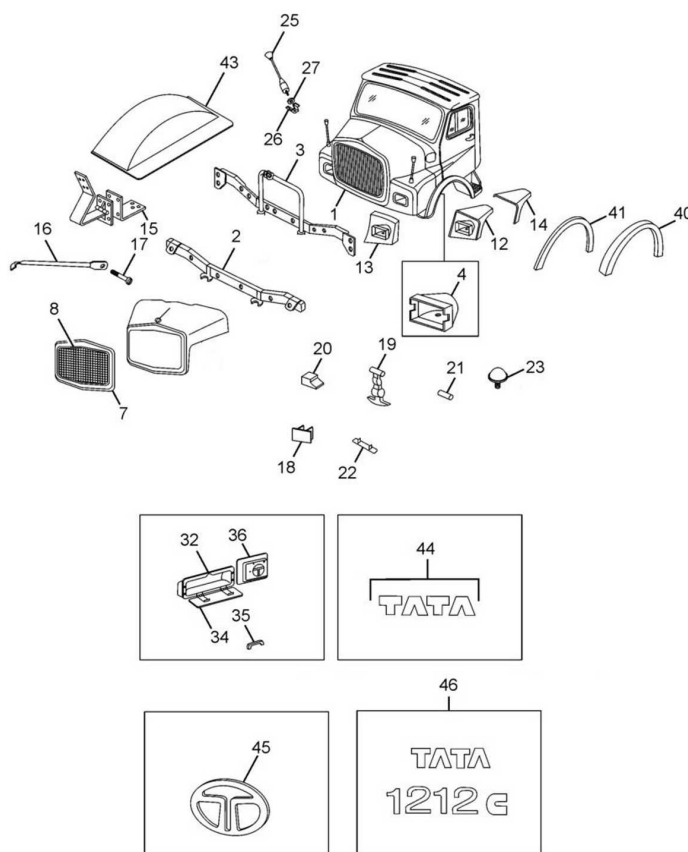
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VC No : 20978042000R Group : (60) BODY Table : (2075208060R.01-CAB)

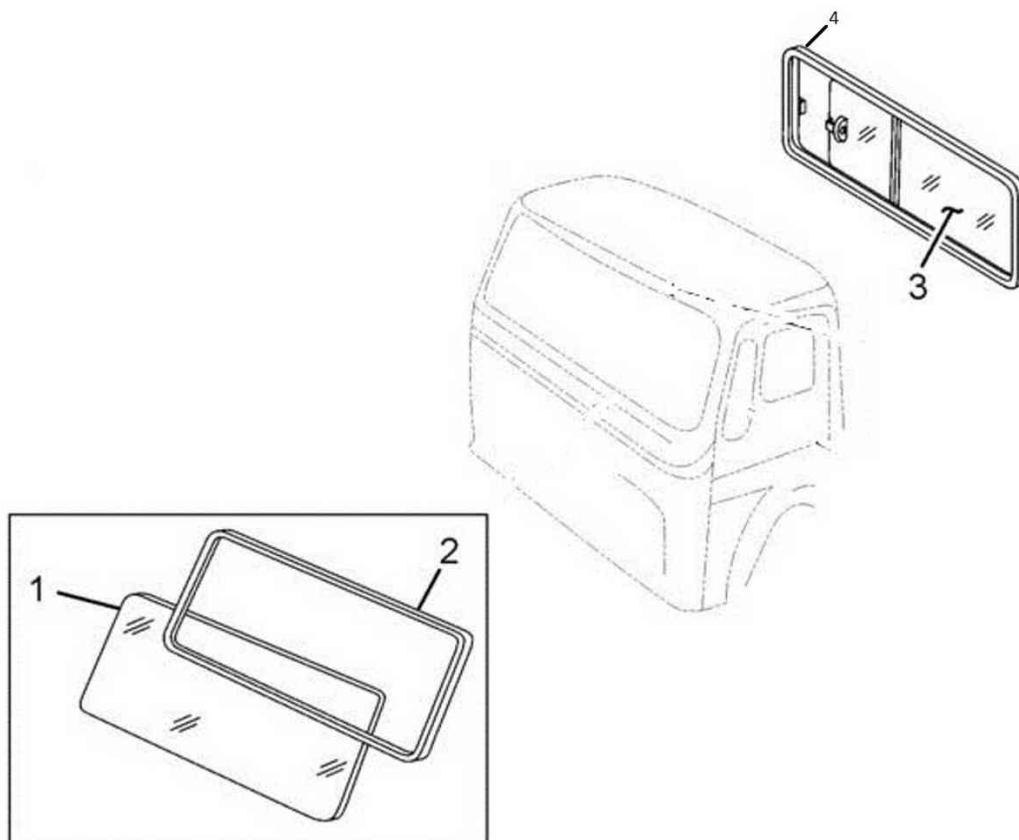
Fig.	Part No	Part Description	Qty	Remarks
-	207566060109	ASSY STEP WELL SIDE L.H.	1	
-	207566060110	ASSY STEP WELL SIDE R.H.	1	
25	350559050105	ASSY MARKER POLE	2	
26	350559050107	ASSY BRACKET (MARKER POLE)	2	
27	350559050107	RUBBER PAD (ASSY MARKER POLE TO CAB)	4	
32	350568090131	ASSY GLOVE BOX COMPLETE	1	
34	207568090103	ASSY GLOVE BOX LID	1	
35	350568090101	ASSY HANDLE	1	
-	350568096302	RUBBER BUFFER(GLOVE BOX LID)	2	
36	207568906316	LID,CENTER	1	
-	207568900110	ASSY. KIT FOR LOCKS & KEY(COMMON KEY)	1	
-	-	STEERING LOCK CUM IGNITION SW.	1	
-	-	ASSY OUTER HANDLE WITHOUT LOCK LH	1	
-	-	ASSY OUTER HANDLE WITHOUT LOCK-RH	1	
-	-	ASSY GLOVE BOX LOCK	1	
-	-	ASSY KEY	2	
-	207568900115	ASSY INSTRUMENT PANEL	1	
40	207588016303	FENDER FRONT LH BS1/2/3/4	1	
40	207588016304	FENDER FRONT RH BS1/2/3/4	1	
41	207588017701	BEADING FENDER	1	
43	207561600109	ASSY WHEEL ARCH LH	1	
43	207561600110	ASSY WHEEL ARCH RH	1	
44	278281800107	ASSY TATA MASCOT	1	
45	263281200101	ASSY TEMBLEM (OVAL STYLISTED)	1	
46	215281800104	ASSY TATA 1212 CUMMINS MASCOT	1	



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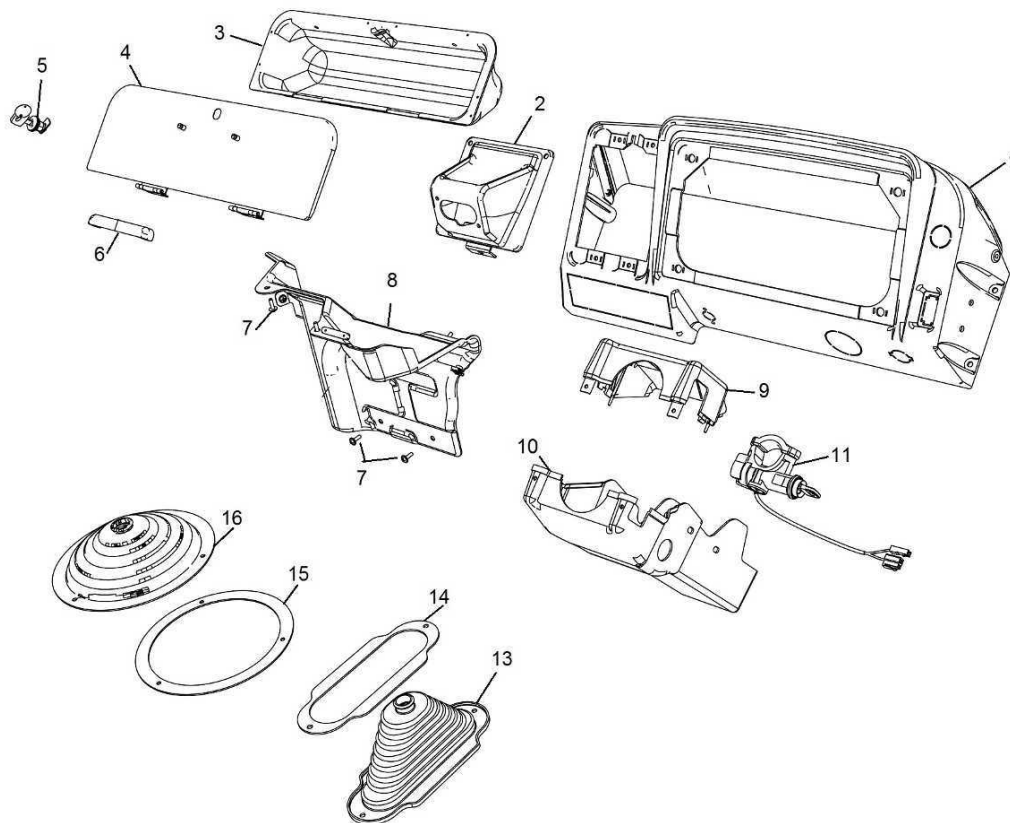
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VC No : 20978042000R Group : (60) BODY Table : (2075208068R.01-INSTRUMENT PANEL AND GLOVE BOX)

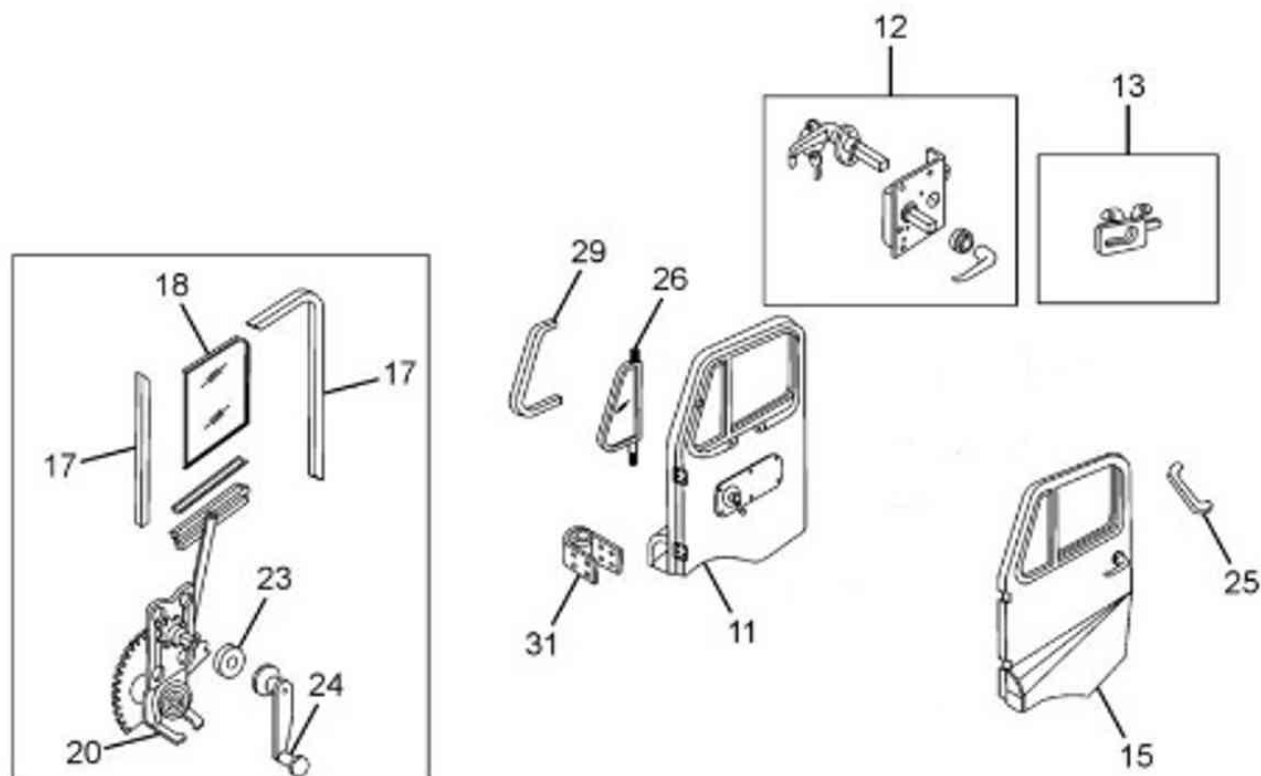
Fig.	Part No	Part Description	Qty	Remarks
1	207568900115	ASSY INSTRUMENT PANEL RHD	1	
2	207568906316	LID;CENTER	1	
3	350568090131	ASSY.GLOVE BOX	1	
4	207568090103	ASSY GLOVE BOX LID	1	
5	207568900114	ASSY LOCK GLOVE BOX	1	
6	350568090101	ASSY HANDLE	1	
7	281891508002	SPECIAL SCREW M6X20	5	
8	207568706301	COVER;TOE PANEL TRIM;LH	1	
9	207568906304	NACELLE REAR	1	
10	207568906303	NACELLE FRONT	1	
11	264154500106	STEERING LOCK CUM IGNITION SW BS1/2/3/4	1	
13	206726407503	RUBBER BELLOW PTO	1	
14	206726408201	COVER PLATE(FOR PTO BELLOW)	1	
15	206726707501	RUBBER BELLOW (GEAR SHIFT LEVER)	1	
16	206726808201	RING (GEAR SHIFT BELLOW)	1	
-	207568900110	ASSY. KIT FOR LOCKS & KEY(COMMON KEY)	1	
-	268072300113	ASSY KEY COMPLETE-M/S SANDHAR	1	



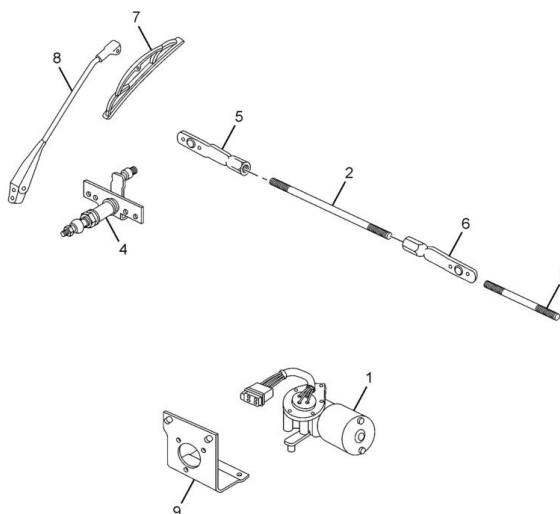
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VC No : 20978042000R Group : (60) BODY Table : (2075207772R.01A-DOOR)

Fig.	Part No	Part Description	Qty	Remarks
11	-	ASSY DOOR COMP. LH	1	
11	-	ASSY DOOR COMP. RH	1	
15	207572000105	ASSY. DOOR SHELL LH BS1/2/3/4	1	
15	20757200010635	ASSY. DOOR SHELL RH+CED+SEAL BS1/2/3/4	1	
-	207568900110	ASSY. KIT FOR LOCKS & KEY(COMMON KEY)	1	
12	350572030110	ASSY DOOR LOCK LH	1	
12	350572030111	ASSY DOOR LOCK RH	1	
13	350272300112	ASSY HANDLE (INNER) LH	1	
13	350272300113	ASSY HANDLE (INNER) RH	1	
17	-	VELVETISED RUBBER CHANNEL	2	
18	350572012301	GLASS (DOOR)	2	
20	350572050110	REGULATOR, LH	1	
20	350572050111	REGULATOR, RH	1	
23	264172506301	SPACER (REGULATING HANDLE)	2	
24	265472300162	ASSY. HANDLE WINDOW REGULATOR	2	
25	265172506316	GRAB_HANDLE_DOOR	2	
26	207572500132	QUARTER WINDOW ASSY,LH	1	
26	207572500133	QUARTER WINDOW ASSY,RH	1	
29	-	SEALING RUBBER LH	1	NOT SERVICED
29	-	SEALING RUBBER RH	1	NOT SERVICED
31	350572030102	ASSY HINGE (LH)	2	
31	350572030103	ASSY HINGE (RH)	2	



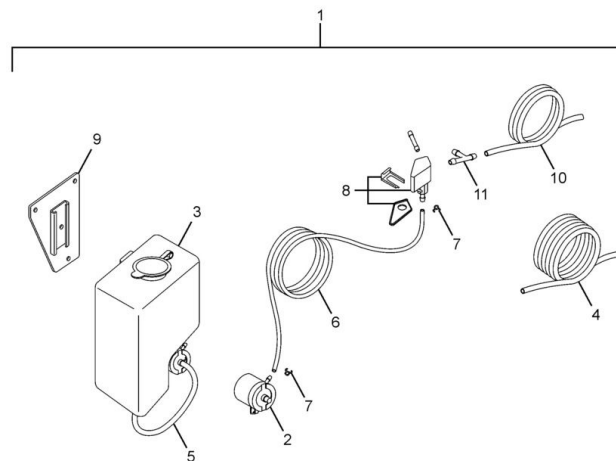
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SA 1212C BSII-2157093682R.01

C09

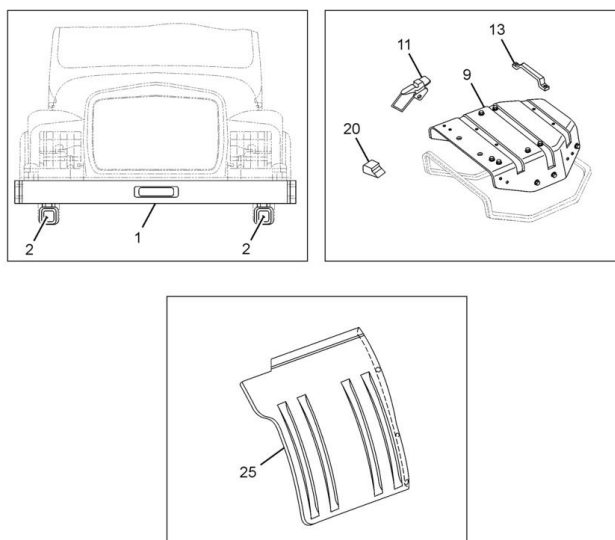
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D07

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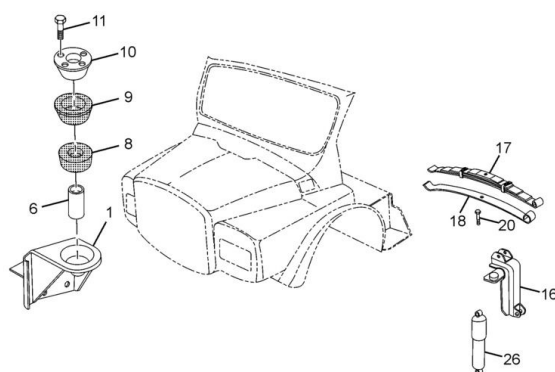
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K11

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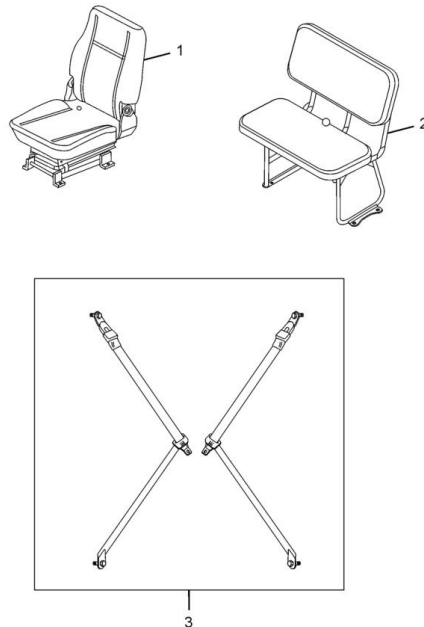
VC No : 20978042000R Group : (60) BODY Table : (2075090189R.01-COWL MOUNTING)				
Fig.	Part No	Part Description	Qty	Remarks
1	207589010107	ASSY BRACKET COMPLT.LH (CAB MTG FRONT)	1	
1	207589010108	ASSY BRACKET COMPLT RH (CAB MTG FRONT)	1	
6	257689108602	SPACER TUBE	2	
	350589018217	PLATE (FRONT MTG.)	2	
8	257689107704	RUBBER BUFFER LOWER BS1/2/3/4	2	
9	257689107705	RUBBER BUFFER UPPER BS1/2/3/4	2	
10	257689103702	MOUNTING CUP FRONT BS1/2/3/4	2	
11	265440306702	BOLT WITH NYLON INSERT	8	
	350589016302	COVER	2	
	257699100104	PIN WITH NYLON INSERT	2	
16	207589100108	ASSY BRACKET LH (REAR MTG.)	1	
16	207589100109	ASSY BRACKET RH (MTG. REAR)	1	
17	350589010114	ASSY SPRING(CAB MOUNTING REAR)	1	
18	350532107101	FIRST LEAF	1	
	350532107102	SECOND LEAF	1	
20	11064008503	HEX BOLT M8X50	1	
	12051598022	HEX NUT M8	1	
	12102099018	CASTLE NUT M12X1.5	1	
	13150608222	SPLIT PIN 3.2X22	1	
	3229900214	HEX BOLT (BRACKET REAR MTG TO SPRING)	1	
	350589018203	CLAMPING PLATE (CAB MOUNTING SPRING)	1	
26	257689100149	SHOCK ABSORBER CAB MTG REAR BS1/2/3/4	2	
	257689106703	PIN (SHOCK ABSORBER)	4	
	12140501202	NYLOC NUT M12	4	



SK 1613 TC/C BS-II COWL-2075090189R.01

C10

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